

2020 WINTER CATALOG ATIAUTO.COM 877-298-5040



The mid 70s were auspicious years for both the country and ATI; the Vietnam War ended, John Travolta took to the dance floor in "Saturday Night Fever" firmly entrenching "disco" in the 70s lexicon; Hank Aaron hit his 715th home run; the United



States celebrated their bicentennial; Microsoft became a registered trademark and Jim Beattie held his breath as some of the first converters he built ran down the track.



I remember watching one of the only cars with an ATI decal whipping past me and Jim turning to look me in the eye and say that soon I would see ATI decals plastered all over. I laughed but I remember the day so well because his predictions came true. They came true because of hard work and dedication and love of the sport and the people who participated in it. They came true because the man with the dream, who came from a nothing background, decided that the knowledge in his head was worth a lot more than the money in his pocket and would pay much bigger interest dividends than cash in the bank. Again, he was right.

ATI was founded on hard work; diligence and tenacity and people who knew how to use their hands to make things instead of just hitting computer keys. How many things survived from those interesting and sometimes tumultuous 70s I do not know but ATI did and racing did and the sport did and I am so proud that our family and ATI is part of it.

After watching our crazy politics unfold; the crazy populous unleash their ideas of the new order of things; the crazy institutions playing loose and fast with our assets; the crazy lack of religion

and patriotism working its way to the front of the line, I am comforted to know that we still love our cars and the speed we can coax out of them; the tracks that host them; the folks that run them; the organizations that promote them; the sportsman like attitude that persists and the comradery that follows close behind. Are we stuck in the 70s? I sure hope so.





ATI's new 2020 Winter Catalog once again brings you the latest information about ATI's top quality race components which are produced in-house at our new Baltimore, Maryland facility.

In addition to our large line of transmissions, torque converters and Super Dampers, this newest catalog also highlights some of our latest products including the T350 SuperCase, lightweight steel T400 Forward Clutch Hub that weighs .24 lbs. less than the standard hub and the 8L90E Vasco Input Shaft. We are also proud to now be a dealer for One Ethanol® Race Fuels and USAmade Rock Racing Batteries and Chargers.

With over 475 photos, part descriptions, and Racer Tech Tips, our catalog is the perfect source for products and information needed to get to the Winners Circle. We thank you for your continued support; making us one of the leading manufacturers of high performance parts in the motorsports industry today!

# **Contents**

Super Dampers by application	4-27
Diesel Dampers	22
Crank Trigger Shells	
Damper Components & Tools	
Treemaster Converters	
Bolt Together / Lock Up Converters	
Fuel & Blown / Outlaw Converters	
Streetmaster Converters	
Adapter Kits	
Flexplates	35-36
Import Adapter Kits	37
Transmission Parts	38
Hardware	39
Transmission Coolers	40-41
Trick Sticks	42
Shifters	43
Trans Accessories	44-45
Powerglide Transmissions	46-49
Powerglide Components	
-	



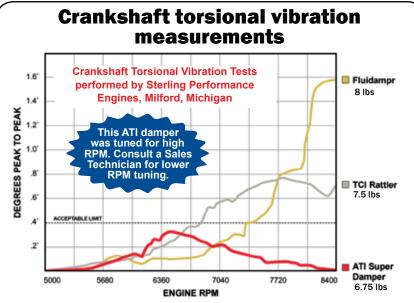
ATI SuperCase and Bells	50
Extension Housings Pumps & Stator Supports	.51
Input Shafts	53
Clutch Drums & Hubs - Servos	
Clutch Packs & Bands Valve Bodies & Transbrakes	
Gear Sets	-59
Trans Components	-61
SCS-30 Cooling System Transmission Pans	63
Overhaul Kits	
350 Transmissions	64
350 Components65-	·67
ATI SuperCase and Bells	65
400 Transmissions 68-	
400 Builder Program	
'400 Components 73-	
ATI SuperCase and Bells	
Pumps Input Shafts - Drums - Hubs75	

#### Catalog Effective: October 2019

Clutch Packs - Gear Sets Output Shafts - Overhaul Kits Valve Bodies & Transbrakes Small Parts - Trans Accessories	78 79
4L65E-4L85E Trans	82
700R4-4L65E-4L85E Parts 6L80E-8L90E Parts Street Rod Packages	86
727 - 904 Torqueflite Trans	
727 - 904 TF Components	. 89-90
C-4 & C-6 Trans Components	91
C-4 & C-6 Trans Components Seals, Caliper Mounts	
· · · · · · · · · · · · · · · · · · ·	91
Seals, Caliper Mounts	91 92
Seals, Caliper Mounts Super F	91 92 93
Seals, Caliper Mounts Super F Racing Oils	91 92 93 94
Seals, Caliper Mounts Super F Racing Oils One Ethanol Race Fuel	91 92 93 94 95
Seals, Caliper Mounts Super F Racing Oils One Ethanol Race Fuel Rock Racing Batteries	91 92 93 94 94 95 95

# Super Dampers

The crankshaft damper preferred around the globe by the best drag race, endurance, diesel and NASCAR engine builders!



The data represented in this graph is the result of testing performed at Sterling Performance Engines in Milford, Michigan. Jim Gamache, President of Sterling, manned the controls of his Superflow 901 dyno and performed a series of closely controlled tests. Roush Anatrol was contracted to measure torsional crank twist on the SB Chevrolet. Each dyno pull was monitored, graphed and documented by two Roush Anatrol engineers.



When NASCAR lines up a 40+ car field to start a 500 mile race, each car will record about 3 million cycles on the engine. That's a total of 120 million engine cycles for practice and competition for all 40 cars.

If you have ever watched the in-car cameras on TV, each car comes off the corners at about 6500 to 7000 RPM on average. They then accelerate down the straight away to 9500 RPM, and lift for Turn One, exit at Turn Two and then do the same thing down the back stretch. That's the equivalent of two extremely hard, slow acceleration rate 1/4 mile runs



per lap. Multiply that by 500 laps or 1000 1/4 mile passes x 40 cars = 40,000 1/4 mile passes in 3 hours.

Breakage is usually confined to a valve spring, valve or rocker arm. Crankshaft breakage is extremely rare. That is because every engine is equipped with an ATI Super Damper. That's correct; it's the only damper that you will find on any of the NASCAR race engines.

If you enjoy buying crankshafts and having broken engine parts, use one of the competition's, or an overseas damper. If you would rather be racing and working



- Standard equipment on engines from companies like Hendrick Motorsports, ECRT, Roush-Yates Racing, Penske, and every NASCAR engine.
- Found on Mopar 392s and GM's 572 crate, 427 Anniversary and 302, 350, LT376, 396, 327, 350 SC & 427 COPO engines as well as 2009-2011 & 2015 Drag Pak Challengers and the 2012+ Ford Cobra/SCJ race engines.
- The choice of the best engine builders in the world such as Reher-Morrison, Precision Racing Technologies, Sonny Leonard, Steve Schmidt, Larry Morgan, Scott Shafiroff, Katech, Charlie Buck, BES, Pat Musi and many others.



on your program to make it better, than start with an ATI Super Damper!

Initially, an ATI Super Damper will cost a bit more, but engine protection and repair prevention make the difference in cost negligible. If one damper fails, or worse yet, a crankshaft or other engine part breaks, the difference you pay for ATI quality becomes moot.



www.atiauto.com • (877) 298-5040 Prices subject to change

# There's a Super Damper for you!

# ATI manufactures two main types of Super Dampers.

Type 1: Dampers with the crank hub and inner shell as one combined part (Figure 1)



ATI's 8" dampers are excellent for 632 CID and above engines. General Motors uses them as OEM equipment on their 572 crate engines and the leading PDRA and ProMod builders use them exclusively on their monsters.

Our 7" dampers have been used on big engines successfully for 25 years. Additionally, the 7" units are used on many NASCAR engines (355 CID, 800 HP, 9500 RPM) for many cycles without crank failure, however most of these engines are less than 3.4" stroke. Most of these dampers have been professionally tuned to the builder's combination through torsional instrumentation. This type of damper is produced for our higher volume units in 3-ring, 1.5" width mainly for 5.5", 6", 7" and 8" diameter assemblies. Most of the 5" dampers utilize this design due to space constraints and fitment within vehicles.

Available as internally and externally balanced units for small block and big block engines, these Super Dampers are the least expensive and most popular units that ATI builds. Dampers are packaged partially assembled with the 6 flat head bolts torqued for out-of-the-box installation, and the installation of your pulley or just the pulley bolts with Loctite and proper 16 or 28 ft lb torque.

#### Type 2: Damper with a separate hub and inner shell (Figure 2)

This second type of damper has a separate inner shell to locate the

crank hub and contain the inertia weight. They are made of steel and aluminum in 2 widths (1.160" and 1.460"), in many diameters including 6", 7" and 8" for smooth shells or 6.78", 7.53" and larger for serpentine shells.

Our most common size (1.460") dampers



consist of an outer shell, inner shell and an inertia weight riding on 8 elastomer o-rings (of varying hardness): 3 on the OD, 3 on the ID, and 1 on each face of the inertia weight to separate it from the inner and outer shells. Our 1.160" wide dampers have 6 elastomer o-rings: 2 on the OD, 2 on the ID, and one on each face. The dampers are self-contained and will bolt to numerous crank hubs that join them to the engines. Damper assemblies, without the crank hubs, weigh from 2.6 lbs to 14 lbs and contain inertia weights from 2 lbs to 10 lbs. All inertia weights are steel. Without the steel inertia weight there is no damper; dampers must have mass to do their job!

Damper with a 1-piece hub and inner shell

Outer Shells are

made from steel

or aluminum and feature 360° laser

scribed timing

marks. Serpentine

style shells feature

belt drives for OEM

accessories



Inertia Weights are made from steel and range from 5" to 8" and weigh between 2 to 12 lbs. A damper will not function properly if it's too light for the application

Elastomer O-rings allow the damper to be tuned to any application. Outer O-rings control high RPM crank twist while the inner O-rings control the middle RPM range. Higher power and RPM engines require harder elastomer O-rings.

Integral Crank Hub & Inner Shell is a cost effective design for high volume part numbers

Dampers mount to the crankshaft via

er Shell

steel or aluminum Crank Hub. Hubs can be custom machined in-house to accept a variety of optional accessory belts.

Damper with a separate hub and inner shell

(Figure 2)





www.atiauto.com • (877) 298-5040 Prices subject to change



# Damper Info You Need to Know

ATI produces numerous Damper assemblies with steel and aluminum outer shells in a variety of configurations. If you can think of it, we've already done it!







Dampers are SFI Certified 18.1



Serpentine belt drives in 4, 5, 6, 7, 8, 10, 11, 12, 14 and 16 rib configurations

- 8 and 14 mm supercharger drives with the damper inside the shell
- Steel shells with 60-2 or any number of teeth for engine management
- Aluminum shells with magnets inserted for ignition triggers, data acquisition or RPM sensing

#### LASER ENGRAVING

Approximately 99% of all units are fully degreed in 1° increments for 360° on microprocessor-controlled laser equipment. Custom timing or face lasering (aluminum only) is available for multiple damper orders. \$60 to \$120 for the first part, \$10 each additional - **5 part minimum order.** 



#### **BALANCING**

Internal balance units have each part of the damper accurately balanced to 1/10 oz in before assembly. These units **should not** be on the crank for balancing as the inertia weight may not be centered until the engine starts. External balance GM 400 and 454 are identically balanced to GM service balance specifications. The hub and weight only should be installed for crank balance. Since all hub/weights are identically balanced, ATI offers a slip fit hub and weight assembly for both the 400 and 454, allowing you to balance before pressing the damper on the crank. Replacing a damper on a previously balanced engine requires match balancing the Super Damper to the existing damper, unless the previous damper was an unaltered ATI unit. ATI can match balance a Super Damper to your existing unit accurately and promptly.

#### DAMPER OVERHAUL

Damper overhaul is available from ATI for \$75.00. Includes fresh elastomer o-rings, new bolts, new face decal and SFI recertification. Extra replacement parts are available at warehouse pricing.

www.atiauto.com • (877) 298-5040 Prices subject to change

#### DAMPER SPECIFICATIONS

Current production units are 10.465", 8.074", 7.074" and 6.325" diameter for standard dampers and 7.530", 6.750" and 5.5" on serpentine dampers.

Widths are constant on 2-ring, 3-ring and serpentine dampers.

Typical 2 ring dampers are 1.2" wide, 3 ring dampers are 1.5" wide. External balance units are typically 1.8" wide.

#### CUSTOM HUBS

Most dampers will accept separate crank hubs that can be designed for any engine. They are also available with HTD, Serpentine or Gilmer style drives on the hubs between the engine and the damper, to drive oil or fuel pumps. Some import dampers even have the lower timing gear as an integral unit to the hub. Custom hubs can be designed and manufactured to suit your needs. Some may require honing before installation.



All custom hubs and dampers require an initial engineering fee which will count as a nonrefundable deposit and be applied toward the final invoice price of the custom piece. Pricing will vary depending upon the complexity of the application. Approximately 8 - 12 weeks are required to manufacture the hub or complete custom Super Damper. This time can vary greatly on the time of year, however we will always try to beat the estimate for the customer. If you are in need of a special damper or hub



Mitsubishi EVO Integral Cam Drive #916025

not listed in this catalog, contact an ATI Sales Technician or visit our web site at http://www.atiracing.com/products/dampers/ hubs/index.htm for more information and to download a custom application form.

#### MICRO SLEEVES FOR ALUMINUM HUBS

Steel micro sleeves for the seal diameter are factory installed and recommended for aluminum hubs in the following applications: SB Ford (#916004), SB Chevy (#916005), BB Chevy (#916005BB), and LS1/LS2 (#973200).

#### **PULLEY MOUNTING**

Most units have 3 Chevrolet mounting holes: 3/8-16 on a 3.200" bolt circle for pulley mounting except OEM Chrysler, OEM 3 bolt Fords and 4 bolt Fords. Most crank hubs have a protruding diameter to locate the OEM pulley.

Protruding diame	ters:	Pulley mounts:				
Buick, all	2.119"	Chevrolet 3.200" 3 Bolt				
Chrysler	2.250"	Ford 3.300" 3 Bolt				
Ford FE & 385		Ford 3.300"4 Bolt				
Pontiac V8		Chrysler 2.810"6 Bolt				
		5" Dampers 2.750" 3 Bolt				

3 Bolt Fords require pulley holes to be enlarged to 1/2" if Ford pulleys are used on dampers with the GM 3.2" bolt circle. Most units have a 4.750" register diameter for locating the Moroso/MSD style trigger wheels.



# **Reading the Super Damper Charts**

Choose your brand located on pages	I. Appli 8-22	cation Charts are								e	Re nui Da	placem mber al mper a	ient cran nd mater ssemblie	k hub <u>o</u> ial desc es inclu	<u>nly</u> part cription. de hubs!
2	CI	hevrolet .	Su	pe	er i	Da	In	pe	ers	5			•		•
Material,			0	Comple	te Supe	r Damp	er and l	lub Pai	t Numb	er belo	w		placemen Part Numl		
diameter and		MAXIMUM OUTER DIAMETER	ST 8 074"	EEL SHEL 7.074"		8 17"		ALUMINUI 7 074"	M SHELLS	6.3	25"			1 PC HUB	
weight of damper				3 RING		3 RING	3 R	-	2 RING	3 RG	2 RG	STEEL	ALUM	& INNER SHELL	
Dellanettem		AVERAGE TOTAL WEIGHT ► INERTIA WEIGHT ►	15.4 LBS 7.60 LBS	11.5 LBS 4.50 LBS	8.3 LBS 2.40 LBS	13.6 LBS 7.60 LBS	6.25 LBS 4.50 LBS	5.45 LBS 3.70 LBS	5.00 LBS 3.40 LBS	3.90 LBS 2.40 LBS	2.20 LBS 1.97 LBS				
Bolt pattern and part	DAMPE	R ONLY LESS CRANKSHAFT HUB CHEVROLET FRONT [1]	917007	MBERS 917010	918940		917030	918850	917020	917070	917050				
numbers of		CHEVROLET FRONT FOR HUB	917007	917009	910940		917030	918850	917020	91/0/0	917050	AVG. WEIGH			
replacement		WITH INNER SHELL [2]		917011								2.4 LB			
damper only (without the	COMPL	ETE DAMPER AND HUB PART NU	MBF.KS										HUB ONL	Y	
crank hub)				917785	917782		917220	917221	917200 917210	917410 917480	917260 917320	91604	916090		
· · · · · · · · · · · · · · · · · · ·		STANDARD OEM CHEVY FRONT			917781				91/210	917460	917320		916090	916951	
	SB			917780	011101									916951	
	V6 & V8 WITH	STANDARD OEM CHEVY FRONT 2nd 3/16" keyway at 180 from std		917780K										916951K	
	1.246" CRANK SHAFT	STANDARD OEM CHEVY FRONT Undersized hub 1.240" bore			917781U									916951U	
								917204		917412		916044	1		
		COUNTERBORED FRONT TO ACCEPT DRIVE MANDREL [4]		917788										916952	Internally
					917789									916952	balanced
		USE WITH JESEL BELT DRIVE [5]					917232		917234	917236			916092		assemblies:
	SI	CHEVROLET INLINE 6 1953-1955 NGLE V-BELT, STOCK DIAMETER [15]							918425			91600	9		part #s include dampers, hubs
	00.104	CHEVROLET 409 [8]			917781									916951	and bolts.
4	SB LS1 1.483" CRANK	COUNTERBORED FRONT TO ACCEPT DRIVE MANDREL		917777 [16]	917776		917211 [16] [17]		917213 [15]	917215	917216 [17]	91604	5		
Engine N		STANDARD FRONT USE WITH DRY SUMP [4]		917783	917784		917222	917223	917201	917411	917261	916043	_		
Applications	SB V8 1.600" CRANK	Counterbore to accept drive mandrel STANDARD FRONT USE WITH DRY SUMP									91722		916093		
, pprioditionio	CRAINK	Counterbore to accept drive mandrel 2nd 1/4" keyway at 180 from std [4]		917783K								916043	к		
			917062											916890	
				917065	917061		917300	917301				916010	)		R
	V8 BIG	STANDARD OEM FRONT					917310	917311		918720			916080		
	BLOCK		<b></b>	917060		047040							_	916890	Externally
		STANDARD OEM FRONT	17062K	917060K		917312							_	916890 916890K	balanced
		2nd 1/4" keyway at 180 from std STANDARD OEM FRONT	17002K										-	916890U	assemblies:
		Undersized hub -1.5940" bore		9170000									HUB & INNER	HUB &	part #s include dampers, hubs
	EXTER	NAL BALANCE DAMPER AND HU	P RT NU	MBERS									SHELL with WEIGHT	INNER SHELL	and bolts.
		V8 SB 400 8 BB 454-502 MARK IV & GEN 5 & 6		917080					-				916071-2		
	`	8 BB 454-502 MARK IV & GEN 5 & 6 STANDARD OEM FRONT		917740									916122-2	916120-2	
	[2] The the	se are damper shell assemblies only witho se dampers are outer shell, inertia weight crank hub. s for these assemblies have a 2.280 count	& o-rings. Th				[8] Timir (adva	g pointer r inced) whe	nust be co en the pisto	rrected. Or on is at TD	riginal poin		oolting. approximately	/ 10° @ TD	

[15] Non-stock damper - 8 week lead time required. [16] Custom aluminum hub is available. Contact a Sales Technician for more information. 6

Footnotes for specialized damper info.

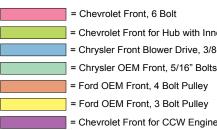
[4] Hubs for these assemblies have a 2.280 counterbore. A standard length crank bolt is used & the mandrel bolts to the 3 pulley mounting holes. This eliminates the 4" - 6" long bolt that's ineffective in retaining torque. Adapter #916321 for existing mandrels with 1.245" pilot. [5] Aluminum hubs for these assemblies have a 2.250 seal diam. with a .500 wall

thickness and fits inside the Jesel lower pulley. This eliminates hub failure at the keyway on engines driving dry sump pumps and pulleys. For Comp Cams style belt drive, use a 7" 2 ring damper due to fitment issues with the cam timing adjustment. Hub must be machined to fit inside lower cam gear.

**Color Coding the Charts** 

Assembly part numbers are color coded to correspond to the bolt pattern listed near the top of the chart. Those without color utilize the standard Chevrolet Front.

> = Designates a light steel damper - 3.5 lb inertia (Chevy chart only)



= Chevrolet Front for Hub with Inner Shell

= Chrysler Front Blower Drive, 3/8-24 Pulley Bolts

= Chevrolet Front for CCW Engine Rotation



		(	Comple	te Supe	r Damp	er and	Hub Pai	rt Numb	er belo	w		acemen art Numb	
		ST 8.074"	TEEL SHEL					M SHELLS					
	MAXIMUM OUTER DIAMETER		7.074" 3 RING	6.325"	8.17" 3 RING	20	7.074" ING	2 RING	6.3 3 RG	25" 2 RG	07551		1 PC HUB
	AVERAGE TOTAL WEIGHT	15.4 LBS	11.5 LBS	8.3 LBS	13.6 LBS	6.25 LBS	5.45 LBS	5.00 LBS	3.90 LBS	2.20 LBS	STEEL	ALUM	& INNER SHELL
	INERTIA WEIGHT ►	7.60 LBS	4.50 LBS	2.40 LBS	7.60 LBS	6.25 LBS 4.50 LBS	3.70 LBS	3.40 LBS	3.90 LBS 2.40 LBS	2.20 LBS 1.97 LBS			
DAMPE	R ONLY LESS CRANKSHAFT HUB F	PART NUI	MBERS										
	CHEVROLET FRONT [1]	917007	917010	918940		917030	918850	917020	917070	917050	AVG.	AVG.	
	CHEVROLET FRONT FOR HUB		917009								WEIGHT 2.4 LBS	WEIGHT .85 LBS	
	WITH INNER SHELL [2]		917011								2.4 LBS	.65 LBS	
COMPL	ETE DAMPER AND HUB PART NUM	IBERS										HUB ONL	ſ
			917785	917782		917220	917221	917200	917410	917260	916040		
								917210	917480	917320		916090	
	STANDARD OEM CHEVY FRONT			917781				1					916951
SB			917780										916951
V6 & V8	STANDARD OEM CHEVY FRONT		917780K										916951K
WITH 1.246"	2nd 3/16" keyway at 180 from std STANDARD OEM CHEVY FRONT			917781U									916951U
CRANK SHAFT	Undersized hub 1.240" bore			3177010			017004		017410		016044		3103310
	COUNTERBORED FRONT TO ACCEPT DRIVE MANDREL [4]						917204		917412		916044		
			917788										916952
				917789									916952
	USE WITH JESEL BELT DRIVE [5]					917232		917234	917236			916092	
SI	CHEVROLET INLINE 6 1953-1955 NGLE V-BELT, STOCK DIAMETER [15]							918425			916009		
	CHEVROLET 409 [8]			917781		1		Ì	ĺ				916951
SB LS1	COUNTERBORED FRONT		917777	917776		917211	1	917213	917215	917216	916045		
1.483" CRANK	TO ACCEPT DRIVE MANDREL		[16]			[16] [17]		[16] [17]	[17]	[17]	[13]		
SB V8	STANDARD FRONT USE WITH DRY SUMP [4]		917783	917784		917222	917223	917201	917411	917261	916043	010000	
1.600"	Counterbore to accept drive mandrel STANDARD FRONT USE WITH DRY SUMP									917229	_	916093	
CRANK	Counterbore to accept drive mandrel 2nd 1/4" keyway at 180 from std [4]		917783K								916043K		
		917062											916890
			917065	917061		917300	917301				916010		
	STANDARD OEM FRONT					917310	917311		918720			916080	
V8 BIG BLOCK			917060										916890
BLUCK					917312								916890
	STANDARD OEM FRONT	917062K	917060K										916890K
	2nd 1/4" keyway at 180 from std STANDARD OEM FRONT Undersized hub -1.5940" bore		917060U										916890U
EXTERI	NAL BALANCE DAMPER AND HUB F	PART NU	MBERS									HUB & INNER SHELL with WEIGHT	HUB & INNER SHELL
	V8 SB 400		917080									916071-2	916070-2
V	8 BB 454-502 MARK IV & GEN 5 & 6 STANDARD OEM FRONT		917740									916122-2	916120-2

- $\label{eq:constraint} [1] \quad \mbox{These are damper shell assemblies only without a hub.}$
- [2] These dampers are outer shell, inertia weight and o-rings. The inner shell is integral with the crank hub.
- [4] Hubs for these assemblies have a 2.280 counterbore. A standard length crank bolt is used and the mandrel bolts to the 3 pulley mounting holes. This eliminates the 4" - 6" long bolt that's ineffective in retaining torque. Adapter #916321 for existing mandrels with 1.245" pilot.
- [5] Aluminum hubs for these assemblies have a 2.250 "seal" diameter with a .500 wall thickness and fits inside the Jesel lower pulley. This eliminates hub failure at the keyway on engines driving dry sump pumps and pulleys. For Comp Cams style belt drive, use a 7" 2 ring damper due to fitment issues with the cam timing adjustment. Hub must be machined to fit inside lower cam gear.
- [8] Timing pointer must be corrected. Original pointer shows approximately 10° @ TDC (advanced) when the piston is at TDC.
- [13] Use part #916099 hub for standard aluminum replacement. Use part #916088 for Jesel Belt Drive and steel hub.
- [15] Non-stock damper 8 week lead time required.
- [16] 7" dampers will not fit front distributor drive timing covers
- [17] Aluminum hub part #916099 is available ADD \$25 at time of install.



MAGNUSON IN-HOUSE TEST VEHICLE ATI Super Damper, T400 Transmission and Converter-equipped

Part # 916098 adapts an ATI Super Damper to the rear of the crankshaft for boat applications.

www.atiauto.com • (877) 298-5040 Prices subject to change

# GM Serpentine Dampers

The ATI Serpentine Super Damper contains grooves for serpentine belts machined into the outer damper shell. The dampers come standard with 6 outer grooves for standard OEM drive systems. 8 & 10 grooves are available for supercharger applications. Crank hubs may be fitted with a 6 groove serpentine pulley to drive external oil pumps or vehicle accessories.

LS1 - LS2 - LS3 - LS6 - L76			Complete Super Damper and						Replacement Hubs [2]		
		STEEL		ALUMINUM					STEEL	ALUM	
	MAXIMUM OUTER DIAMETER ►	7.425"	7.480"	6.780"	5.670"	6 GROOVE SERP	OEM OD	10% UD	AVG WT	AVG WT	
	AVERAGE WEIGHT ►	9.75 LBS	7.30 LBS	4.5 LBS					AVG WT 2.9 LBS	AVG WT 1.4 LBS	
	OEM DIAMETER WITH A/C PULLEY	917242	917264			917015 917073	916734		916031		
LS1 - F BODY	OEM DIAMETER - NO A/C PULLEY		917204			917073			916031		
'98 -'02	10% UD WITH A/C PULLEY			917276 [5,7]		917071-44		916732	916031		
	10% UD			917277 [5,7]		047074 44			916031		
CAMARO FIREBIRD	NO A/C PULLEY			917243 <mark>[5,7]</mark>		917071-44				916035	
	25% UD - ACCESSORIES 10% UD A/C PULLEY				918845 [8,10,12]			916179	916347		
LS1/LS2 V BODY	25% UD - ACCESSORIES NO A/C PULLEY				918844 <mark>[8,10]</mark>				916347		
'04-'06 GTO	OEM DIAMETER 8MM HTD 25 TOOTH DRY SUMP PULLEY		918852 <mark>[8]</mark>			917073			916037A		
GIU	10% UD 8MM HTD 25 TOOTH DRY SUMP PULLEY			918855		917071			916037A		
Y BODY	OEM DIAMETER	917246				917015CSX	916734		916032M3		
CORVETTE	WITH A/C PULLEY [6]		917266			917074CS	310/34		3100321013		
(Not Grand Sport)	OEM DIAMETER - NO A/C PULLEY		917303			917073CS			916032M3		
LS1 '97 - '04 C5	10% UD WITH A/C PULLEY			917278 [1,5,6]		917071CS-44X		916732	916032M3		
LS2 '05 - '07 C6	10% UD			917279 [1,5,6]		917071CS-44			916032M3		
LS3	NO A/C PULLEY			917247 [1,5,6]		91707103-44				916036	
'08 - '13 C6	OEM DIAMETER 8MM HTD 28 TOOTH DRY SUMP PULLEY		917304			917073CS			916033A		
LS6 Z06 '01 - '04 C5	10% UD 8MM HTD 28 TOOTH DRY SUMP PULLEY			917289		917071CS			916033A		
G8/L76 '08-'09	25% UD - ACCESSORIES 10% UD A/C PULLEY				918848 [11,12]			916179	916349		
NEW "SS"	25% UD - ACCESSORIES NO A/C PULLEY				918847				916349D		
LS1/ I	LS1/LS2 F & Y BODY NON SERPENTINE			NON-SERPENT	INE SHELL AS	SEMBLY (2-RING a	and 3-RING)		916045 <mark>[9]</mark>	916099 <mark>[9]</mark>	

Requires shorter serpentine belt. Goodyear #4060785 for accessories and #4040405 for AC.

[2] [5] All hubs have 3/16 key @ std SB 10° location.

Contains 40 durometer rubber. Not for full race engines. Specify 66 rubber or call.

Contains 40 duronient rouber, roution and ace engines, specify do rouber of call. Damper assemblies have all countersumk holts so nothing portrudes past front of damper. If you have an older damper and are ordering a new shell assembly only, you must cut a .090" x 45° chamfer on the [6] front of your hub. ATI can also perform this operation for \$40.

#917246

LS1 Y Body with AC Pulley

Belts: A/C #4040390 ~ Accessories #4060775 [7]

Requires 1.25" longer crank bolt (included). [8]

[9] Use part #916088 for Jesel Belt Drive and steel hub. For .005 undersized steel hub, order part #916045U.

[10] Requires shorter belts: Gates #K060760 - 6 rib, #4040390 - 4 rib. Requires shorter belts: Gates #K060775 - 6 rib, Goodyear #K040405- 4 rib, 25040353 - AC. [11]

For no A/C pulley, use #916179D pulley delete ring. [12]

Complete Super Damper and

Hub Part Number below

LS3 2010-2013 GRAND SPORT LS7 2014-2015 Z28 CAMARO. Z BODY LS7 - LS9 Y BOD

IANO, 2 DODI			Less nub	11005				
ETTE			ALUMI	NUM				STEEL
MAX. OUTER DIAM. ►	8.530"	8.25"	7.530"	7.480"	7.650"	6.730"		AVG. WT.
AVERAGE WEIGHT ►	11.50 LBS	11.75 LBS	6.75 LBS	9.00	LBS	4.5 LBS		2.9 LBS
8 RIB W/ 4 RIB A/C PULLEY					918620 <mark>[2]</mark>		917049 [1]	916058
8 RIB NO A/C PULLEY				918620N			917049N [1]	916058
8 RIB 10% UD, OEM DIAM. A/C PULLEY				918620U [ <mark>2</mark> ]			917049U	916058U
8 RIB 10% UD, NO A/C PULLEY						918620UN	917049UN	916058U
10 RIB 8" 10% OD - OEM AC PULLEY, SINGLE 3/16" KEYWAY		918622 <mark>[2]</mark>					917089	916058
ZR1 VETTE, OEM DIAM.			918634 <mark>[2]</mark>				917097	916107
ZR1 VETTE, 14% OD [3]	918624 <mark>[2]</mark>						917093	916107
Y SUMP WITH LS3 CAMARO Y DRIVE, 6 & 4 RIB low for more options.				918639			917073	916431
	AXX. OUTER DIAM. ► AVERAGE WEIGHT ► 8 RIB W/ 4 RIB A/C PULLEY 8 RIB 10% UD, OEM DIAM. A/C PULLEY 8 RIB 10% UD, OEM DIAM. A/C PULLEY 10 RIB 8'' 10% OD - OEM AC PULLEY, SINGLE 3/16'' KEYWAY ZR1 VETTE, 0EM DIAM. ZR1 VETTE, 14% OD [3] Y SUMP WITH LS3 CAMARO Y DRIVE, 6 & 4 RIB	MAX. OUTER DIAM. ►       8.530"         AVERAGE WEIGHT ►       11.50 LBS         8 RIB W/ 4 RIB A/C PULLEY       10.50 LBS         8 RIB 10% UD, OEM DIAM. A/C       9000000000000000000000000000000000000	MAX. OUTER DIAM. ►         8.530"         8.25"           AVERAGE WEIGHT ►         11.50 LBS         11.75 LBS           8 RIB W/ 4 RIB A/C PULLEY         11.50 LBS         11.75 LBS           8 RIB NO A/C PULLEY         2         2           8 RIB 10% UD, OEM DIAM. A/C PULLEY         2         2           9 RIB 10% UD, OEM DIAM. A/C PULLEY         2         2           10 RIB 8" 10% OD, OEM CPULLEY         2         1           10 RIB 8" 10% OD - OEM AC PULLEY         2         2           10 RIB 8" 10% OD - OEM AC PULLEY         2         1           2 R1 10% UD, NO A/C PULLEY         2         1           10 RIB 8" 10% OD - OEM AC PULLEY         918622 [2]         1           2 R1 VETTE, OEM DIAM.         2         2           7 SUMP WITH LS3 CAMARO Y DRIVE, 6 & 4 RIB         918624 [2]         1	MAX. OUTER DIAM. >         8.530"         8.25"         7.530"           AVERAGE WEIGHT >         11.50 LBS         11.75 LBS         6.75 LBS           8 RIB W/ 4 RIB A/C PULLEY         11.50 LBS         11.75 LBS         6.75 LBS           8 RIB NO A/C PULLEY         11.50 LBS         11.75 LBS         6.75 LBS           8 RIB 10% UD, OEM DIAM. A/C         11.50 LBS         11.75 LBS         6.75 LBS           9 RIB 10% UD, OEM DIAM. A/C         11.50 LBS         11.50 LBS         11.50 LBS           9 RIB 10% UD, OEM DIAM. A/C         11.50 LBS         11.50 LBS         11.50 LBS           9 RIB 10% UD, NO A/C PULLEY         11.50 LBS         11.50 LBS         11.50 LBS           10 RIB 8' 10% OD, OEM AC         918622 [2]         11.50 LBS         11.50 LBS           2R1 VETTE, OEM DIAM.         918624 [2]         11.50 LBS         11.50 LBS           7 SUMP WITH LS3 CAMARO         918624 [2]         11.50 LBS         11.50 LBS	ALUMINUM           MAX. OUTER DIAM. >         8.530°         8.25°         7.530°         7.480°           AVERAGE WEIGHT >         11.50 LBS         11.75 LBS         6.75 LBS         9.00           8 RIB W/ 4 RIB A/C PULLEY         11.50 LBS         11.75 LBS         6.75 LBS         9.00           8 RIB 10% UD, OEM DIAM. A/C         918620N         918620N         918620N           9 RIB 10% UD, OEM DIAM. A/C         918620 [2]         918620D [2]           8 RIB 10% UD, NO A/C PULLEY         10         10         918620 [2]           10 RIB 8' 10% OD - OEM AC         918622 [2]         10           2R1 VETTE, OEM DIAM.         918624 [2]         10           2R1 VETTE, 14% OD [3]         918624 [2]         10           Y SUMP WITH LS3 CAMARO         918639         918639	ALUMINUM           MAX. OUTER DIAM. >         8.530°         8.25°         7.530°         7.480°         7.650°           AVERAGE WEIGHT >         11.50 LBS         11.75 LBS         6.75 LBS         9.00 LBS           8 RIB W/ 4 RIB A/C PULLEY         918620 [2]         918620 [2]           8 RIB 10% UD, OEM DIAM. A/C         918620 [2]         918620 [2]           9 RIB 10% UD, OEM DIAM. A/C         918620 [2]         918620 [2]           9 RIB 10% UD, NO A/C PULLEY         918620 [2]         918620 [2]           10 RIB 8° 10% OD - 0EM AC         918622 [2]         2           2 R1 10% UD, NO A/C PULLEY         918622 [2]         2           10 RIB 8° 10% OD - 0EM AC         918622 [2]         2           2 R1 VETTE, 0EM DIAM.         918624 [2]         2           2 R1 VETTE, 14% OD [3]         918624 [2]         2           Y SUMP WITH LS3 CAMARO         918639         918639	ALUMINUM           MAX. OUTER DIAM. >         8.530°         8.25°         7.530°         7.480°         7.650°         6.730°           AVERAGE WEIGHT >         11.50 LBS         11.75 LBS         6.75 LBS         9.00 LBS         4.5 LBS           8 RIB W/ 4 RIB A/C PULLEY         11.50 LBS         11.75 LBS         6.75 LBS         9.00 LBS         4.5 LBS           8 RIB NO A/C PULLEY         11.50 LBS         11.75 LBS         6.75 LBS         9.00 LBS         4.5 LBS           8 RIB 10% UD, OEM DIAM. A/C         918620 R         918620 R         1000 RB         918620 R         1000 RB         918620 R         918620 R         1000 R         918620 R         1000 R         918620 R         1000 R         918620 R         918620 R         1000 R         918620 R         918620 R         1000 R	ALUMINUM         ALUMINUM

Utilizes 60 durometer rubber. Non-removable A/C pulley - OEM diameter. Contact Lingenfelter for belt and more information. 2010 - 2013 LS3 Corvette Grand Sport coupes with manual transmission come equipped with a dry sump system, LS7 damper is required.

Note! All hubs have 3/16 key @ std SB 10° location. 8 groove and 10 groove shell assemblies are available for supercharger applications. Consult your ATI Sales Technician for more information.

WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

www.atiauto.com • (877) 298-5040 Prices subject to change



#918624 LS9 ZR1 Corvette

14% Overdrive

Replacement

Hubs

Shell Assy

Less Hub

# **GM Serpentine Dampers**

#### 2010 - 2015 Z Body Camaro & Gen 3 Vortec Truck accessory location on an LS7 with OEM length crank snout Does not work with 2014 - 2015 Z28! Call us for more information on these new applications!

#### Step 1 - Start with Hub #916431 Step 2 - Choose your serpentine drive:

	CORRESF PAR	
SERPENTINE DRIVE	SHELL ASSEMBLY	BOLTS
OEM DIAM, 6 RIB	917073	950213
OEM DIAM, 8 RIB	917025	950209
5% OD, 8 RIB	917107	950213
10% OD, 8 RIB	917108	950213
OEM, 10 RIB	917034X	950209
4% OD, 10 RIB	917091	950209
6% OD, 10 RIB	917094	950209

#### Step 3 - Choose your A/C pulley size:

AC SIZE PULLEY	PART #			
OEM DIAMETER - 7.50"	916734B [1] [2]			
6% UD - 7.00"	916734 [1] [2]			
17% UD - 6.25"	916732 [1]			

 Must use A/C pulley. Contact ATI for non- A/C use [2] Order 916734M1 for '98 - '02 F Body Camaros

\*Note! All percentages are calculated from an OEM LS3

**Camaro-based Damper** 

PART #	DESCRIPTION
918643	LS7 DRY SUMP WITH F BODY ACCESSORIES
918639	LS7 DRY SUMP WITH 2010 CAMARO / TRUCK ACCESSORIES - LONG SNOUT
SK286R	LS7 WET SUMP WITH 2010 CAMARO / TRUCK ACCESSORIES - LONG SNOUT
SK286S	LS7 WET SUMP - LONG SNOUT
SK128H6	LS9 WET SUMP - LONG SNOUT

Shell

Assembly

Less Hub

6 GROOVE

SERP

917073

917073

Complete Super

Damper and Hub Part

Number below

ALUMINUM

918644

6.780

4.5 LBS

Rear A/C

Pulley 4 Groove

Serp

OEM OD

916734B

laceme

Hubs [1]

STEEL

AVG WT

2.9 LBS

916430M

916430M

916032M3

916032M3



#918629 LS3 Z Body 2010+ Camaro 10% UD with OEM AC Pulley



#918854 LSA Cadillac CTS-V Super Damper shown with 5% OD Pullev

### LS3, LSA & V6 Z BODY 2010 - 2015 CAMARO

	MAX OUTER DIAM ► AVERAGE WEIGHT ►				
Z BODY LS3 2010 - 2015 CAMARO [5]	OEM DIAMETERS WITH A/C PULLEY				
	OEM DIAMETERS NO A/C PULLEY				
CAMARO [5]	10% UD WITH A/C PULLEY [2]				
Z BODY, LSA 2012- 2015 ZL-1 CAMARO 2009 - 2015 CADILLAC CTS-V LSA [4]					

[1] All hubs have 3/16 key @ std SB 10° location

[2] Only OEM A/C pulley siz

NAPA belt #s 25060827

### **CADILLAC CTS-V LS2/LS6 & LSA**

OUTER DIAMETER ►	7.480"	
2016+ LT4 CADILLAC CTS-V <sup>*</sup>	918856 <mark>[1]</mark>	
2009 - 2015 CADILLAC CTS-V LSA*	918854 [1]	
'04-'07 CTS-V LS2/LS6 10% UD		
'04-'07 CTS-V LS2/LS6 OEM DIAMETER	917266 <mark>[3]</mark>	

[1] No supercharger pulley supplied. (Sold separately, see chart at right.)

[2] CTS-V is 10% UD - Use Duralast Pt # 375K4 for AC pulley and Gates Pt # K060806, 6 rib for accessory drive.

[3] Damper assemblies have all countersunk bolts so nothing protrudes past front of damper. If you have an older damper and are ordering a new shell assembly only, you must cut a .090" x 45° chamfer on the front of your hub. ATI can also perform this operation for \$40 if you send your hub in.

Part # 918854 and 918856 - When making over 15 lbs of boost, you must pin the crankshaft in 2 locations or if you have your crankshaft out of the engine, have two (2) keyways cut into it 180° apart. ATI offers a stronge heat-treated and double keywayed hub. Available outright or as a \$25 upgrade on new orders. Part # 916032H.

www.atiauto.com • (877) 298-5040

Prices subject to change

#### 916732 916734 916032M3

916734

Supercharger Pulleys						
Part #	2009-2015	2016+	Drive Diam.	RN\$		
916153	OEM	2.5% UD	7.835"	\$149		
916105	5% OD	3.25% OD	8.295"	\$149		
916106	10% OD	8% OD	8.690"	\$149		
916227	17% OD	14% OD	9.170"	\$149		
916159	24% OD	21.5% OD	9.770	\$159		

Contact LPE for more options: 260-724-2552

or visit www.lingenfelter.com



### With LS Series dampers, know your platform!

All LS Series Super Dampers are built to fit an offset of the accessories that are offered in a body platform - either F Body, Y Body, Z Body / Truck. Regardless of the body the engine will be placed in, the water pump you will use will dictate the offset needed. Once you know which offset body platform your accessories are for, you can choose the Super Damper you need.



John Lane - Ext. 3044 Internet and Southern Regional Sales Tech



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

#### 7.480 791 BS 918628

		918629	917071	916734B		916430M
	918854		917092	916734		916032M3
[4]	<ul> <li>[4] No supercharger pulley supplied. Must choose #916153 (OEM), #916105 (5% OE #916106 (10% OD). #916227 (17% OD). #918159 (24% OD).</li> </ul>					

(17% UD), #918159 (24%UD) maro

	Complete Su and Hub Part N		AC Pulley	Replacement Hubs
	LIGHTWEIGHT	ALUMINUM		OTEEL
METER ►	7.480"	6.780"		STEEL
	918856 [1]			916032M3

917278 [2]

@ std SB 10 <sup>o</sup> location.	[4]	No supercharger pu
ize available for LS3 Camaro.		#916106 (10% OD)
7, 25040353AC.	[5]	For dampers requ
		accessories drives



#### #918427-16 LS based 2016 COPO 427



#917268 GEN 2 LT1 / LT4 F Body

# **GM LS & LT BASED**

COPO CRATE ENGINES		Complete Super Damper and Hub Part Number below	Shell Assy W/O Hub	A/C Pulley	Replacement Steel Hubs
2016+	LS - 350 - A BODY SUPERCHARGED 7.95" OD ALUMINUM	918327-16	917138	916732	916430MK (Dual Key)
2012-2015	LS - 350, 396, 427 - Z BODY NAT. ASPIRATED 7.48" OD ALUMINUM	918427 <mark>[1]</mark>	917073	916732	916430M
2016+	LS - 350, 396, 427 - A BODY NAT. ASPIRATED 7.074" OD ALUMINUM	918427-16	918850	916794	916045
2016 <sup>+</sup>	lt - 376 - A Body Nat. Aspirated 7.074" od aluminum	918376	917030	916794	916315

**GM Serpentine Dampers** 

[1] Can be built with a smooth shell assembly #918850 and titanium bolts.

1992 - 1996 LT1 - LT4 MAX OUTER DIAM ►			ete Super Da Part Numbe		Shell Assembly Less Hub		Replacement Hubs [3]	
		STEEL 7.425"	ALUM 7.480"	INUM 6.780"	6 GROOVE SERP		4140 HEAT-TREATED STEEL	
_	AVERAGE WEIGHT ►		9.75 LBS	6.75 LBS	4.5 LBS			2.9 LBS
ſ	B BODY	GEN 2 LT1 IMPALA CAPRICE [8] [9]			917327	917071-44		916049A
ſ	F BODY	GEN 2	917270			917015		916047A [2,6]
	CAMARO	LT1 - LT4 [1] [5]		917268		917073		916047A <mark>[2,6]</mark>
ſ	Y BODY	GEN 2	917274 <mark>[10]</mark>			917015		916096A [2]
	CORVETTE	LT1 - LT4 [1] [5]			917275	917071-44		916096A [2]

[1] Dampers furnished with #916320 hub spacer. For '97 & up Camaro/Firebird or 1996 & up Corvette engine reluctor wheel; discard spacer provided.

For hubs with a 6 hole bolt pattern and 2.25 seal, use hub #916048B for F body. All hubs have 3/16 key @ std SB  $10^{\circ}$  location. [3]

Washer #953070 is required with LT1 hubs and is shipped with dampers.

[5] [6] This hub has a 3-bolt pulley pattern. For a 6-bolt pattern, use hub # 916048A.

[8] Due to variations in GM's production, the spacer provided may or may not be

needed on your application.

[9] Damper is 10% UD from OEM. Use belt #4060630. [10] 1992 and 1993 models may need a longer belt.

Note: 8 groove and 10 rib shell assemblies are available for supercharger applications. Consult your ATI Sales Technician. #917017 (7 1/2" diameter, 8 rib, steel) #917075 (6 3/4" diameter, 8 rib, aluminum)

### 2019 LT5 - ZR1 CORVETTE 2016+ LT1 A BODY CAMARO - LT4 ZL1, CTS-V 2014<sup>+</sup> LT1 & LT4 Y BODY CORVETTE



LT1, LT4, LT5 Super Damper with 5% OD Pulley

1.0		Complete Super Damper and Hub Part Number below	Replacement Hubs
		ALUMINUM	STEEL
	MAX. OUTER DIAM >	7.480"	AVG. WT.
	AVERAGE WEIGHT ►	7.30 LBS	2.9 LBS
	LT1 CAMARO SS, WET SUMP		
2016+	LT4 CAMARO ZL1, CADILLAC CTS-V WET SUMP [2]	918856 *	916032M3
	LT1 CAMARO SS, WET SUMP - 10% UD	918857 <mark>[4]</mark>	916032M3
	LT1 CORVETTE STINGRAY, WET SUMP	917314 Includes bolt	916154
2014+	LT1 CORVETTE STINGRAY, DRY SUMP		
	LT4 CORVETTE STINGRAY, DRY SUMP [1]	917315 * Includes bolt	916164
2019	LT5 CORVETTE ZR1 [3]	molados bolt	

[1] Requires a supercharger pulley

Pulley	Drive Diam.	Part #	RN \$
Procharger - LT1 Dry Sump	8.130"	916163	\$159.39
LT4 Dry Sump, 5% OD	8.437"	916163-5	\$200.56
LT4 Dry Sump, 10% OD	8.800"	916163-10	\$200.56
LT4 Dry Sump, 15% OD	9.240"	916163-15	\$200.56
LT4 Dry Sump, 20% OD	9.602"	SK1040-B5	\$185.00

#### [2] For other CTS-V dampers, see page 10.

1	Pulley	Drive Diam.	Part #	RN \$
L	2.5% UD	7.835"	916153	\$175.73
	3.25% OD	8.295"	916105	\$175.73
	8% OD	8.690"	916106	\$184.51
	15% OD	9.170"	916227	\$184.51
1	24% OD	9.770"	916159	\$191.01

#### [3] Requires an 11 groove supercharger pulley

Pulley	Drive Diam.	Part #	RN \$
2019 ZR1 LT5 - 0EM	8.07"	916244	\$167.36
2019 ZR1 LT5 - 5% OD	8.48"	916244-5	\$184.51
2019 ZR1 LT5 - 10% OD	8.88"	916244-10	\$184.51
2019 ZR1 LT5 - 15% OD	9.28"	916244-15	\$200.56
2019 ZR1 LT5 - 20% OD	9.68"	916244-20	\$200.56

All pulleys sold separately

Contact LPE for more options:

260-724-2552 or visit www.lingenfelter.com

[4] Will fit 2016<sup>+</sup> CTS-V and 2017<sup>+</sup> ZL1 but is NOT recommended for their HP levels

Part # 917315 and 918856 - When making over 15 lbs of boost, you must pin the crankshaft in 2 locations or if you have your crankshaft out of the engine, have two (2) keyways cut into it 180° apart. ATI offers a stronger, heat-treated and double keywayed hub. Available outright or as a \$25 upgrade on new orders. Pt #916164H for 917315 and #916032H for 918856

5mm to 6mm Step Key modified for 2019 Chevy ZR1 Part #918955....\$14.95

#### www.atiauto.com • (877) 298-5040 Prices subject to change



ORTEC TRUCK, SSR, RAILBLAZER			lete Super L Part Numb		Shell Assembly Less Hub	Rear A/C Pulley 4 Rib Serp	Replacement Hubs [1]
		STEEL	ALUM	INUM	6 RIB SERP	OEM OUTER DIAMETER	OTEEL
S1 / LS2	OUTER DIAMETER ► AVERAGE WEIGHT ►	7.425"	7.480"	6.78"			STEEL
		9.75 LBS					2.9 LBS
GEN 3 & 4 VORTEC TRUCK INCLUDES 4.8 / 5.3 / 6.0 L TRUCK SSR ('03 - '06) LS1 & LS2 TRAILBLAZER SS ('06 - '09) LS2 GEN 3 & 4 VORTEC TRUCK 10% UD GEN 3 & 4 VORTEC TRUCK - NO A/C PULLEY		917286 <mark>[2]</mark>			917015	916734B	916430M
			918628		917073	916734B	916430M
				918629	917071	916734B	916430M
			918644		917073		916430M
All hubs have 3/16 key @	) std SB 10° location.						

#917286 LS1 K Body with AC Pulley

		_
[1] All hubs have 3/16 key @ std SB 10° location.	Pleas	o not
[2] All 2010 - 2015 Z Body Camaro dampers are comp including OEM 6 rib as well as 8 rib and 10 rib ove	patible with this application, super	rcharg
(See page 10 for more information.)	·	

ote: 8 groove & 10 groove shell assemblies are available for rger applications. Consult your ATI Sales Technician. #917017 (7 1/2" 8 groove, steel) #917075 (6 3/4" diameter, 8 groove, aluminum).

L86 TRUCK					Damper a	ete Super nd Hub Part er below	Shell Assembly Less Hub	Replacement Hubs [1]
	Front d	N 5 V8 L8 drive pulleg ailable in O d overdrive	y NOT i EM, ur	ncluded, derdrive	Inc	8645 ludes lt #951499	918645S	916433
	<ol> <li>All hubs have 3/16 key @ std SB 10° location Please note: 8 rib and 10 rib shell assemblies are a applications. Consult your ATI Sales Technician for diameter, 8 rib, steel) or #917075 (6 3/4" diameter,</li> </ol>				e available for s for details. #91	upercharger 7017 (7 1/2" ım).		
				nt drive po parately):	ulley			1.41
	Pa	Part # S	Size	Drive Diam.	RN\$		A 1 81'	C.C.
	91	16358 0	DEM	7.525"	\$126.13			
Must specify pulley size and purchase separately	91	16359 10	% UD	6.773"	\$146.01			//
	Over	rdrive pulle	ys for s	uperchargi	ng available.			

### ECOTEC 4 CYL. 2.0L/2.2L/2.4L



Damper an	te Super Id Hub Part below [1]		Replac Hu	cement ıbs
ALUMINUM			STEEL	STEEL W/
6.776" OD	5.670" OD		SIEEL	INNER
4.5 LBS			2.9 LBS	SHELL
917287			916752	
	917288 <mark>[2]</mark>			916753

All hubs have 3/16 key @ std SB 10° location. 8 groove shell for supercharged upgrades, OEM 6 groove location. When using the 14% UD w/ AC, Atternator and Tensioner, use belt K050390. Fits all LSJ, LNF, LHU, LDK & LES. [1]

[2] 12% UD from stock; not for over 800 HP on the street, 6 rib only.

# TECH TUP I don't see a Damper for my application. Can ATI make a custom damper for me?

Yes! ATI's engineers can custom manufacture an ATI Super Damper to fit almost any application. If you'd like us to make a damper for you, contact our sales department and talk with one of our damper techs. In some cases we will need you to supply us with a stock damper for measurement. We have made dampers for all types of engines, from Ferrari and BMW to John Deere and Massey Ferguson.

# **Cam Sensor Bracket Kit**



ATI's billet aluminum bracket kits are designed for LS engines using Jesel Belt drives by providing 4 trigger cam signal resolution. Includes a late model camshaft reluctor and bracket for standard or raised cams. The bracket accepts the OEM sensor and bolt without interfering with OEM or electric water pumps.

KIT - STANDARD CAM	184500	.\$259.00
KIT - RAISED CAM	184500R	.\$259.00
BRACKET ONLY FOR RAISED CAM	184502R	.\$139.00



# **GM Supercharged Dampers**



The ATI Supercharger Super Damper places the powerful protection of our Super Damper inside the crankshaft blower pulley! Why bother with an additional blower pulley that bolts to your stock harmonic balancer? These dampers feature external belt drives for virtually any type of blower belt, and eliminates the need for separate crank mounted blower pulleys.

Crank hubs are available for all engines and are available with 25 tooth x 20mm 8mm HTD drive pulleys machined in the hub for dry sump or fuel pump drives between the damper / blower pulley and the engine. Most hubs have dual keyways and are available in custom lengths for all cam belt drive set-ups from Jesel, Danny B, and Comp Cams. Numerous pulley offsets are available to keep the blower drive as close to the engine as possible to reduce the bending movement to the crankshaft nose.

COMPLETE DAMPER AND HUB PART NUMB	ERS	MAT'L	OUTER DIAM	AVERAGE WEIGHT	INERTIA WEIGHT	COMPLETE DAMPER & HUB PART #	REPLACEMENT CRANK HUBS
SB BLOWER W/ 1.246" CRANKSHAFT 2 - 3/16" KEYWAYS ***8 lbs of boost or less only in race apps. Street applications OK	to 12 lbs max***	STEEL	7.074"	8.75 LBS	4.50 LBS	918872E	916133 <b>[1]</b>
SB BLOWER WITH BBC 1.600" CRANKSHAFT - 3/16" & 1/4" KEY	WAYS, 180° APART	STEEL	7.074"	8.75 LBS	4.50 LBS	918873E	916134 <b>[4] [3]</b>
SB, 6 BOLT 3/8-16 CHEVY FRONT2 - 3/16" KEYWAYS, 180° APAR BB Chevy seal diameter must use #925500 cover	т	STEEL	7.074"	8.75 LBS	4.50 LBS	918869	916172
1997 - 2013 LS1, 2, 3, 6 Y BODY, G8, SS & 2004 - 2007 CTS-V (8	3 & 4 RIB)	STEEL	7.425"			917345	916032M3
1997 - 2013 LS1, 2, 3, 6 Y BODY, G8, SS & 2004 - 2007 CTS-V (	10 & 4 RIB)	ALUM	7.530"			917347X	916032M3
1997 - 2013 LS1, 2, 3, 6 Y BODY, G8, SS & 2004 - 2007 CTS-V (	10 RIB) - NO A/C	ALUM	7.530"			917349X	916032M3
LS1 F BODY (8 & 4 RIB)		STEEL	7.425"			917345A	916031
LS1 / LS2 F BODY CAMARO / FIREBIRD / V BODY GTO 6 BOLT PATTERN FOR BOLT ON BLOWER PULLEY, SINGLE 3/1	6" KEYWAY	STEEL	7.425"			918853	916031S <mark>[5]</mark>
LS3 Z-BODY 2010 - 2015 CAMARO & GEN 3 VORTEC TRUCK 6 BOLT PATTERN FOR BOLT-ON BLOWER PULLEY, SINGLE 3/16" KEYWAY		ALUM	7.480"	14.00 LBS	4.0 LBS	918635	916430M
LS3 2010-2015 CAMARO & GEN 3 VORTEC TRUCK - 4% OD (10 & 4 RIB)		ALUM	7.950"			918632	916430M
LS3 2010-2015 CAMARO & GEN 3 VORTEC TRUCK - 4% OD (8 &	4 RIB)	STEEL	7.425"			917285	916430M
LS3 Z BODY CAMARO 2010 - 2015	10 RIB, 8" 6% OD WITH AC	ALUM	8.190"			918625	916430M
LS1/LS2 C & K BODY TRUCK SSR, AND TRAILBLAZER	10 RIB, OEM WITH AC	ALUM	7.530"			918627	916430M
LS7 Y BODY, 10 RIB 8" 10% OD - OEM AC PULLEY, SINGLE 3/16" K	EYWAY	ALUM	8.250"			918622	916058
LS9 Y BODY, 11 & 6 RIB, 14% OD		ALUM	8.530"			918624	916107
LS9 Y BODY, 11 & 6 RIB		ALUM	7.530"			918634	916107
		STEEL	7.074"	8.75 LBS	4.50 LBS	918871E	916145
BB BLOWER 3/16" & 1/4" KEYWAYS, 180° APART		ALUM	7.074"	6.25 LBS	4.50 LBS	918870E	916145
BB BLOWER 3/8-24 CHEVY FRONT 3/16" & 1/4" KEYWAYS, 180° APART		STEEL	7.074"	13.00 LBS	4.50 LBS	917064	916891 <b>[2]</b>
BB BLOWER DRIVE WITH JESEL BELT DRIVE 3/16" & 1/4" KEYWAYS, 180° APART HUB HAS 24 TOOTH 8MM HTD ACCESS. DRIVE		STEEL	7.074"	8.75 LBS	4.50 LBS	918874E	916144
EXTERNAL BALANCE DAMPER AND HUB PART NUM	IBERS						
BB BLOWER, 3/16" & 1/4" KEYWAYS 180° APART		STEEL	7.074"	8.75 LBS	4.50 LBS	917741E	916145

[1] Use hub #916136 for 1.246 " SB crankshaft with BB seal and Chrysler bolting.

[2] One piece hub and inner shell

- [3] For equally spaced OEM holes & ignition trigger, use #916134A.
- [4] The BB Chevy and SB Chevy with BB 1.600" nose both use a unique 2-piece hub that allows the stock length bolt to hold the damper to the crank and a separate extension to locate the blower pulley and crank trigger. (See diagram.)

OD

8.27"

7.96

7 48"

8.19"

7.95"

7.53"

7.53"

Part #

917108

917107

917094

917091

917034X

917034 [3]

917139 [3]

[11]

# RIBS

8

8

8

10

10

10

10

Use hub part #916031A for larger seal diameter and dual
3/16" keyways. Recommended when exceeding 10 lbs
of boost or using a 12 rib or cog drive. Includes proper seal (required).

 SHELL ASSEMBLIES
 MAT'L

 OTHER SUPERCHARGED APPLICATIONS
 ALUM

 LS1 / LS2 / LS3 / LS6
 ALUM

 GEN 3/4 TRUCK 3 RING
 ALUM

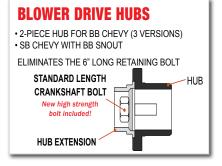
 (NO LS DRY SUMP)
 ALUM

[1] Must be counter sunk drilled for Y Body applications.

[2] 5/16 countersunk pulley bolt holes.

[3] 3/8 countersunk pulley bolt holes

Our Supercharged series places the outstanding protection of a Super Damper inside the crank blower pulley! For more Supercharged options, see pages 14-15.





# Supercharged Components

### **SB CHEVY DAMPER HUBS** FOR SUPERCHARGED APPS



Hub For SBC 6 Bolt 3/8-24, Chrysler Front with 3/16 Keyways (Part #916136)



Cast Aluminum Timing Cover with 2.331 Seal Diameter (Part #925500)

6 Bolt, 3.2 BC

(Part #916048B)



The early small block Chevrolet and the later LT1 and LS1 engines all present problems when supercharging. The original Small Block and LT1 have a shaft size of 1.245" and a seal diameter of 1.760" leaving the hub wall thickness at .257" or just over 1/4". Many engine builders put a 1/4" key in the crankshaft leaving just 1/8" of material between the groove and the seal surface. The result: a failed hub that destroys the damper and the nose of the crank shaft. The later LT1 and LS1 are even worse with just a press fit and no keys; a total disaster when you try to supercharge and drive the blower from the damper. To remedy this situation, ATI now manufactures a variety of Small Block Chevrolet hubs for supercharging.

#### Big Block 2.331" Seal Diameter

For the serious racer with high boost requirements, ATI offers a small block Chevy crank hub with the big block 2.331 seal diameter increasing the wall to .562"; a whopping 220% increase that totally eliminates failure at this point. A new timing cover and seal are required. For small blocks up to 1992.

HUB FOR SBC, 6 BOLT, CHRYSLER FRONT WITH (1) 3/16 KEYWAY AND (1) 1/4 KEYWAY* *The damper shell assembly for 6 bolt Chrysler is #918442E.	916135\$123.3	3
HUB FOR SBC, 6 BOLT 3/8-24, CHRYSLER FRONT, (2) 3/16 KEYWAYS* *Room in front of damper for ignition trigger wheel located on hub.	916136\$135.2	0
HUB FOR SBC, 6 BOLT 3/8-16, CHEVY OEM FRONT, (2) 3/16 KEYWAYS* *The complete damper assembly with the 916172 hub is damper #918869.	916172\$114.1	6
HUB FOR SBC WITH BIG BLOCK SNOUT, BB SEAL DIAMETER 6 BOLT 3/8-24, CHRYSLER FRONT, DUAL KEYWAYS 3/16" & 1/4"* *Includes 951502 crank bolt.	916134\$191.3	0
TIMING COVER - SB CHEVY, W/BB SEAL, MILODON CAST ALUMINUM	925500\$159.0	0

#### 1.940" Seal Diameter

For the economy minded racer who is limiting boost to 20 psi using the standard small block crank, ATI offers a 1.245 bore hub with a 1.940" seal diameter and a new seal that fits the stock small block timing cover. This increases the wall thickness to .347" - a 35% increase!

HUB FOR SBC, 6 BOLT, CHEVY OEM FRONT, (2) 3/16 KEYWAYS* *The damper shell assembly for 6 bolt Chevy is #917026 Use Bolt Kit #950201 (\$10.49)	916169\$148.82
HUB FOR SBC, 6 BOLT, CHRYSLER FRONT, (2) 3/16 KEYWAYS* *The damper shell assembly for 6 bolt Chrysler is #918442E Use Bolt Kit #950220 (\$8.95)	916168\$140.18
SEAL FOR V8 & V6 90°	973134\$16.95

#### LT1 Engines with 2.25" seal diameter

For the LT1, as blower damper hubs have a 2.25 seal diameter, ATI machines the timing cover to accommodate a new seal. This is a must on the LT1 due to the long hub length. See page 11 for more about LT1 hubs to fit your application. Timing covers are also available. HUB - GEN 2 LT1, F BODY, 6 BOLT, 3.2 BC, 4140 HEAT-TREAT,

SUPERCHARGED

916048B .....\$184.74

NOTE: Corresponding 6 bolt shell assemblies: 917026 - fits all 6 bolt Chevy fronts 918442E (steel) & 918440E and 918455E (aluminum) fits 6 bolt Chrysler fronts.

## ATI's Super Pulley reduces the risk of belt failure!

Tired of breaking blower belts? ATI's Super Pulley uses "Superior Sprag Technology" to release the pulley each time the blower spins faster than the engine RPM, reducing wear on your supercharger by not allowing the gear drive to mesh in the opposite direction when spinning down! Fits F1/F2/F3 and reverse rotation ProChargers and accommodates 8mm HTD style belts up to 70 mm wide. Ideal for both competition and street applications; it's a must for any crank started, street driven or race blower car!

<u>.875" SHAFT</u>	
45T, F1, F2, P1, D1	916195-45\$499.00
45T, F1 REVERSE ROTATION	916195-45R\$499.00
<u>.991" SHAFT</u>	
45T, F2	916196-45\$499.00
45T, F2 REVERSE ROTATION	916196-45R\$499.00

HOLDING TOOL TO TIGHTEN FRONT BOLT MILITEC GREASE 14 OZ. FOR USE IN SUPER PULLEY SUPER PULLEY **CLUTCH HUB ASSEMBLY** 916216.....\$795.00 For Procharger bolt-on pulley and ATI big HP pulley (pulley not included) 50 tooth HTD 8mm. Call for details. Requires customer's pulley.

918989.....\$48.95 975003.....\$10.00



www.atiauto.com • (877) 298-5040 Prices subject to change

# Supercharged Components

### LS WIDE BELT CONVERSION KITS

Everything you need to convert your stock 6 rib serpentine belt to an 8 or 10 rib! The wider belts give you more belt surface which can create more boost without the slippage.

#### Note! Dimensions listed are over-all diameters. not necessarily drive diameters. Consult a Sales Technician for more information.

#### Y BODY (LS1 / LS2 / LS3 / LS6)

Includes damper, power steering, alternator & tensioner pulleys. May require water pump pulley for 10 rib and larger applications.

8 RIB SERPENTINE	917346\$1,09	5.00

- OEM 7.425" Overall Dia, uses shell assy, 917025
- 9% OD 7.960" Overall Dia, uses shell assy, 917107
- 12% OD 8.235" Overall Dia, uses shell assy, 917108

#### Y BODY (LS7)

Includes damper, power steering pulley, alt pulley, water pump pulley, tensioner pulley & idler pulleys.

10 RIB SERPENTINE, 9% OVERDRIVE KIT	917343	\$1,295.00				
8 RIB SERPENTINE, OEM	917352	\$1,095.00				
<ul> <li>OEM – 7.437" Overall Dia, uses shell assy, 917049</li> </ul>						
<ul> <li>9% OD – 7.960" Overall Dia, uses outer she</li> </ul>	II, 916354 <b>♦</b>					
<ul> <li>13% OD – 8.235" Overall Dia, uses outer sh</li> </ul>	ell, 916355 🔶	No A/C only!				

#### Z BODY 2010-2015 CAMARO (LS3)

Includes damper, power steering pulley, alt pulley, water pump pulley, tensioner pulley, idler pulleys.

10 RIB SERPENTINE	917351	\$1,149.00
<ul> <li>OEM – 7.530" Overall Dia, uses shell assy, 9"</li> </ul>	17034X	
<ul> <li>4% OD – 7.950" Overall Dia, uses shell assy,</li> </ul>	917091	
	a / - a a /	

7% OD – 8.190" Overall Dia, uses shell assy, 917094

#### CADILLAC CTS-V ('04 - '07)

Includes damper assembly, power steering pulley, alternator pulley, tensioner pulley.

8 RIB SERPENTINE	917350	\$1,095.00

- OEM 7.425" Overall Dia, uses shell assy, 917025
- 9% OD 7.960" Overall Dia, uses shell assy, 917107
- 12% OD- 8.235" Overall Dia, uses shell assy, 917108

#### LS TRUCK (4.8 / 5.3 / 6.0)

Includes damper assembly, power steering pulley, alt pulley, water pump pulley, tensioner pullev.

8 RIB SERPENTINE	917339*\$1,075.50
<ul> <li>OEM – 7.425" Overall Dia, use</li> </ul>	s shell assv. 917025

- 6% OD 7.960" Overall Dia, uses shell assv. 917107
- 10% OD 8.235" Overall Dia, uses shell assy, 917108

\* Note! Includes 4" overall length water pump pulley. May need modifying by installer for some applications or substitute 916187WPP-A (2.80") or 916187WPP-B (3.05") at time of order.

#### **10 RIB SERPENTINE**

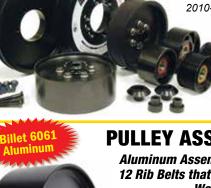
- OEM 7.530" Overall Dia, uses shell assy, 917034X
- 4% OD 7.950" Overall Dia, uses shell assy, 917091
- 7% OD 8.190" Overall Dia, uses shell assy, 917094
- ★ LPE Note To achieve full effectiveness, these kits require a high strength tensioner, bracket and belt available from Lingenfelter Performance Engineering. To be used with the Magnuson style supercharger.

#### Add a reusable Crank Pin Drill Kit for \$65 and pin your crank the RIGHT way when you purchase any 8 or 10 ersion kit. Pt # 918993 Page 24

917338 .....\$1.195.00

### **10 RIB PULLEYS**

Pulley Type	Drive Diam.	Part #	RN\$
LS SERIES ALTERNATOR (2.62 OD)	2.625"	916185	\$95.63
LS TRUCK ALTERNATOR (2.62 OD)	2.625"	916185M	\$95.63
TENSIONER PULLEY (DOUBLE BEARING)	2.640"	916186	\$123.35
LS SERIES POWER STEERING PULLEY	6.330"	916187	\$187.73
LS TRUCK POWER STEERING PULLEY	6.370"	916187T	\$206.98



10 Rib Conversion Kit for LS3 Z Body 2010- 2015 Camaro Part # 917351



#### with Cap for 10mm x 1.5 Bolt

LS TRUCK

LSX / VORTEC

LS3 - Z BODY.

with oap ior		
76 MM	916208-76	\$107.50
90MM	916208	\$113.36
100MM	916208-100	\$125.95

### ACCESSORY PULLEYS FOR 2010 - 2015 LS3 CAMAROS AND LS BASED TRUCKS

Replace your standard A/C pulley with an underdrive 3" 4-groove aluminum pullev or an aluminum 31 tooth 8mm HTD drive pulley. Now you can easily drive a relocated alternator, vacuum pump or a dry sump p with your ATI Super Damper. It's as easy as spec the rear pulley at the time of your order. Availab any damper using 916430M or 916430MK hu



pump	
cifying	Interatio
ole for	
ub.	
05	
65	

ALUMINUM PULLEY, 4 GROOVE	916165	
ALUMINUM 8MM HTD DRIVE PULLEY	916166	
WHEN ORDERED WITH A SUPER DAM	1PER\$85.	.00
IF ORDERED AS A "PULLEY ONLY" :		
916165	\$125	97

	165 166						



Many blower drive kits supply a V-belt pulley that bolts to the stock damper with 3 bolts and serves as an adapter to bolt on the 6 bolt blower pulley. While this system has 6 bolts driving the blower pulley, the 6 bolt pulley is driven to the damper by just 3 bolts. Like most blower pulleys, the ATI true blower dampers have 6 bolt holes on the Chrysler bolt circle. It is recommended that the adapter pulley be drilled through 29/64 so that it is sandwiched between the blower pulley and the ATI damper with all 6 bolts.



	<b>Ford</b>	Sup	<b>er l</b>	Dam	pə	rs 🤇	Ford	>
	Ford V8 385 429-460 #917620	Complete	Super Dam	per and Hu	b Part Nur	nber below		cement aft Hubs
	OUTER DIAMETER ►	STEEL S 7.074" 3 RI	6.325"	A 7.0 3 RING	LUMINUM SHE 74" 2 RING	LLS 6.325" 3 RING	STEEL	ALUM
	AVERAGE TOTAL WEIGHT ► INERTIA WEIGHT ►	8.75 LBS 4.50 LBS	6.00 LBS 2.40 LBS	6.25 LBS 4.50 LBS	5.00 LBS 3.40 LBS	3.90 LBS 2.40 LBS		
	LESS CRANK HUB PART NU							
	IEVROLET FRONT FRONT - 3 BOLT PULLEY	917010 917012	918940 918941	917030	917020	917070 917076	AVG. WGHT.	AVG. WGHT.
FORD OEM	FRONT - 4 BOLT PULLEY		918930	918007		918935	2.4 LBS	.85 LBS
OMPLETE DAM	MPER AND HUB PART NUM		047545			047004		ONLY
	CHEVY FRONT 3" C TIMING TAB [6]	917514	917515			917661 917681	916560 [10,12]	916570 [1]
	3" C TIMING TAB		917511	-		917660	916560 [1,10,12]	
/8 SB (ALL) 6 CYL See timing tab	[1] 3" A TIMING TAB		917511AK			917680	916560AK	916570 [1]
chart on page 17 for proper	3.35" C TIMING TAB		917511AK 918023				916560AK 916563 [1]	
timing [2]	3.35" C TIMING TAB		918920	918002		918923	916561 [10]	
-	4" C TIMING TAB 4" B TIMING TAB		918929 918921			918927 918924	916564 916562	
ŀ	4" B TIMING TAB [4]		918917			918918	916562G [8]	
V8	"FE" 332 - 428 [3]	918310	918311	918320			916580	
	'8 "385" 429 - 460	917620	917621	917630			916610	
	9 - 460 WITH SHORT SNOUT XYANT CRANKSHAFT [4]	917562	917563 Call for other da	917564 mper assembly p	art numbers [5]		916560G <mark>[8]</mark>	
PINTO 4 CYLINDE	R Crank hub has 2 V-belt pulleys				918230 [19]			916920
XTERNAL BALAN	NCE DAMPER AND HUB PART	NUMBERS						
/8 SB ALL FORD	3" A AND C TIMING TAB [1] [15]		918895 [7]				916560 [10,12]	
28.2 OZ. IN.	3.35" C TIMING TAB		918900		ELAND AND W		916561 [10]	
EXCEPT 1982 AND UP 302 HO (See below)	4" B TIMING TAB		918911	WITH THE E		LANCE CRANK	916562 [10]	
2-'95 302 HO ONLY 34 OZ. IN. OEM	4" B TIMING TAB		918910	1982 A	AND UP 302 H	IO ONLY	916562 [10]	
Minor modifications to Most electric water pun 1957-1961 early FE - F sleeve. 375°; to install st For use with aftermarke Hub has .150 counterbo drives. Call ATI for info. Ford 3 bolt dampers will	Requires adapter #916581, & shortening the space took pulleys in the OEM location. It crank with key at front. Hub must be honed to fit ore for full length press fit. May not fit with Jesel bel accept pulleys with std Ford 3 bolt 3.3" diam circle be sure to tell your Sales Tech that A timing tab is etiming marks.	OEM cranks cranks or "er r if using an C [10] Add "G" to p with no lead it 1" back. Itis full length ke [12] Add "U" to # s [15] Contact an / pulleys	shafts with the keywa ngine builder hone to DEM crankshaft. art # for aftermarket area and will not press intended for afterma sys. Request counter for undersized spec:	with no lead area & v ay 1° back. It is intenn fit" full length keys. Re crank. This hub is bor fit onto OEM cranksh riket cranks or "engine bore if using an OEM 5. vrrect part # when us	ded for aftermarket equest counterbore red straight through afts with the keyway a builder hone to fit"   crankshaft.	Mustang Cobra Je 20% ove 10 groov	et ordrive e	
COMPTAN -			RCHARGI CATIONS	ed dam	PER	and Hub Part	uper Damper Number below	Replaceme Crank Hu
				-			SHELLS 325" 6.780"	
						3 RING	3 RING	STEEL
					TAL WEIGHT		LBS 8.00 LBS	
OY HILL'S DRAG TI Super Damper-e	RACING SCHOOL	COMPLE		INER R AND HUB I	TIA WEIGHT ►		LBS 3.00 LBS	HUB ONL
o you have th	he correct Ford Super	FORD	SB V8 & V	6, 4" LONG, BT	IMING		3916	916566A [1 916572
amper?	xternally balanced damper,			NG ('96 - '04) 4.6			918037	916572
noose 28.2 or 50				AMPER AND				
	all length of your damper from e to the rear of the hub where er timing gear.	[1] Hub #91	6566A has increa	'82 - '93 302 HO	s and two 3/16"	keyways for 4-bolt s	supercharged applicati crankshafts with the ke	916566A [1 ons. Requires
	tern: 3-bolt, 4-bolt or Chevy						. Request counterbore	
•	tion: Drag Oval Road etc	cranksh		- 3		5		0

crankshaft. Must grind and epoxy later model block's crank sensor area to clear the back outer diameter of the damper. [3]

www.atiauto.com • (877) 298-5040 Prices subject to change



- Know your application: Drag, Oval, Road, etc.

# Ford Super Dampers (Ford)

		-										and the second second	$\otimes$	
SERPENTINE	APPS	Complete Super Damper and Hub Shell Assembly Part Number below Less Hub Replacement							ement Hu	bs [3]				
	ER DIAMETER ►	STEEL	8.120"	0.074	-	MINUM 7.48"	0.700"	- c."	6 GRV	8 GRV	10 GRV	STEEL	STEEL W/ INTEGRAL	ALUM
	RAGE WEIGHT	7.425"		8.074"	7.8"		6.780"	5.5"	SERP	SERP	SERP		SHELL	
,		9.75 LBS	11.85 LBS	12.00 LBS			5.5 LBS	7.55 LBS				2.9 LBS		
MUSTANG GT & COBRA	OEM 6 GRV [6]						918036		917078			916571		
4.6L	6 GRV -15% UD							918041					916575M	
ʻ96 - ʻ04	8 GRV						918037			917079		916572		
MUSTANG COBRA 4.6L OEM CRANK SUPPORT '03 - '04	6 GRV						918044		917078			916584		
MUCTANO OT	OEM 6 GRV						918039		917021			916565 [2]		
MUSTANG GT 4.6L	6 GRV - 15%UD							918042					916575	
MOD MOTOR '05 -'10	8 GRV - 12% OD					918018						916565 [ <mark>2</mark> ]		
05 - 10	8 GRV - 20% OD			918019						918019S		916565 [2]		
	OEM 6 & 10 GRV	918045									917085	916576H		
GT500 COBRA JET MID 2007 - 2012 5.4L	OEM 6 & 10 GRV 10% OD				918049						917115	916576H		
GT 500 '13-'14 5.8L	OEM 6 & 10 GRV 15% OD		918046 [4]								917102	916576H		
2010 - 2015 SVT RAPTOR & ALL 6.2L ENGINES	8 GRV						918062 [9]			917134		916577		
& ALL 0.2L ENGINES	8 GRV - 12% OD					918065				917133		916578 [10]		
	6 GRV						918047		917104			916124		
2011+ MUSTANG GT	WITH A/C PULLEY						918047A		917104					916124A
COYOTE 5.0 V8	6 GRV						918047N					916124		
2012-2013 BOSS	W/O AC PULLEY						918047NA		917104A					916124A
2011-2013 F-150	8 GRV - 10% OD					918052				918052S		916124		
2013 COBRA JET NATURALLY ASPIRATED	8 GRV - 15% OD				918053					918053S		916124		
2012-2013 COBRA JET SUPERCHARGED	10 GRV 20% OD WITH A/C PULLEY			918048 [7,11,14]							917109	916124K <mark>[8]</mark>		
	10 GRV 20% OD W/O AC PULLEY			918048N							917109A	916124K <mark>[8]</mark>		
2014, 2016 COBRA JET SUPERCHARGED 5.0L	10 GRV 20% OD WITH A/C PULLEY			918066 [12]							917142	916124K		
GT SUPERCAR, 5.4 L - S	SUPERCHARGED	918043									917085	916576H		

Washer #954078 is required and included. [3] [4]

All hubs have 3/16 key @ std SB 10° location.

Standard GT500 will require an 88" belt with a stock diameter blower pulley. For 2013 models with oil cooler, relocation fittings are available from EVO Performance.

- An optional adapter ring and interchangeable blower drive pulleys are

available from METCO Motorsports for this damper.

- These dampers will not work with a stock water pump pulley. Must use Ford 10 rib conversion kit to retain stock water pump or an electric pump must be used.
- Hub #916124K has two (2) 3/16" keyways. [8]
- OEM replacement, can be used with a 6 rib belt to the rear. [9] [10] Has oversized hub and special seal (#973138).
- Does not fit the 2014 Cobra Jet without modifications to the rear of the shell. [11]
- [12] No timing marks.
- For an aluminum hub, add "A" to part number. Install required Whipple Pulley Kit WB-COY10-11 for 2011-2014 and WB-COY10-15 for 2015.





[6]

[7]

### If you have an externally balanced damper, can it be altered to internally balanced?

Many people think you can simply remove the weight and the damper would be OK for an internally balanced engine. This is an incorrect assumption, however, due to the design of the damper. When the weight is removed, the weight attaching holes and o-rings are exposed to the elements and the damper will not function properly. This could potentially damage your engine.

### Internal balance or external balance, do you have the correct damper part number?

#### Part #918910:

#### For 50 oz in - 1982 and later 302 HO only! All other Ford Small Blocks use:

- (1) 3 timing covers with 3 tab locations (see chart).
- (2) 2 pulley styles: 3 bolt or 4 bolt.
- 3 different lengths: 3", 3 3/8" with 3 bolt pulleys, (3)and 3 3/8" or 4" with 4 bolt pulleys.
- (4) External balance units are 28.2 oz. in. 302-351, except 302 HO part #918910 which IS 50 oz in.

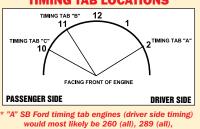
#### Part #918911 (28 oz in):

If you install a 351 external balance crank in a 302 HO and use the stock 302 HO timing cover. The 28.2 oz in units will work on all external balance engines EXCEPT the 1982 and later HO provided:

- (1) The timing tab is in the proper place or you can fabricate a pointer.
- (2) The length is OK if you are using pulleys.



Ford Small Block Timing Tabs\*



302-('67-'69) and Boss 302 ('69-'70).



	<b>Cli</b>	n ya	<b>sler</b> S	Sup	<b>er</b> l	Dam	pers	3 –			~
	Chrylse 361-44			Co	mplete Su	per Damper a	nd Hub Part N	lumber bel	ow		cement aft Hubs
	491712	7F	OUTER DIAMETER ►	STEEL S			ALUMINUM S 7.074"	HELLS			
			oor er op wie er er op	3 RING	4 2 RING	3 R	ING	2 R	ING	STEEL	ALUM
		AVERA	GE TOTAL WEIGHT ► INERTIA WEIGHT ►	8.75 LBS 4.50 LBS	7.0 LBS 3.5 LBS	6.25 LBS 4.50 LBS	5.45 LBS 3.70 LBS	5.00 LBS 3.40 LBS	3.75 LBS 2.20 LBS		
DAMPER ONLY LES	S CRA	NK HUB	PART NUMBER	۲		-			·		
	EVROLET			917010		917030	918850	917020			AVG. WT.
CHRYS. OEM I				918441E	918605S	918440E	918455E	917040E	917041E	2.4 LBS	.85 LBS
COMPLETE DAMPE	R AND	HUB PA	RT NUMBERS							HUB	ONLY
V8 A		CHEVY	FRONT	918280						916190	
318 - 340 - 360 [2]		OEM F	RONT	918282E		917392E	917393E			916253	
VIPER V10 GEN I. II					918605 [3]			917400E	917401E	916254 [8]	
·92 - ·02		OEM F	RONT					917932E		916262	
VIPER V-10 GEN III '03-'06 [9]		OEM F	RONT					917934E		916265	
VIPER V-10 GEN IV 2008 - 2010 GEN V 2013+ [9]		OEM F	RONT					917936E		916269	
	С	HEVROLET	FRONT [11]	917120		918430				916200L	
V8 B 361 383		Retains	TIMING COVER stock location for ey alignment					917470E		916661	
400	OEM FRONT	0	EM TIMING	917122E [12]						916661L	
413 426	[11]	0	COVER					917471E			916421
420							917474E [12,13]				916421L
			& KB GEAR DRIVE Y TIMING COVER	917127E [12]		917475E [12,13]				916663	
EXTERNAL BALANCE	DAMPE	R AND H	UB PART NUMBE	RS							
V8 360 '71 - '92 [2]		OEM F	RONT		918605E					916249	
V8 360 MAGNUM '93 -UP [2]		OEM F	RONT	918604E						916442	1
V8 B 400-440 CAST CRANK	С	OEM F	RONT COVER ONLY	918601E <mark>[6]</mark>						916663	

Hubs are dimensioned to clear the stock cast-in timing [2] tab on MOST applications. Due to changes by the manufacturer over time, the tab MAY need to be ground and re-welded. The damper face for pulley mounting will be forward of the OEM location by .150" for 2-ring int. balance, .450" for 3-ring int. balance, .750" for 3-ring ext. balance. Hubs may be shortened by the listed amount for int. balance & by .600" (.150" fwd of OEM) on ext. balance if tab is cleared. 2-ring int. balance can be installed in OEM location with minor clearancing of timing tab and retain OE timing mark.

- Customer must cut and re-weld the stock timing tab. This [3]
  - damper is OEM location.
- Cannot retain OE location. Must space out accessory [6]
  - pulleys .750".

[8] For 2 ring dampers, use hub 916254M.

[9] Supplied with new lightweight aluminum pulley to retain stock belt location.

Replacement Crank Hubs

STEEL

Passenger timing.

Complete Super Damper and Hub Part Number below

7.074" OD

STEEL SHELL

3 RING

8.75 LBS

4 50 I BS

[11] [12] Not an OEM replacement for stock pulley location.

ALUMINUM SHELL

2 RING

5.00 LBS

3401BS

- [13] 3/8" pulley bolts in shell. Hub has 5/16" bolts.



8.25 @180.77 mph with an ATI T400 Transmission and ATI Super Damper!



### **Supercharging** and Boost

**Ricky Hults** Sales Technician - Ext. 3041

Dampers that are under drive (smaller in diameter than OEM) will spin the accessories slower while over drive dampers (larger in diameter than OEM) will spin the accessories faster. For supercharged applications, an overdrive damper will spin the blower faster and make more boost. You must contact your blower manufacturer in regard to the amount of boost your damper will add.

Viper V-10 Gen III Super Damper #917934E



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

SUPERCHARGED APPLICATIONS
AVERAGE TOTAL WEIGHT ► INERTIA WEIGHT ►

COMPL	COMPLETE DAMPER & HUB PT NUMBERS (internal balance)					
V8 B 361, 383	A FUEL (2) 1/4" KEYWAYS 1 AT TDC AND 1 AT 180° DSTM [7]	917123E [7]		916256		
400, 413 426, 440	OEM BB (2) 1/4" KEYWAYS OEM TIMING TAB [4]	917110E <mark>[6]</mark>		916258		
VIPE	ER V-10 GEN I, II 1992 - 2002 [2]		917931E	916260 [1]		
VIPER	V-10 GEN III 2003 - 2006 [2] [3] [5]		917933E	916264 [1]		
VIPER V-1	0 GEN IV '08 - '10, GEN V 2013+ [2] [3]		917935E	916268		
requires [2] For GTS [3] Supplied	a #916261M spacer, included.		eplacement for stoo -99 shell is used. 99	ck pulley location. 9 durometer rings are		

### **Viper Pulleys for Superchargers**

VORTECH APPLICAT	TIONS
VIPER GEN 3 7.790 - 10 & 7 GROOVE	916263C\$248.09
VIPER GEN 3 7.790 - 8 & 7 GROOVE	916263D\$248.09
VIPER GEN 1-27.320 - 10 & 7 GROOVE	916263\$248.09
VIPER GEN 1-27.790 - 10 & 7 GROOVE	916263A\$248.09
PAXTON APPLICAT	IONS
VIPER GEN 3 7.280 - 8 & 7 GROOVE	916266\$248.09

www.atiauto.com • (877) 298-5040 Prices subject to change

# **Chrysler Dampers**

				с	omplet	e Super D	amper a	nd Hub F	Part Nun	nber belo	w	Shell Assy Less Hub		Replac Crank	
OFDRENTING				3 RING ALUMINUM SHELLS							Γ	STEEL	HUB		
<b>SEKPE</b>		ITER DIAME	TER 🕨	8.900"	8.184"	7.480"	7.074"	6.780"	6.325"	5.930"	5.670"	I		AVG. WT.	WITH
APPS AVERAGE TOTAL WEIGHT  INERTIA WEIGHT			13.0 LBS 4.0 LBS	12.5 LBS 4.0 LBS	9.0 LBS 4.0 LBS	6.25 LBS 4.50 LBS	4.50 LBS 2.40 LBS	3.90 LBS 2.40 LBS	7.55 LBS 2.20 LBS	6.45 LBS 2.20 LBS			2.4 LBS	INNER SHELL	
2015+	6.2L SUPERCHARGED V8	OEM	10 RIB		918483							918483S		916278	
VVT	HEMI HELLCAT, '18 DEMON CHALLENGER & CHARGER	10% OD	6 RIB	918485 <mark>[8]</mark>								918485S		916278	
		5% OD	1	1			1	918432				917071-55		916652	
2005 -2010	6.1 L / CRATE 392 & 426	17% OD	6 RIB			918437						917073		916652	
NON-VVT	HEMI STOCK [7]	13% UD									918438 [3 6]				916241
	5.7L & 6.4L HEMI	6% OD	1				1	918459			10.0	917071		916541	
2011+	CHARGER, CHALLENGER, 300C.GRAND CHEROKEE.	18% OD	6 RIB			918486						917073	Γ	916541	
VVT	COMMANDER AND '11-'18 DURANGO	15% UD									918487				916241
	5.7L HEMI CHARGER,	4% OD	İ –				1					917071	Γ	916246	
2009 - 2010 VVT	CHALLENGER, 300C,GRAND CHEROKEE,	18% OD	6 RIB			918446						917073	Γ	916246	
•••	DURÁNGO, ASPEN	15% UD									918447 <mark>[3]</mark>				916245
2005 -2008	300, MAGNUM, GRAND CHEROKEE, CHARGER,	10% OD	6 RIB			918436						917073		916247	
NON-VVT	COMMANDER	2% UD	0 KID					918435				917071		916247	
		4% OD	8 RIB			918434 [5]		Ì				917044	Γ	916248	
2003 -2008 NON-VVT	5.7L HEMI TRUCK, DURANGO, ASPEN	5% UD						918433 [5]				917075		916248	
	, -	15% UD	7 RIB							918439 [1,3]					916242
2009+	5.7L & 6.4L HEMI TRUCK, 2009 DURANGO, NON- JEEP/COMMANDER	18% OD	8 RIB			918452						917044		916238	
2009+	5.7L HEMI TRUCK,	6% OD	8 RIB					918453				917075	Γ	916238	
VVT	AND '09 -'10 DURANGO	15% UD	6 RIB				918454					917020		916239	
VEADO	4.7 AND SOME 3.7 RAM, DAKOTA , GRAND	OEM					918429 <mark>[4]</mark>					918850		916311	
YEARS VARY	CHEROKEE W/BOLT-ON PULLEY OEM (PT# 916236) & 25% UD (PT# 916237)	25% UD	6 RIB						918428			917070		916311	
2000 - 2010	2.4L NEON SRT-4 / PT CRUISER DOUBLE 4 RIB OUTER SHELL	7% OD	4 RIB					917469 <mark>[2]</mark>				918449		916422	

 Requires shorter belt (Goodyear #4070975) 7 groov
 Use Duralast belt #560K4.
 Must turn down OD of stock washer to 1.850".
 Requires a 97.75" long belt - Gates part # K060975. Requires shorter belt (Goodyear #4070975) 7 groove.

[5] These are 8 groove dampers. Your OEM belt is 7 rib. Use the first groove closest to the engine. Aftermarket belts are 6 rib.

[6] Requires shorter belt - Dayco pt # 5060800.

For 392, use 5.7/6.1 OEM or ARP retaining bolts. [7]

[8] Adds J PSI. Requires grinding the AC bracket for clearance. Use Gates Belt #K100594H (59.4").

Buick-Pontiac-Olds & AMC Dampers

Super Damper OEM Bolt-On for	Complete Super Damper and Hub Part Number below								Cranksh	aft Hubs
Buick Grand National	STEEL S	SHELLS			ALUMINUN	A SHELLS				
OUTER DIAMETER ►	7.074"	6.325"	7.750"		7.074"		6.325"			STEEL
	3 RI	NG		3 RING		2 RING	3 RING	2 RING	STEEL	WITH INNER
TOTAL WEIGHT ► INERTIA WEIGHT ►	8.75 LBS 4.50 LBS	6.00 LBS 2.40 LBS	13.00 LBS 2.4 LBS	6.25 LBS 4.50 LBS	5.45 LBS 3.70 LBS	5.00 LBS 3.40 LBS	3.90 LBS 2.40 LBS	3.30 LBS 1.97 LBS		SHELL
DAMPER ONLY LESS HUB PART NUMBERS										
CHEVROLET FRONT	917010	918940		917030	918850	917020	917070	917050	AVG. WGHT.	
CHEVROLET FRONT FOR HUB WITH INNER SHELL	917011								2.4 LBS	
COMPLETE DAMPER AND HUB PART NUMBE	RS								HUB	ONLY
AMC V8 304-401 Use only 6.325" OD for '70 & '71 360	917940	917941							916270	
BUICK V6 & V8 (ALL) EXCEPT 430 & 455 DRY SUMP		918571							916290	
BUICK V8 430 - 455 [1]					918171				916230	
NEW BUICK GRAND NATIONAL "T TYPE" GNX '82-'87				917456 <mark>[3]</mark>					916284	
OLDSMOBILE V8 267-455	917830	917831		917840					916760	
PONTIAC 4 CYLINDER 151	917780	917781								916951
PONTIAC 4 CYLINDER 151	917785	917782		917220	917221	917200	917410	917260	916040	
PONTIAC V8	917160	917161		917730					916500	
EXTERNAL BALANCE DAMPER AND HUB PART N	UMBERS									
AMC 360 401 180° OEM WEIGHT		917942							916270	
240° OEM WEIGHT		917943							916270	
NEW! BUICK GRAND NATIONAL "T TYPE" GNX '82-'87	917455 [ <mark>3</mark> ]								916284	
BUICK 3800 SERIES - OEM BOLT-ON 8 RIB SUPERCHARGER PULLEY				918421 <mark>[4]</mark>					916211	
BUICK V8 (430 - 455) [1]	918400								916230	
OLDSMOBILE V8 (267 - 455) [2]	918480								916760	

[1] Buick engines require mounting damper face forward of the OEM location to clear the timing cover for external balance dampers. Hubs may be machined on the crank gear end when using the shorter internal balance of the OEM location; 265-350 V8 & 252 V6 are 1.250" forward of the OEM location.

[2] Machining the timing cover may be required for clearance.

[3] Includes 6 groove drive pulley #916287.

[4] Outer diameter is 7.105". Total weight is 12 lbs. Inertia is 2.40 lbs.

	<b>nport</b>	Sup	<b>er</b>	D	<u>A</u> Í	npo	ÐR	5	6	5 (1)		
NISSAN		VQ35-VQ	37		GT	R VR38			RB	26	6	SR20
AUGE		Í	C	omplete	Super L	Damper al	nd Hub I	Part Num	ber belo	ow.		cement Hubs
NISS	AN	l l				ALUMINUM	/ SHELLS					
	MAX. OU	TER DIAMETER ►	7.450" 2 RING	3 R	7.074"	2 RING	6. 3 RING	78" 2 RING	6.325" 3 RING	5.5" 3 RING	STEEL	STEEL WITH INNER
		TOTAL WEIGHT ►	5.25 LBS	6.25 LBS	5.45 LBS	5.00 LBS	4.50 LBS	4.30 LBS	3.90 LBS	3.60 LBS	UTLL	SHELL
		NERTIA WEIGHT	3.50 LBS	4.50 LBS	3.70 LBS	3.40 LBS	2.40 LBS	2.20 LBS	2.40 LBS	2.20 LBS		
DAMPER ONLY	LESS CRANKSHAFT H	IUB PART NUM									AVG WGHT	AVG. WGHT.
	CHEVROLET FRONT			917030	918850						2.4 LBS	2.6 LBS
	AMPER AND HUB PA	RT NUMBERS	3						0.4 <b>7</b> -7-1			ONLY
NISSAN 4 CYLINI NISSAN 6 CYLIN				047000	047001				917720		916020	
SINGLE V BELT B				917800	917801				918040		916780	
For cars making up		JNLY								918599 <mark>[1]</mark>		916063
NISSAN RB-26 - I For cars making up	DIRECT BOLT-ON U/D - R32 to 1000 HP		917752 <mark>[2]</mark>								916065	
NISSAN RB-26 - I For cars making up	DIRECT BOLT-ON U/D-R33-34	ONLY								918598 [1]		916063
	RECT BOLT-ON U/D - R33/34	4	047752 [0]								010005	
For cars making up			917753 <mark>[2]</mark>							0.4775.4.501	916065	0.10701
NISSAN 300ZX '90 - '98	800 HP MAX 1000 HP MAX						917755 [7]			917754 <mark>[6]</mark>	916784	916781
35MM CRANK NISSAN	RACING APP.					918586	917735 [7]				916069	
350Z VQ35DE 2002 - END OF '06	STREET APP.	i						918588			916069	
NISSAN 370Z V6 VQ35HR	5.7" OEM 7 RIB PULLEY					918565 <mark>[5]</mark>					916778	
V6 VQ37VHR	4.8" 15% U/D 7 RIB PULLE	Y				918566 <mark>[5]</mark>					916778	
NISSAN V6 V6 V0 NISSAN	235HR, 350Z, 370Z 4% UD RACING APP.					918608				918584		916316
SR20 FWD [3]	STREET APP.					310000		918607			916082	
	D, 4& 5 GRV W/PS PULLEY	STREET APP.								918582 <mark>[4]</mark>		916066
NISSAN KA24 OE NISSAN GTR VR3						918641				917756	916787	916792
<ol> <li>15% UD for power st</li> <li>Damper includes ne AC is a 25% OD. Do</li> </ol>	eering. AC, water pump and alternato w billet aluminum water pump pulle o not use a belt if racing! 3% UD po ndard "DE" engine, you must use AT	y for clearance and to wer steering, 10% UD f	or alternator.		[5] [6]	Power steering	n dry sump m pulley is 6%	otors without UD, alternate	or,water pum	p is 12% UD.	not clear damper.	
COMING	SOON!		DYOT/	4 - S(	CION		Com	Part Nu	ımber bel		Ċran	cement k Hub lumber
2020 S	PER			МАХ		R DIAMETER	▶ 70		NUM SHEL 6.780"	LS 5.670"	11	STEEL
	V-Clo						2 R	ING 3	B RING	3 RING	STEEL	WITH INNER SHELL
all the				A		TAL WEIGHT			.00 LBS .00 LBS	3.60 LBS 2.20 LBS		JI ILL
Malater	DAM	IPER ONLY LES	SS CRAN	KSHAFT			-	1				
	(co))		CHEVROL	ET FRONT	-		-			917027	AVG. WGHT 2.4 LBS	AVG. WGHT
	CON		ER AND H	IUB PAR	T NUMB	ERS						2.6 LBS ONLY
			YOTA 2ZZG							040504		040447
alle.	Supra	LOTUS - ELISE	GT-S, COROL , EXIGE, 2-EL			GT				918564		916147
	918525	SUPRA '8'	7-'92 7M-GE	/GTE 3.0 IN	NLINE 6 C	YL				918525		916068
A State		PRA '94 - '98 JA80 IZ-GTE 6 CYL [1]		OEM SP	PACING, 6	RIB		ę	918562		916023 [2]	
Note		TOYOTA 3S-GTE	'90 - '95 M	R2 TURBC	), 4 & 4 RIE	3 - 7% OD				918529		916796
No.			N 2AZ-FE							918523		916016
			SCION 4U	-GSE, 10%	UD		918	4821				916148
	Scion [1]	Requires longer belt: 15 Gates #K060775, Dayc				0775,	[2] 24	Tooth HTD dri	ve crank hub	available for 36-	2 trigger - order pt #91	6292.

Scion 1AZ-FE

Gates #K060775, Dayco #5060775 or Drive-Rite #775K6).

www.atiauto.com • (877) 298-5040 Prices subject to change

<u>/!</u>

A		ort Su	ID G	<b>F</b>	De		pe	TS	5		
	Honda D Series	Hond B Ser Race				F 2	nda 10, F22 eet Vers	sion	ſ	к	onda 20 Street ersion
())но	NDA		Complet	e Supe	r Damp	er and Hu	b Part N	lumber	below	Replac Cranksl	ement haft Hub
		MAX. OUTER DIAMETER		7.074	A				70"		
Other applications are available upon request.		MAX. OUTER DIAMETER		7.074" 2 RING		6.780" 2 RING	6.32 2 RI		5.670" RING	STEEL AVG. WGHT.	STEEL W/ INNER
nunuble upon request.		AVERAGE TOTAL WEIGHT ► INERTIA WEIGHT ►	5.00 LBS 3.40 LBS		75 LBS 20 LBS	5.25 LBS 3.50 LBS	3.30 1.97		.60 LBS .20 LBS	2.4 LBS	SHELL AVG. WGHT.
DAMPER ONLY LESS	CRANKSHAFT HUB PA		0.10 280	-	20 280	0.00 280	1.07	50 1			2.6 LBS
CHEVROLET	FRONT FOR CCW ENGINE	ROTATION	917020 CC\	WP 9170	00 CCWP		9170	050			
	AND HUB PART NUME	`	ANCE)							HUB	
	CURA NSX, 3.0L 600HP MAX MOTOR ROTATION RACE O		918471		18470		91847		17757	916026	916779
			910471	9	10470		91647			910020	
	S BOLT-ON SERP PS PULLE							9	18476		916342
	50 HP MAX RACE ONLY/ALT		918456	_			_		10464	916129	046407
	0A F20 / F22 7% OD - 600HP 0NDA F20 / F22 10% UD [6] [7		918465				_	9	18464	916128	916127
HONDA H22	RACING APPLICATIO		918469	9	18467					916054M	
(Call for H23)	STREET APPLICATIONS - 4					918468				916054	
HONDA K-20	RACING APPLICATIONS (I STREET APPLICAT			9	18478				18477	916017	916029
<ul> <li>3] PS - 4% OD, 6 rib serpentine at 4] Race damper has a smooth out</li> </ul>	ter shell with no belt drives.	priate shell assembly #. HP with serpentine drive (call).	[7]	Does not	fit with OEM	I water pump.	al timing cove			ck wall hub, #97312	3.
<ul> <li>PS - 4% OD, 6 nb serpentine a</li> <li>Race damper has a smooth out</li> </ul>	ccessory drive is 9% OD or 400 + I ter shell with no belt drives.	HP with serpentine drive (call).	ri S	Does not						ck wall hub, #973120	3.
<ul> <li>A PS - 4% OD, 6 nb serpentine a</li> <li>Race damper has a smooth out</li> </ul>	ter shell with no belt drives.	HP with serpentine drive (call).	)	Does not			7		MITS	SUBISHI Replace	cement
<ul> <li>A PS - 4% OD, 6 nb serpentine a</li> <li>Race damper has a smooth out</li> </ul>	AUDI SUBAR	HP with serpentine drive (call).	)	Does not			lub Part I		MITS	Cranksl	cement haft Hub
<ul> <li>PS - 4% OD, 6 nb serpentine a</li> <li>Race damper has a smooth out</li> </ul>	ter shell with no belt drives.	HP with serpentine drive (call).	Cor	Does not		water pump.	lub Part I		MITS	Replat Cranksi STEEL AVG.	cement haft Hub STEEL W/ INNER
<ul> <li>PS - 4% OD, 6 nb serpentine a</li> <li>Race damper has a smooth out</li> </ul>	ter shell with no belt drives.	HP with serpentine drive (call).	Cor STEEL 6.570° 3 RING	Does not the second sec	fit with OEM	mper and H ALUMINUM 6.325"	Iub Part I M SHELLS 5.740" 3 RING	Number 1 5.670"	MITS pelow 5.5"	Replac Cranksl STEEL AVG. WGHT. 2 4 J BS	cement haft Hub STEEL W/ INNER SHELL AVG. WGHT.
	ter shell with no belt drives.	HP with serpentine drive (call).	Cor STEEL 6.570" 3 RING	Does not 1	fit with OEM	ALUMINUN 3.90 LBS 2.40 LBS	Iub Part I M SHELLS 5.740" 3 RING	5.670"	MITS pelow	SUBISHI Replac Cranksi STEEL AVG. WGHT. 2.4 LBS	steel w/ NNER SHELL AVG. WGHT. 2.6 LBS
All PS - 4% OD, 6 hb serpentine at Race damper has a smooth out           With the server of the server has a smooth out           With the server of the server of the server has a smooth out           With the server of the	ter shell with no belt drives.	HP with serpentine drive (call).	Cor STEEL 6.570" 3 RING	Does not 1	fit with OEM	ALUMINUN 3.90 LBS 2.40 LBS	Ub Part I M SHELLS 5.740" 3 RING 3.60 LBS	5.670"	<b>MITS</b> below 5.5"	SUBISHI Replac Cranksi STEEL AVG. WGHT. 2.4 LBS	cement haft Hub STEEL W/ INNER SHELL AVG. WGHT.
	ter shell with no belt drives.	HP with serpentine drive (call).	Cor STEEL 6.570° 3 RING 3 RING JMBERS (	Does not 1	fit with OEM	ALUMINUN 3.90 LBS 2.40 LBS	Ub Part I M SHELLS 5.740" 3 RING 3.60 LBS	5.670"	<b>MITS</b> below 5.5"	SUBISHI Replac Cranksi STEEL AVG. WGHT. 2.4 LBS	steel w/ NNER SHELL AVG. WGHT. 2.6 LBS
	ter shell with no belt drives.	HP with serpentine drive (call).	Cor STEEL 6.570° 3 RING 3 RING JMBERS (	Does not 1	In the second seco	ALUMINUN 3.90 LBS 2.40 LBS	Ub Part I M SHELLS 5.740" 3 RING 3.60 LBS	5.670"	<b>MITS</b> below 5.5"	SUBISHI Replac Cranksi STEEL VG, WGHT. 2.4 LBS HUB	steel w/ NNER SHELL AVG. WGHT. 2.6 LBS
	ter shell with no belt drives. AUDI SUBAR SUBAR AUDI 6 RIB - STI A4 (02-'05, 3.0L) A4 QUATTRO ('0 A4 (02-'04, 3.0L A4 (02-'04, 3.0L A4 (02-'04, 3.0L A4 (02-'04, 3.0L A4 (02-'04, 3.0L ALLROAD ('03 - '' ALLROAD ('03 - '' ALLROAD ('03 - '' ALLROAD ('03 - '') MAZDA MIATA ''94 - '05	HP with serpentine drive (call).	► Cor STEEL 6.570° 3 RING ► JMBERS (	Does not 1	In the second seco	ALUMINUN 3.90 LBS 2.40 LBS	Ub Part I M SHELLS 5.740" 3 RING 3.60 LBS	5.670" 3.60 LBS 2.20 LBS 918522	<b>MITS</b> below 5.5"	SUBISHI Replac Cranksi STEEL AVG. WGHT. 2.4 LBS HUB 916317	STEEL W/ INNER STEEL W/ INNER AVG. WGHT. 2.6 LBS ONLY
	ter shell with no belt drives. AUDI SUBAR SUBAR AUDI 6 RIB - STI A4 (02-'05, 3.0L) A4 QUATTRO ('0) A4 (02-'04, 3.0L A4 (02-'04, 3.0L A1LROAD ('03-'1 MAZDA MIATA '94-'00 MINI COOPER S '01-'1	HP with serpentine drive (call).	► Cor STEEL 6.570° 3 RING ► JMBERS (	Does not 1	In the second seco	ALUMINUN 3.90 LBS 2.40 LBS	Uub Part I M SHELLS 5.740" 3 RING 3.60 LBS 2.20 LBS	S.670"	<b>MITS</b> below 5.5"	SUBISHI Replac Cranksi STEEL AVG. WGHT. 2.4 LBS HUB 916317 916318	Cement haft Hub STEEL W/ INNER SHELL AVG. WGHT. 2.6 LBS ONLY
Audi / VW - Street	ter shell with no belt drives. AUDI SUBAR SUBAR AUDI 6 RIB - STI A4 (02-'05, 3.0L) A4 QUATTRO ('0) A4 (02-'04, 3.0L A4 (02-'04, 3.0L A1LROAD ('03-'1 MAZDA MIATA '94-'00 MINI COOPER S '01-'1	HP with serpentine drive (call).	► Cor STEEL 6.570° 3 RING ► JMBERS (	Does not 1	In the second seco	ALUMINUN 3.90 LBS 2.40 LBS	Ub Part I M SHELLS 5.740" 3 RING 3.60 LBS	5.670" 3.60 LBS 2.20 LBS 918522	<b>MITS</b> below 5.5"	SUBISHI Replac Cranksi STEEL AVG. WGHT. 2.4 LBS HUB 916317 916318	STEEL W/ INNER STEEL W/ INNER SHELL AVG. WGHT. 2.6 LBS ONLY
	ter shell with no belt drives. AUDI SUBAR SUBAR AUDI 6 RIB - STF A4 (02-05, 3.0L) A4 (02-05, 3.0L) A4 (02-05, 3.0L) A4 (02-04, 3.0L A6 (02 - '04, 3.0L A6 (02 - '04, 2.7L-1 MINI COOPER S '01 - '1 MINI COOPER S '01 - '1	HP with serpentine drive (call). MAZDA MAZDA WAXIUM OUTER DIAMETER AVGERAGE TOTAL WEIGHT INERTIA WEIGHT ERAND HUB PART NU REET VERSION [8] 2 - '05, 1.8L) ('02 - '06, 3.0L' 05, 2.7L) DE VERSION [7] 3.0L) D5, 2.7L) 5 1.8L [4] 06 1.6L [4] [5] 06 1.6L [6 RIB 2% OD [5] / TALON	► Cor STEEL 6.570° 3 RING ► JMBERS (	Does not 1	In the second seco	ALUMINUN 6.325" 3.90 LBS 2.40 LBS ANCE)	Uub Part I M SHELLS 5.740" 3 RING 3.60 LBS 2.20 LBS	5.670" 3.60 LBS 2.20 LBS 918522	<b>MITS</b> below 5.5"	STEEL AVG. VG. WGHT. 2.4 LBS HUB 916317 916318 916885	Cement haft Hub STEEL W/ INNER SHELL AVG. WGHT. 2.6 LBS ONLY
Audi / VW - Street	ter shell with no belt drives. AUDI SUBAR SUBAR SUBAR AUDI 6 RIB - STF A4 (02-05, 3.0L) AUDI 6 RIB - STF A4 (02-04, 3.0L) AUDI 6 RIB - RAC A6 (02 - '04, 3.0L) AUDI 6 RIB - RAC A6 (02 - '04, 2.7L-3 ALLROAD ('03 - '0 MAZDA MIATA '94 - '0C MINI COOPER S '01 - '1 MINI COOPER S '01 - '1 MITSUBISHI ECLIPSE MITSUBISHI EVO 88.55 MITSUBISHI EVO 10, 3	HP with serpentine drive (call).	► Cor STEEL 6.570° 3 RING ► JMBERS (	nplete S	In the second seco	ALUMINUM 6.325" 3.90 LBS 2.40 LBS ANCE) 918251 [2.6]	Uub Part I M SHELLS 5.740" 3 RING 3.60 LBS 2.20 LBS	5.670" 3.60 LBS 2.20 LBS 918522	<b>MITS</b> below 5.5"	Replac           Cranksi           STEEL           AVG.           WGHT.           2.4 LBS           HUB           916317           916318           916885           916025           916025	Cement haft Hub STEEL W/ INNER SHELL AVG. WGHT. 2.6 LBS ONLY
Audi / VW - Street	ter shell with no belt drives.	HP with serpentine drive (call).	► Cor STEEL 6.570° 3 RING ► JMBERS (	Does not 1  nplete S  7.074" 2 RING 3.75 LBS 2.20 LBS NTTERN 918254	In the second seco	ALUMINUM 6.325" 3.90 LBS 2.40 LBS ANCE) 918251 [2.6]	Uub Part I M SHELLS 5.740" 3 RING 3.60 LBS 2.20 LBS	S.670" 3.60 LBS 2.20 LBS 918522 917992	<b>MITS</b> below 5.5"	Replac           Replac           Cranksi           STEEL           AVG.           WGHT.           2.4 LBS           HUB           916317           916318           916885           916025	erement haft Hub STEEL W/ INNER SHELL AVG. WGHT. 2.6 LBS ONLY
Audi / VW - Street	ter shell with no belt drives. AUDI SUBAR AUDI SUBAR AUDI 6 RIB - STI A4 (02-'05, 3.0L) A4 QUATTRO ('0) A6 ('02 - '04, 3.0L A4 QUATTRO ('0) A6 ('02 - '04, 3.0L ALLROAD ('03 - '1) A4 QUATTRO ('0) A6 ('02 - '04, 3.0L ALLROAD ('03 - '1) MISUBI 6 RIB - RAC MAZDA MIATA '94 - '05 MINI COOPER S '01 - '1 MISUBISHI EVO 10, 33 MITSUBISHI EVO 10, 34 MITSUBISHI EVO 10, 34 MITSUB	HP with serpentine drive (call).	Cor STEEL 6.570" 3 RING ↓ JMBERS ( ) 918068	nplete S	In the second seco	ALUMINUM 6.325" 3.90 LBS 2.40 LBS ANCE) 918251 [2.6]	Uub Part I M SHELLS 5.740" 3 RING 3.60 LBS 2.20 LBS	S.670" 3.60 LBS 2.20 LBS 918522 917992	MITS 2.0 LBS 3.60 LBS 2.20 LBS	Replac           Cranksi           STEEL           AVG.           WGHT.           2.4 LBS           HUB           916317           916318           916885           916025           916025	STEEL W/ INNER SHELL AVG. WGHT. 2.6 LBS ONLY
Audi / VW - Street	ter shell with no belt drives. AUDI OCON SUBAR AUDI 6 RIB - STT AUDI 7 STT AUDI 7 STT AUDI 6 RIB - STT AUDI 7 STT AUDI 6 RIB - STT AUDI 7 STT AUDI 7 STT AUDI 6 RIB - STT AUDI 7 STT AUDI	HP with serpentine drive (call).	Cor STEEL 6.570° 3 RING ► JMBERS ( 918068 918068 918068 918068 918068 918068	Poes not 1  nplete S  7.074"  2 RING 3.75 LBS 2.20 LBS INTERN  918254  918482L  918482L  nust supply 1 m super cl ust also add	fit with OEM	water pump.           mper and H           ALUMINUN           6.325"           3.90 LBS           2.40 LBS           ANCE)           918251 [2.6]           918250 [2]	Ub Part I M SHELLS 5.740" 3 RING 3.60 LBS 2.20 LBS 2.20 LBS 917993 917993	Sumber k 5.670" 3.60 LBS 2.20 LBS 918522 917992 918253 918253 918253	MITS 5.5" 3.60 LBS 2.20 LBS 2.20 LBS 4.62 CLBS	Replac           Cranksi           STEEL           AVG.           WGHT.           2.4 LBS           HUB           916317           916318           916885           916025           916025	STEEL W/ INNER SHELL AVG. WGHT. 2.6 LBS ONLY 916102 916102 916102 916123 916148L 916884 with CW rotation and includes the

WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

!

# Performance Diesel Dampers





Whether you have a mildly tuned street 5.9L Cummins or a 700" International Sled Puller, ATI has a damper to fit your needs. At ATI we've been building elastomer Super Dampers for nearly 30 years and we know how to build them right. ATI Diesel Dampers range from 6" to 10" in diameter and weigh between 10 to 36 lbs. They are tuned in-house to fit your exact application, and if you

Steel

916083

916754



# How Much Power Do You Make?

make a change, your Super Damper can change too. Each part is replaceable and rebuildable. No need to replace your entire damper at service intervals or if something happens. Don't be fooled, treat your diesel engine like the professionals do, with an ATI Super Damper!

Photo: No. of Concession, No. of						
	ENGINE	OUTER D	IAMETER	DAMPER ASSEMBLY	Damper And Hub	R
	STEEL 4 RING		STEEL 3 RING	WEIGHT	Part #	Ĺ
CUMMINS 1992-1998 2 TIMING SLOTS FOR TACH [5]	5.9L 6BT		8.074"	23 lbs.	917373	
CUMMINS IN-LINE 1989 - 1991 & 1998½ - 2002 [1]	4BT 6BT		8.074"	20 lbs.	917365	
CUMMINS 2003 - 2007 1/2	5.9L		7.98"	18 lbs.	917374	
CUMMINS 2007.5+, 8 RIB [6]	6.7L		7.98"	19 lbs.	917375	
CUMMINS ISC - REPLACEMENT FOR RUBBER [3] STYLE OEM ENGINES BETWEEN 10/1997 - 4/2004 6C, 6L8.9, C Gas Plus CM556 ISC CM2150 / CM554 / CM850 /8.3 CM2250 ISL CM2150 / CM2150 SN / CM554 / CM850 / G / CM2180 ISL9 CM2250 / L Gas Plus CM556 QSC8.3 CM2250 / CM554 / CM850 QSL9 CM2250 / CM554 / CM850 / G CM558	8.3L		7.95"	21 lbs.	917372	
DURAMAX, 6 RIB 2001- 2015+ NEUTRAL BALANCE	6.6L		7.425"	19 lbs	917378	
DURAMAX, 6 RIB 2011+ LML & LGH	6.6L		7.425"	19 lbs.	917376	
DURAMAX, 6 RIB 2006 - 2010 LBZ & LMM	6.6L		7.425"	19 lbs.	917369	
DURAMAX, 6 RIB 2001 - 2005 LB7 & LLY	6.6L		7.425"	19 lbs.	917371	
FORD POWERSTROKE 2011+	6.7L		7.95"	17.7 lbs.	918892	
FORD POWERSTROKE 2008 - 2010 [7]	6.4L		8.48"	26 lbs.	918887	
FORD 6.0 POWERSTROKE 2003 - 2007	6.0L		7.95"	16 lbs	918888 <b>[4]</b>	
FORD F-250/350 POWERSTROKE 1999 -2003	7.3L		7.45"	15 lbs.	918889 <b>[11]</b>	
INTERNATIONAL	640	10.465"		36 lbs.	918642 <b>[9]</b>	
INTERNATIONAL (HEAVY)	640	10.465"		39 lbs	918642H <b>[9]</b>	
INTERNATIONAL	640/466		8.074"	23 lbs.	917361	
JOHN DEERE W/ HEAVY INERTIA	466/619 6 CYL.		8.074"	19 lbs.	917364 <b>[8]</b>	
JOHN DEERE W/ HEAVY INERTIA	466/619 6 CYL.		7.074"	15 lbs.	917363	
JOHN DEERE W/ STANDARD INERTIA	466/619		7.074"	13 lbs.	917362 <b>[8]</b>	
OLIVER TRACTOR, 6 CYL. CHEVY FRONT	6 CYL.		7.074"	14 lbs.	917368	

[8]

[9]

damper-form.pdf.





Powerstroke



Duramax



[1] For a race version with no pulley & shortened hub, order pt # 917365C.	
[2] Requires a modified hub for competition, #916014M.	

- [3] OEM service calls for 2 year replacement.
- [4] Requires front pulley #916118 for dual alternator.
- [5] Damper OD is 9.254". OEM tach sensor may be relocated from 11 o'clock to 3 o'clock. Order an ATI bracket kit, part #917373BKT.....\$80.
- [6] Shell assembly part #917114 includes an 8 groove trigger wheel.
- [7] Drive pulley part # 916162.

[11] Damper is 12% OD. Use NAPA belt 25-081253.

This damper is NOT returnable.

Timing for a 466 John Deere will line up TDC on the bottom side of the damper at 180° so you will be under the engine to set from

the 180° mark. Request a second 1/4" keyway to be cut for topside

timing at no additional charge if requested at time of new order. The 619 timing will be set at TDC and straight up at 12 o'clock.

Requires a custom hub. Call a Sales Technician for more information

or visit ATI's website -http://www.atiracing.com/pdf/custom-

This damper is NOT an OEM replacement! Race application only!

Please call a Sales Technician for more information before ordering.

www.atiauto.com • (877) 298-5040 Prices subject to change

# **BMW Dampers built by ATI!**



ATI Performance Products has partnered with VAC Motorsports to develop new dampers for BMW 2.5L, 2.8L, 3.0L and 3.2L straight-6 engines found in the E36 and E46 M3 as well as newer Z3s and Z4s.



These dampers eliminate crankshaft harmonic vibration, allowing the engine to produce more horsepower and torque, while reducing internal engine wear at the same time. Broken oil pumps and timing chains will be a thing of the past! When used with a VAC accessory pulley, these dampers are a direct replacement over the OEM balancer. They have a 7" outer diameter and include OEM style timing alignment tabs. BMW enthusiasts should know that all ATI Super Dampers exceed SFI 18.1 Safety Certification and are approved for competition.

	ONLY FROM
NEW!	To purchase these dampers or parts, contact VAC Motorsports toll-free at 866-714-2002 or www.vacmotorsports.com.
	N52/N54 - E60 535i, E90/E91/E92/E93 335i, E82/E88 135i ('07 - '10) K6 xDrive35i ('08 - '10), Z4 sDrive35i ('09 - '16), E85 Z4 2.5i ('05 - '08)
917994TR E	E36 Euro M3 with Trigger Wheel - S50b30 ('94-'95), S50b32 ('96-'99)
917994	S54 - E36 Z3 (August 2000 -'02), E46 M3 ('01-'06), Z4 M ('04 - '08)
	E36 with Trigger Wheel - 325i, 328i, M3 US - M50 ('91-'95), M52 ('96-'99), and S50us/S52us ('95-'99), Z3 - S52 ('97 - July 2000)
	M52 - E46 325i, 328i, 330i, M52Tu, M54 ('99 - '05) M54 - Z4 2.5i, 3.0i ('04 - '08)

# **Crank Trigger Shells**



ATI offers a custom crank trigger shell option, eliminating an additional pulley being bolted to your damper. If you already own an ATI Super Damper, you can just change the outer shell to the trigger. ATI can place any number of magnets in the outer shell at whatever degree marks you wish. These aluminum crank trigger shells will work with "Flying Magnet" pick ups and other trigger sources. When placing your order, please have the desired quantity and location of magnets ready. Additional charges for extra magnets\*.

Shell Diameter	Maximum # Magnets	
6"	16	*If ordering: 5-8 magnet
7"	24	9-16 magne
8"	28	17+ magnet
6" and 7" Damper	s\$250.00	
8" Dampers	\$250.00	1

ts add \$50 ets add \$100 ts add \$150

Note! If installed on a new damper, deduct \$75 for 8" & \$105 for 6" and 7" shells

СН	EVY
8"	3 RING, CHEVY FRONT916380TR
7"	3 RING, CHEVY FRONT916680TR
7"	3 DING CHEVY EDONT 016680TD 50
<i>'</i>	3 RING, CHEVY FRONT
7"	
1	3 RING, CHEVY FRONT916680TR-55 4 magnets starting at 55 degrees
7"	3 RING, CHEVY FRONT916680TR-60
	3 RING, CHEVY FRONT916680TR-60 4 magnets starting at 60 degrees
7"	2 RING, CHEVY FRONT916960TR
6"	3 RING, CHEVY FRONT916730TR
FO	<u>RD</u>
7"	3 RING, FORD 4 BOLT FRONT916909TR
6"	3 RING, FORD 4 BOLT FRONT916915TR
<u>CH</u>	RYSLER
7"	3 RING, CHRYSLER FRONT916612TR
7"	2 RING, CHRYSLER FRONT916611TR

### HOW TO ORDER A CUSTOM TRIGGER SHELL

In order to build a trigger shell correctly, you will need to provide the placement of the first magnet. This is NOT the degree of timing you want to run but rather the number to which the pick-up is pointing when the TDC pointer is at the firing degree.

If you want to run 32° of timing, first rotate the engine to put the 32° mark at the TDC pointer. Then, move the pick-up to the center of its travel (so you will have room for adjustment either way) and indicate the number the pick-up is pointing to. This will be the placement of the first magnet. When the magnet comes around and meets the pick-up, the engine will fire at 32°.

Most EFI set-ups require the first magnet to be between 50° and 60°. This allows full travel within the timing map. In these cases, you will need to rotate the engine so that your specified number is at the TDC pointer. Where you tell us the pick-up is pointing is where we will put the 1st magnet.

Most people use the commonly available pick-up brackets and run similar total timing numbers. ATI offers three stocking trigger shells for Chevrolet based engines on the most commonly requested marks.





#### www.atiauto.com • (877) 298-5040 Prices subject to change

# Damper Components & Tools





### CRANK PIN DRILL FIXTURE KITS



U.S. Patent #6,851,899





ATI's Puller/Installer Kit can be used as a universal puller. The puller plate is CNC-machined to accept a variety of bolt sizes. Made with professional grade, heavy duty material, this kit comes in a handy storage case and works with all popular engines. It can also be used for similar items such as pulleys and steering wheels.

PULLER / INSTALLER KIT



918999 ..... \$189.00

ATI's Crank Pin Drill Fixture Kit for the LS1, 2, 3, 6 and 7 along with Hemi Super Dampers allows you to install 1 or 2 dowel pins to the LS or Hemi crank, eliminating the damper twist on the shaft. In most applications, the crank may be drilled and the pin installed with the engine in the vehicle. This is a must for engines used in circle track racing or supercharging!

CRANK PIN DRILL FIXTURE KIT FOR LS1, LS2, LS3,LS6 AND LS7	918993\$139.00
CRANK PIN DRILL FIXTURE KIT FOR LS1, LS2	2, LS3,LS6 AND LS7
LOCATES TIMING MARKS TO USE A DISTRIBUT INSTEAD OF THE ELECTRONIC TIMING* * Locates on timing gear key for reference.	OR 918993-1\$159.00
	050005 50.00
EXTRA PIN, 3/16	958025\$2.36
CRANK PIN DRILL FIXTURE KIT FOR HEMI 6.1 / 392/ 5.7 CAR AND TRUCK	918008\$139.00
FOR 2009+ 6.1 / 392/ 5.7 CAR & VVT AND 6.2 HELLCAT & '18 DEMON	918008-1\$139.00

To best dampen torsional vibrations in your engine, ATI Super Dampers are rebuildable and can be "tuned" by changing the durometer of the inserts. This custom-machined tool set lets you assemble and disassemble the Super Damper with ease.

REBUILDING TOOLS FOR 6" AND 7" DAMPERS	918998\$505.58
REBUILDING TOOL SET FOR SERPENTINE & STD OD	918998S\$505.58
REBUILDING TOOL SET FOR 5" DAMPER	918998-5\$265.50

#### Optional Inertia Ring Fixtures

**Optional Cross bar Pusher** 

FOR STANDARD & SERPENTINE OUTER SHELLS 916995C ...... \$49.00



# The proper press fit your damper

Make sure that your ATI Super Damper has the proper press fit. If the damper is too loose on the snout of your crankshaft, all of your engine's harmonics will not transfer to the damper and allow it to do the proper job. For best results, use a damper installation tool when you install or remove your damper.

www.atiauto.com • (877) 298-5040 Prices subject to change

# Damper Components & Tools



### ADJUSTABLE TIMING POINTERS

Adjustable timing pointers for the Torsional Super Damper are available for Small Block and Big Block Chevys, and Small Block and Big Block Fords. Machined from quality billet aluminum, these pointers provide up to four degrees of adjustment ensuring accurate timing for optimum engine performance. The black anodized finish provides sufficient contrast against engine parts

contrast against engine parts.			
CHEVY 6.325" SMALL BLOCK CHEVY 7" SMALL BLOCK CHEVY 7" BIG BLOCK CHEVY 8" BIG BLOCK CHEVY	918950\$54.00 918954\$54.00 918958\$54.00 918951\$54.00		
FORD BB FORD - "385" 429-460 SB - B KEY, SVO & HP BLK 3/8 BOLT HOLES* SB - C KEY, SVO & HP BLK 3/8 BOLT HOLES* SB - B KEY, STK BLK 5/16 BOLT HOLES* SB - C KEY, STK BLK 5/16 BOLT HOLES*	918945\$59.00 918946\$64.00 918947\$59.00 918948\$59.00 918948\$59.00	0	
* Will not work with Cleveland engines		No.	BB Ford "385" 429-460 #918945
			C334

### **KEY STOCK** 3 sizes available!

Make your own super strong heattreated 8630 alloy steel! Tensile strength is 112,000 PSI.

3/16 x 3/16 x 2 7/8" machine keys with this 916325 ..... \$13.95 1/4 x 1/4 x 2 7/8" 916326 ..... ..... \$22.37 KEY STOCK FOR DRIVE MANDRELS Not heat-treated! 1/8 x 1/8 x 5 3/4" 916327 ..... \$5.95

# STEP KEYS

3/16" to 1/4" step keys for reducing cranks with 1/4" keyway to 3/16".

STEP KEY (3" LONG) 918992.....\$22.95

BB Chevy 7'

#918958

FOR 3208 CATERPILLAR DIESEL HUB (.750" X .750") 918952 ..... \$24.00

FOR 2019 CHEVY ZR1 LT5 (MODIFIED ) 5MM - 6MM 918955 ..... \$14.95



> WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

#918955

#918992

www.atiauto.com • (877) 298-5040 Prices subject to change



SB Ford C Key, Stk Blk #918949



25

# Damper Components & Tools

### **ELASTOMER O-RING KITS**

Elastomer kits can be ordered for dampers in 2, 3, and 4 ring configurations. Unless marked, most dampers are shipped with 70 durometer elastomers for 7" diameter dampers and 60 durometer for 6" dampers.



OD	# OF RINGS	DUROMETER OUTER / INNER / FACE	PART #	RN \$
8"	3	70 / 70 / 70	918959	\$39.95
8"	3	70 / 70 / 80 🔶	918959-70AL	
8"	3	80 / 80 / 70	918959-80	
8"	3	80 / 70 / 70	918959-87	
7"	3	40 / 40 / 70	918960-40	
7"	3	60 / 60 / 70	918960-60	
7"	3	70 / 70 / 70	918960-70	
7"	3	70 / 70/ 80 🔶	918960-70AL	
7"	3	70V / 70 / 70	918960-70V*	
7"	3	70 / 60 / 70	918960-76	
7"	3	70V / 60 / 70	918960-76V*	
7"	3	80 / 80 / 70	918960-80	
7"	3	80 / 60 / 70	918960-86	
7"	3	80 / 70 / 70	918960-87	
7"	3	80 / 70 / 80 🔶	918960-87AL	
7"	3	80 / 80 / 80	918960-88	
7"	3	90 / 90 / 70	918960-90	
7"	2	60 / 60 / 70	918970-60	
7"	2	70 / 70 / 70	918970-70	
7"	2	70 / 60 / 70	918970-76	
7"	2	70 / 60 / 80 🔶	918970-76 AL	
7"	2	80 / 80 / 70	918970-80	
7"	2	80 / 70 / 70	918970-87	V
6"	4	70 / 70 / 70	918975-70	\$41.95
6"	4	70V / 70 / 70	918975-70V*	\$47.95
6"	3	60 / 60 / 70	918980-60	\$39.95
6"	3	70 / 70 / 70	918980-70	\$39.95
6"	3	70V / 70 / 70	918980-70V*	\$42.95
6"	3	70 / 60 / 70	918980-76	\$39.95
6"	3	70V / 60 / 70	918980-76V*	\$42.95
6"	3	80 / 80 / 70	918980-80	\$39.95
6"	2	50 / 50 / 70	918990-50	
6"	2	60 / 60 / 70	918990-66	
6"	2	70 / 70 / 70	918990-70	
6"	2	70 / 60 / 70	918990-76	
5"	3	70 / 70 / 70	918985-70	
5"	3	70 / 60 / 70	918985-76	
5"	3	80 / 80 / 80	918985-80	V

• For aluminum shell \* Viton O-Rings on Outer

CRANK HUB SPACER	S	
CHEVY BB	.093	916310\$13.37
CHEVY SB	.093	916320\$11.34
CHEVY LS1 for Jesel Drive	.965	916322\$31.76
CHEVY LS1 for Jesel Drive, steel	.965	916322S \$29.95
CHEVY LS1 for Jesel Drive w/ belt guide	.965	916323 \$34.07
CHRYSLER	.093	916370\$14.44
CHRYSLER 360 to OEM position	.285	916470 \$29.00
FORD SB PONTIAC V-8	.093	916400\$14.44
NISSAN SR20 Use with base DE engine	.200	916298 \$25.00

# T-40 PLUS Torx Bit



ATI dampers are assembled with T-40 Plus counter sunk bolts for the strongest possible mechanical connection of the shell assembly to the crankshaft hub. Also known as IP-40 Torx-Plus Insert Bit, the T-40 Plus must be used in lieu of a regular Torx bit for these bolts as the Torx head is designed for maximum strength when removing the bolt.

T-40 PLUS TORX BIT 918997 .....

## DAMPER ASSEMBLY LUBE

Available for those who rebuild their own dampers. It's the only correct assembly lube for ATI Super Dampers! The non-oily, non-staining formula penetrates small openings and produces a thin polymer film that reduces wear, eliminates sticking and stops squeaks, while providing a durable protective coating.



.\$3.95

975005 .....\$7.95

Wh

# What you need to know about damper bolts

The flat head countersunk bolts used in ATI's Super Dampers require a T40 Plus Torx Bit. (ATI Part # 918997)

If you are trying to source one yourself, this bit is also referred to as an IP40 Torx Plus Insert Bit. Do not use a standard T40 Torx bit as it will not work and will ultimately strip the head. Remember! You must install, torque and Loctite® all bolts supplied with your Super Damper regardless of whether or not you are bolting a pulley to the face of the damper.



# Damper Hardware

## **DAMPER BOLT PACKS**

MOST COMMON! (6) 5/16-18 X 1 AND (3) 3/8-16 X 1 1/4	9 BOLTS	950200	\$9.95
(6) W/ STD THREAD AND (6) 3/8-16 X 1 1/4, NOT CHRYSLER	12 BOLTS	950201	\$10.49
(6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 2, NOT CHRYSLER	9 BOLTS	950202	\$9.95
(6) 5/16 - 18 X 1 AND (3) 5/16 - 18 X 2 1/4	9 BOLTS	950203	\$9.49
(6) 5/16 - 18 X 1 AND (3) 3/8 -16 X 1	9 BOLTS	950204	\$12.95
(6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 1, BUTTON HEAD	9 BOLTS	950205	\$10.49
LS1 Y BODY WITH REAR PULLEY - ALL 5/16 BOLTS, FLAT HEAD	9 BOLTS	950209	\$9.95
(6) 5/16 - 18 X 3/4, CHRYSLER DAMPERS	6 BOLTS	950210	\$9.95
LS Y BODY - (6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 1 1/4 - ALL FLAT HEAD	9 BOLTS	950211	\$10.49
LS1 F BODY WITH REAR PULLEY - ALL 5/16 BOLTS	9 BOLTS	950213	\$10.49
LS1 Y BODY NO AC - 5/16 - 18 X 1 FLAT HEAD TORX PLUS BOLTS	9 BOLTS	950217	\$9.49
(6) 5/16 - 18 X 1 AND (3) 3/8 - 24 X 1 1/4, NOT CHRYSLER	9 BOLTS	950218	\$9.95
(6) WITH FINE THREAD AND (6) 3/8 - 24 X 1 1/4, NOT CHRYSLER	12 BOLTS	950219	\$12.95
(6) 5/16 - 18 X 1 BOLTS - FACE BOLTS ONLY, NO PULLEY BOLTS	6 BOLTS	950220	\$8.95
LS Y BODY (6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 1 - ALL FLAT HEAD	9 BOLTS	950224	\$10.49
(9) 5/16 - 18 X 3/4 FLAT HEAD TORX PLUS BOLTS	9 BOLTS	950226	\$10.49
FORD - 4 BOLT DAMPERS WITH PULLEY BOLTS	8 BOLTS	950230	\$9.95
FORD - (6) 5/16-18X1 (3) 3/18-16X2 (3) 3/8-16X1-1/4	12 BOLTS	950282	\$9.95
5 IN DAMPER - (6) 5/16 - 18 X 1 AND (3) 5/16-18 X 1 1/4	9 BOLTS	950241	\$9.95
5 IN DAMPER - (6) 5/16 -18 X 1 AND (3) 5/16-18 X 2	9 BOLTS	950243	\$9.49
CADILLAC CTS-V (Part #918854) WITH ARP PULLEY BOLTS	12 BOLTS	950245	\$14.95
(6) W/FINE THREAD AND (6) 3/8 - 24 X 1 1/2, NOT CHRYSLER	12 BOLTS	950248	\$10.49
CUMMINS DIESEL DAMPER - WITH M12 X 1.25 X 60MM HUB BOLTS	16 BOLTS	950251	\$69.00
(6) 5/16-18 X1 AND (3) 3/8-16 X 1 1/2	9 BOLTS	950267	\$10.49





# **DAMPER CRANK BOLTS**



SMALL BLOCK CHEVY, OEM	950231\$11.95
BIG BLOCK CHEVY, OEM	950232 \$10.95
360 MOPAR (3/4 X 16 X 3 HHCS)	950233 [D]\$11.95
5.7, 6.4L 2011+ HEMI	951496 \$12.95
CUMMINS 8.3 ISC, MODIFIED	951388 \$23.00
LS1,2,3,4,6 & L71, L76/7, L92, L98/9, LSA, LSX CRATE MOTORS, L20, L33, L55, LC9, LFA, LH6/8, LM4/7/G, LQ9, LY5-7LT1/LT4 WET SUMP	ARP (Inc. SEALANT) 951503 [C]\$47.00 OEM GM 951499 [B]\$14.95
LT1/LT4 (2014+) & LS3, 7 & 9, OEM GM Factory dry sump engines only	951500 <mark>[A]</mark> \$14.50
SB CHEVY WITH INTEGRAL WASHER	951501 \$29.95
BB CHEVY WITH INTEGRAL WASHER	951502 \$29.95
SB & BB FORD WITH INTEGRAL WASHER	950234 [E] \$19.00



#### Have an aftermarket application that uses standard bolts? ATI has a quick fix to fill the gap with our cone-shaped aluminum washers!

CONE SHAPED WASHERS, ALUMINUM Converts countersink to flat 5/16" 953003 .....\$2.95 EA.

WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

# **ARP STAINLESS STEEL BOLTS**

ARP Stainless is specially alloyed for extra durability. It's polished using a proprietary process to produce a beautiful finish.

[A]	951454 -	3/8-16 x	3/4"	\$2.25
[B]	951334 -	3/8-16 x	1-1/4"	\$2.50
[C]	951452 -	3/8-16 x	1-1/2"	\$3.50
[D]	951453 -	3/8-16 x	2-1/2"	\$3.95
[E]	951455 -	5/16-18	x 1"	\$3.25
[F]	951236 -	3/8-16 x	3 1/2"	\$5.95





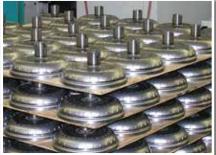
www.atiauto.com • (877) 298-5040 Prices subject to change

# Treemaster Converters



Since ATI maintains an ample supply of new, in-house built components required to custom-build a torque converter to the exact needs of the customer, many orders can be turned-around the following business day after it arrives.





There are absolutely no compromises with ATI sprag-equipped Treemaster Converters! Unlike other converter manufacturers that use refurbished OEM or new off-shore parts, ATI uses all new components that are produced in-house using only original Opel tooling.

# ATI is the only independent company in the world that has this capability.

Because of its ability to control all aspects of the manufacturing process, ATI has the advantage of designing each component for optimum efficiency and total durability.

Configuring a torque converter to take full advantage of an engine's power curve is what separates the winners from the "also rans". With over fifty years of racing experience, ATI custom-builds converters to the exact needs of our customers.

To accomplish this in a timely manner, ATI maintains a large inventory of turbines, stators and components. This gives ATI the ability to turn around your new converter or repair efficiently. It doesn't get any better than this! At ATI, we take our commitment to superior race products very seriously. Not only do we produce quality torque converters, but we also manufacture the equipment to make them. ATI's CW3 Converter Welder, Converter Balancer and Leak Tester ensure our customers get the best products on the market today! For more



www.atiauto.com • (877) 298-5040 Prices subject to change



# Treemaster Converters

### TREEMASTER CONVERTERS

CONVERTERS	8	3"	10"		
	Part #	Price	Part #	Price	
Powerglide	208500	\$945.00			
TH350 and TH400	408500	\$945.00	408360	\$945.00	
700-R4 / T-200, Non Lock-up, Std	708500	\$999.00			
C-6 1.848" Standard*	608500	\$999.00			
C-4 Standard	649500	\$999.00			
C-4 2008+ Factory Cobra Jet, Strd 2011+ 5.0 Coyote	649530	\$999.00			
TF-727 - Chrysler	729500	\$1,045.00			
TF-904 - Chrysler	909500	\$1,045.00			



DAN FLETCHER - 104 NHRA National Event Wins and counting! ATI Transmission, Treemaster Converter, Super Damper and Super F ATF

\*4 speed pilot size (1.83") is also available - call for details.

# TREEMASTER "MRT"

### Minimum Reaction Time Option - Great for transbrakes, turbo & NOS use!

Quick and consistent reaction times are the key to winning rounds <u>and</u> races! Many factors affect your reaction time, but most people don't realize a converter is a very big part of that. MRT stands for "Minimum Reaction Time" and is one of our most popular converter lines. Most of these converters have the unique designed cast steel front cover. Additional optimized new stator designs are available. With over 30 years of hard core racing information compiled on different combinations, ATI will know what your car needs, the first time!

8" 3.5 - Stroke			8" Stroke	10"		
Part #	Price	Part #	Part # Price		Price	
208700	\$1,045.00	208800	\$1,045.00			
408700	\$1,045.00	408800	\$1,045.00	408390	\$1,045.00	
		729800	\$1,145.00			
909700	\$1,145.00					
909701	\$1,145.00					
	<b>3.5 - 9</b> Part # 208700 408700  909700	3.5 - Stroke       Part #     Price       208700     \$1,045.00       408700     \$1,045.00           909700     \$1,145.00	3.5 - Stroke         3.5 +           Part #         Price         Part #           208700         \$1,045.00         208800           408700         \$1,045.00         408800             729800           909700         \$1,145.00	3.5 - Štroke         3.5 + Štroke           Part #         Price         Part #         Price           208700         \$1,045.00         208800         \$1,045.00           408700         \$1,045.00         408800         \$1,045.00             729800         \$1,145.00           909700         \$1,145.00	3.5 - Stroke         3.5 + Stroke         Part #           Part #         Price         Part #         Price         Part #           208700         \$1,045.00         208800         \$1,045.00         408300           408700         \$1,045.00         408800         \$1,045.00         408300             729800         \$1,145.00            909700         \$1,145.00	

\* 3.6 +/- stroke on 8" Treemaster for TF-904

### Please call ATI's Sales Technicians when placing your converter order.



CONTINGENCY ITEM



OEM stators are die cast and are not very strong. After GM France ceased 8" Opel converter production, ATI purchased the tooling to produce their own 8" units. Originally, there was virtually no radius on the stator where the blade meets the body, but ATI increased that radius, ultimately stopping failures. Since 100% of these stators are produced by ATI, they all have the new radius. ATI heavy duty alloy stators are poured as an investment casting that is 400% stronger than the die casting. We have never seen one failure with these stators.

ATI's custom alloy stators have two distinct advantages over their steel counterparts. First, they are lighter by 2/3, hence the inertia of the spinning unit is much less and imposes considerably less load on the sprag when it has to stop the stator. This increases sprag life. Second, and most importantly, each blade of the aluminum stator is shaped like an air foil, as opposed to the flat shape of the steel blade. The air foil shape causes the fluid to increase in speed as it passes over the blade. Torque multiplication is far greater, producing free energy with the aluminum stator.



# NEW! Bolt Together // Lock~up Converters





**BOLT TOGETHER** 

LOCK-UP!

BOLT

TOGETHER

26.5 LBS

# 10" AND 10.5" OUTLAW CONVERTERS®

10" & 10.5" BOLT TOGETHER OUTLAW CONVERTER® 10" & 10.5" BOLT TOGETHER LOCK-UP OUTLAW CONVERTER®

	1	.0"	10.5"		
Bolt Together Outlaw	408450	408450 \$2,995.00		\$2,995.00	
Bolt Together Outlaw - Lock-Up	408451	408451 \$4,495.00			
Bolt Together Outlaw Non-Lock Up with Lock-Up Height			408431	\$3,149.00	
Outlaw for SG 4 & Big Shaft 400 -Lock-Up			408422LU	\$3,495.00	
Outlaw for SG 4 & Big Shaft 400 - Bolt Together Lock-Up			408430LU	\$4,495.00	

All Bolt Together and Lock-Up Outlaw Converters<sup>®</sup> come standard with Fuel Element Sprag DEDUCT \$100 for Spragless option
 ADD \$100 for Mechanical Diode

Titanium studs and nuts available!

 FRICTION PLATES

 For Bolt Together Cover Assemblies

 GREEN, LOCK UP CLUTCH 451924.....\$12.95

 BLUE, LOCK UP CLUTCH 451924B...\$12.95

 BLUE, LOCK UP CLUTCH 451924B...\$12.95

 BLACK SOFT APPLY LOCK UP CLUTCH 451928....\$12.95

 ### (Requires 6 per Converter)

.750" 451900A....\$9.50 EA .500" 451900B....\$8.50 EA .250" 451900C....\$8.50 EA



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

# 8" AND 9" LOCK-UP CONVERTERS

ATI now offers Bolt-Together and Lock-Up versions of their popular Treemaster and MRT Converters. For racers who frequently send out their converters for stall changes or overhauls, they will save both time and money by having the option to service and adjust the converter themselves – at home or at the track! Each unit comes with a billet aluminum rear cover, stator, brazed turbine and pump half. ATI offers several different stator options specific to converter size. 8" pumps are adjustable and ATI offers pump options for 9" & 10" converters allowing for a multitude of possible combinations. ATI also offers a range of Bolt-Together Lock-Up Converters that provide 0% slip, minimum ET and maximum MPH!

- Double O-ring seals
- Requires just half the assembly bolts of other bolt together converters keeping the largest diameter of the converter as light as possible.

	8	"	9"		
	Part #	Price	Part #	Price	
Bolt Together *	408850	\$1,995.00	408950	\$2,095.00	
Bolt Together Lock Up	408851	\$2,895.00	408951	\$2,995.00	

<u>\*408850 ONLY:</u>

Comes standard w/Spring & Roller Sprag • DEDUCT \$100 for Spragless option • ADD \$100 for Fuel Element Sprag

ADD \$200 for Mechanical Diode

**BOLT TOGETHER** 

LOGK-UP

- <u>408851, 408950 & 408951:</u>
- Comes standard w/Fuel Element Sprag • DEDUCT \$100 for Spragless option
- ADD \$100 for Mechanical Diode



# Bolt Together Bullder Kits

### ATI's now offers Builder Kits for 8", 9", 10" and 10.5" Bolt Together and Bolt Together Lock-Up Torque Converters. If you have a local converter builder you trust, this may be the option for you!

Each kit gives your builder the ability to convert your favorite existing welded converter to a Bolt-Together or Bolt-Together Lock Up unit for ease of maintenance and stall changes. It also provides substantial weight savings over conventional welded torque converters. Kits include everything except the converter core (stator - pump - turbine).



EB CUSTOM WORKS - 2016 COBRA JET

	8	" *		9"	1	.0"	10	).5"	ATI Transmission, 8" Bolt-Together Converter & Super Damper
	Part #	Price	Part #	Price	Part #	Price	Part #	Price	
Bolt Together	408850K	\$895.00	408950K	\$929.00	408450K	\$969.00	456805K	\$969.00	
Bolt Together Lock Up	408851K	\$1,795.00	408951K	\$1,829.00	408451K	\$2,950.00	408430K	\$2,950.00	LINT DAN
• O-Ring for Pump I • O-Ring for Pump I	• • •		004\$ 005\$		* N	ot for individ	ual sale *		

#### HOW TO QUALIFY FOR PURCHASE

In order to purchase these builder kits, you must be a qualified performance business located at a commercial location. A business license and Tax ID number are required.



AVERAGE WEIGHT SAVINGS ON A BOLT=TOGETHER CONVERTER OVER A CONVENTIONAL WELDED UNIT 8" CONVERTER .... 2.5 LBS. 10" CONVERTER .... 4.3 LBS.

# Fuel and Blown $\sim$ Outlaw Converters

### FUEL & BLOWN CONVERTERS

The super strong **Fuel & Blown** unit features a special 22 element sprag with double cage construction to simultaneously control each sprag element. This arrangement maintains alignment while providing the highest possible dynamic load capacity. The sprag sits in concentric races that are heat-treated to 65 on the Rockwell C scale with every step of the manufacturing process

accomplished in-house at ATI.

accompliance in nouse at An.	0				10		
	Part #	Price	Part #	Price	Part #	Price	
TH350 and TH400	408900	\$1,149.00	408930	\$1,149.00	408420	\$1,149.00	
TF-727 - Chrysler (not for AMC)	729900	\$1,199.00	729930	\$1,199.00			
Toyota 2JZ (T350/T400 Spline)			408931	\$1,245.00	Call for information		





### 10" & 10.5" OUTLAW CONVERTERS®

**Outlaw Racing** Torque Converters are available with 5-axis fully machined billet steel, aluminum or hand-built steel stators and have 6-bolt mounting on the GM small bolt circle. For maximum efficiency each converter has one-way sprags with a .5" thick wall

on the inner race for the C-6 stator spline used on Bruno and Lenco units.

used on Bruno and Lenco units.		LO"	10.5"		
	Part #	Price	Part #	Price	
Outlaw	408421	\$1,995.00	408424	\$2,195.00	
Outlaw for SG 4 and Big Shaft 400	408423	\$1,995.00	408422	\$2,195.00	

### **CRANK PILOT RINGS**

Threaded, removable, replaceable converter pilots. These pilot rings are used on ATI's 8" and 9" converters for Ford and GM applications.

#### GM APPLICATIONS

STANDARD GM .450" LONG For no midplate to .125" midplates	451340 \$22.95	
MIDPLATE GM .638" LONG For .125" to .250" midplates	451350 \$22.95	
MIDPLATE GM .765" LONG For .375" midplate	451351 \$20.66	
MIDPLATE GM .865" LONG Extra long for special applications	s 451352 \$20.66	
STANDARD GM - LS1 .765" LON NO midplate	G 451342 \$22.95	

#### FORD APPLICATIONS (C4 C6)

STANDARD FORD 1.848 Diameter	.675" LONG	651330 \$24.26
STANDARD FORD 1.375 Diameter	1.205" LONG	651340\$26.95

### **CRANK PILOT SLEEVES**

For mid-plate use (.250" LONGER)	451923\$29.95
For non-mid-plate use	451922 \$27.95

Information concerning your race combination is an absolute necessity for choosing a converter design that will provide maximum performance. Refer to the Racer Information Sheet on page 97 or on-line at <u>www.atiracing.com/orderinfo</u> for a list of specifications your Sales Technician will need in order to assist you.



- After we have established a running combination, rear gear becomes an important part of your converter combination. Removing rear gear to slow down the RPM may not work. Rather, it may just make the converter work harder and slip more by asking it to lock-up at a lower RPM.
- Higher RPM makes a converter more efficient. If your converter is slipping, adding gear may reduce the slippage without gaining trap RPM. ATI converters are designed to operate efficiently with the proper rear gear specified.
- Converter slip in the 200 300 RPM range is normal and desired. It tells you that the engine is still making power at trap RPM and not laying down; dictating less rear gear or more tire diameter.
- Your engine's trap RPM is an important number:

If it is <u>lower</u> than normal and the MPH is off, your motor probably has a problem or the sprag is locked, not allowing the stator to freewheel, just like a spragless converter. This not only hurts ET and MPH, but it will not let the motor accelerate and cooks the fluid. The engine will go to the same RPM and no higher every run.

If the trap RPM is <u>higher</u> and the MPH is the same or lower, the converter or trans may be hurt, or something is causing drag on the car (ie: a front shock locking in the extended position making the front end push too much air, a bent rear end housing or a worn out ring and pinion, etc.)



# Streetmaster Converters

A superior quality performance converter great for hot street cars that also see track action! in these units.

Price

\$549.00

---

\$549.00

\$685.00

Tightest

3.0 & Greater Rear Gear

Part # 408320

649320

708335

Stage 1

3.30 To 3.70 Rear Gear

Price

\$549.00

\$549.00

\$549.00

\$649.00

Part #

408330

608330

649330

729330

Stage 2

3.70 To 4.30 Rear Gear

Price

\$549.00

---

---

\$649.00

Part #

408340

---

---

729340

•	The same methods, quality materials
	and workmanship as our Treemaster
	Converters!

Minimizes low RPM slippage

4L60E / 4L65E ('98 & up) LS1

• Reduces heat build-up

#### 10" SUPERSTREET MASTERS 700D4 and 41 60/665

Available for 700R4 and 4L60/65E	LOCK UP		NON-LOCK U		
	Part #		Part #	Price	
	Part #	FIICE	Fall#	FILCE	
700R4 / 4L60E ('85-'97) Standard SBC	708330	\$735.00	708331	\$685.00	
4L60E / 4L65E ('98 - up) Standard SBC	708332	\$735.00	708333	\$685.00	

TH350 and TH400 C-6 1.848" Crank Pilot

TF-727 - Chrysler

708334 \$735.00

C-4 Specify spline & bolt circle

### **10" LOCK-UP SUPERSTREET MASTE** WITH BILLET COVERS

For 4L60/65E, 4L80/85E, 6L80 and 8L80/90E

	Part #	Price		
SINGLE DISK LOCK-UP				
4L60E / 4L65E	708337	\$869.00		
4L60E / 4L65E - For 2005 Corvette	708339	\$989.00		
4L80E / 4L85E	708338	\$989.00		
4L80E / 4L85E - For Toyota 2JZ	NEW! 708341	\$1,035.00		
TRIPLE DISK LOCK-UP				
4L60E / 4L65E	708347	\$1,135.00		
4L60E / 4L65E - For 1997-2004 Corvette	708344	\$1,135.00		
4L60E / 4L65E - For 2005 Corvette	708349	\$1,259.00		
4L80E / 4L85E	708348	\$1,235.00		
4L80E / 4L85E - For Toyota 2JZ	NEW! 708342	\$1,289.00		
6L80E / 6L85E / 6L90E	708340	\$1,189.00		
6L80E / 6L90E - For 2006-2014 Corvette	708345	\$1,259.00		
8L80E / 8L90E - For 2016+ Camaro & CTS-V	708350	\$1,239.00		
8L80E / 8L90E - For late 2014 <sup>+</sup> Corvette	NEW 708351	\$1,339.00		





Single and triple disk available!

PILOT EXTENSION CONVERTS AN LT CONVERTER TO AN LS PILOT 708700.....\$32.00



### Street Converter Facts

At ATI, we have become aware of some misinformation about Street Converters and we'd like to set the record straight with a few facts.

- · A Street Converter will only see full stall when the maximum torque is present and the tires are hooked.
- When street driving, keep the car out of high gear until you are up to speed.
- Low and 2nd gear will keep the horsepower per gear ratio low and RPM higher. The unit will be coupled. ATI recommends 3.70 gear minimum.
- · In high gear at speed, the throttle setting will be light and the converter will couple.
- · ATI recommends down-shifting to 2nd to pass someone or accelerate with heavy throttle.
- · A heavy throttle in high gear will cause the converter to get to stall speed easily and will create heat.
- A light throttle and level ground will allow a 3000 - 4000 stall speed converter to couple at 1500 or less.

# Adapter Kits



Over the years many types of transmissions have been utilized in medium to high horsepower bracket and class-style race cars. Although there are numerous transmissions available for racers to choose from, the GM two and three speed automatics seem to be some of the most popular transmissions in the performance transmission market. Many racers would argue that a Chevy Powerglide transmission, when matched with the proper rear gear, is the quickest and most consistent of all existing transmission designs.

This is great if you own a vehicle with a GM engine. But what if you have a Ford or Chrysler? ATI's adapter kits allow Ford and Chrysler owners to benefit from the GM transmissions as well! With an ATI adapter kit, you now can perform the operation in less time with less fabrication. Includes an ATI adapter plate, an ATI crank adapter, an ATI Flexplate, and all the necessary mounting hardware to correspond with your Ford or Chrysler engine.

Features a 0.5" thick 6061 T-6 heat-treated aluminum plate with an SFIspec chromoly steel flexplate and mounting hardware!

and mounting hardware!	GM POWERGLIDE-T350-T400 TRANSMISSIONS									
	КІТ		ADAPTER	PLATE	CRANK AI	DAPTER	SFI FLEXP	LATE	HARDW	ARE KIT
FORD SMALL BLOCK 289 - 302 - 351C -	351W SFI fl	explates fo	or aftermark	et convert	ers only					
All - Internal Balance SFI Flexplate, 164 Teeth	915231 <mark>[1]</mark>	\$607.00	915110	\$284.00	915603	\$72.00	915704 <mark>[1]</mark>	\$223.00	950141	\$80.00
All - Except '81 & Up 5.0l (302) 28.2 oz. in. SFI Flexplate, 164 Teeth	915232 <mark>[5]</mark>	\$598.00	915110	\$284.00	915603	\$72.00	915705 <mark>[2]</mark>	\$240.00	950141	\$80.00
FORD 429-460 ENGINES SFI flexplates	for aftermarke	et converte	ers only							
All - Internal Balance, SFI Flexplate	915242 <mark>[1]</mark>	\$598.00	915120	\$266.00	915612	\$87.00	915700 [1]	\$229.00	950160	\$64.00
CHRYSLER A ENGINES 318 - 340 - 360	(See footnote	es 5 & 6)								
All - Internal Balance	915250 [1] [6] [12]	\$598.00	915130	\$240.00	915630X [7][8]	\$83.00	915650X [1] [6] [7] [8]	\$212.00	950170	\$69.00
CHRYSLER B & RB ENGINES 383 - 400	) - 426 - 440 (	See footno	otes 5 & 6)							
8 Bolt Crank 426 HEMI Driver Side Starter	915290 [1]	\$543.00	915150	\$266.00	915640X [7] [9]	\$83.00	915660X [1] [6] [7] [9]	\$209.00	950190	\$64.00
HEMI to Chevy Pro Mods using Fuel Cranks Passenger Side Starter	915291X	\$789.00	915140X	\$406.00	915640XF [10]	\$132.00	915660X [10]	\$209.00	950190X	\$99.00
CHRYSLER LATE MODEL HEMI										
5.7 - 6.1 - 6.4 HEMI	915245 [11]	\$598.00	915145	\$270.00	915606	\$87.00	915664	\$223.00	950145	\$129.00
CHRYSLER DODGE VIPER										
VIPER V-10 (Adapter plate only)			915148	\$275.00						

[1] Engine must be internally balanced.

[2] 28.2 oz in weight is 4 1/4" x 3/4" x 3/8" thick.

[3] 50.0 oz in weight is 4 1/4" x 7/8" x 7/16" thick.

[4] 460 truck crank with D9TP-6375AA or E7TP-6375AA OEM weighted flexplate.

[5] All external balance flexplates must be on the crank for balancing or matchbalanced to the unit that was originally balanced with the crank.

[6] Some 340-383-400-440 are externally balanced. Engine must be internally [11] balanced. Weights may be added by your engine balancer for external balance.

[7] When ordering replacement parts, be sure to specify date of original order. Parts shipped prior to 1/2007 have different dimensions and part# (non-X numbers). [1

[8] Requires six (6) crank bolts - ATI #951471-6 (grade 8) or OPTIONAL ATI #951034-6 (Extreme Duty).

[9] Requires eight (8) crank bolts - ATI # (grade 8) or OPTIONAL ATI #951035-8 (Extreme Duty).

[10] Requires eight (8) crank bolts - ATI #951035-8 (Extreme Duty). DO NOT use grade 8 bolts in this application! Use #915640XFB bushing.

[11] Requires Mopar Starter, part # 05030023AA. Clamps for the adapter may require spacers. For 4L60E, add pt. #915859, for T350 & 700R4, add pt. #915860 and for the ATI Super Case, add pt. #915861. Will not work with bolt-on bell 4L60E.
[12] 90 day lead time - semi custom part.

FLEXPLATE CRANK ADAPTERS These reinforcing crankshaft adapters bolt on behind the flexplate to extend the pilot diameter 1/2" toward the transmission, eliminating extra long pilots on the converter. Bolt kits available - page 38.

(FOR CHRYSLER AND CHEVY CRANKS) CHEVY W/ 7/16" CRANK BOLTS

CHRYSLER FUEL CRANK 8 - 1/2" CRANK BOLTS FOR BRUNO / LENCO (.250" THICK) 915000 ...... \$123.87

915641 .....\$134.00



www.atiauto.com • (877) 298-5040 Prices subject to change



# **Race Quality Flexplates**

Flexplate for Ford Mod Motor

### Performance flexplates are critical components in today's high tech race cars. Choose a genuine race quality flexplate from ATI!

Manufactured in the USA on state-of-the-art CNC equipment, ATI's flexplates are double mig/tig welded with certified American-made materials that far exceed SFI specs for safety. ATI flexplates are manufactured and toleranced from actual OEM drawings to insure fit and location. Each flexplate is quality inspected to EXCEED the flatness and run-out tolerances of the OEM units and are precisionbalanced on Hines digital equipment with a resolution of 1/10 oz. in.

Gen III HEMI Flexplate

APPLICATION	ENGINE GROUP	TEETH	INTERNAL BALANCE	PRICE	EXTERNAL BALANCE [1]	PRICE
GENERAL MOTORS						·
CHEVROLET LATE MODEL BOLT-ON CRANKSHAFT Flange [12] '86 & UP ONE-PIECE SEAL	305 / 350	153	915533	\$242.00		
	283 / 302 / 327 / 350	153	915539	\$238.00		
CHEVROLET	EARLY 2-PIECE SEAL	168	915541	\$189.00		
V-8 SMALL BLOCK [12]	10 DP	139	915545 [10]	\$230.00		
	400	168			915561	\$198.00
	'70 - '90 454 - 454 /502 MARK IV	168	396 / 427 USE #915541	\$179.00	915551	\$209.00
CHEVROLET	'91 & UP - GEN V 454 [2]	168	FOR INTERNAL	\$179.00		
V-8 BIG BLOCK [12]	'91 & UP [3] 572, GEN V- 454 HO/ 502 HO	168	BALANCE			
	10 DP	139	915545 [10]	\$230.00		
OLDSMOBILE [12]	V-8 330 / 400 / 425'64 - '67	166	915562	\$311.00	915563	\$309.00
OLDSWOBILE [12]	ALL V-8 ('68 & UP) INC. DIESEL	166	915564	\$223.00	915565 [4]	\$261.00
PONTIAC V-8 [13]	400 / 455	166	915567 [14]	\$209.00		
LS1 / LT1	, i i i i i i i i i i i i i i i i i i i					
	LS1/2/6/7 & L98 WITH 6 BOLT CRANK (RACE ONLY)	168	915733 [7]	\$339.00		
V-8 SMALL BLOCK [12]	LT1 / LT4 / ZL1 Z BODY CTS-V W/LSA - LSX 8 BOLT CRANK	168	915737 [7] [11]	\$349.00		
CHRYSLER V-8 WITH ATI ADA	APTERS TO GM PG, TH350, TH400 T	RANSMISS	IONS [6]			
6 BOLT CRANK	ALL WEDGES	130	915650X [9]	\$212.00		
8 BOLT CRANK	HEMI	130	915660X [9]	\$209.00		
CHRYSLER V-8 SFI						
8 BOLT CRANK NEW STYLE HEMI	'05-'08 5.7 L & 6.1 L 300C, CHARGER, MAGNUM, CHALLENGER	130	915663	\$219.00	TE	HTP BOLT PA
STANDARD REPLACEMENT	3.7 / 6.1 L JEEP GRAND CHEROKEE [8]					GM 153 tooth GM 168 tooth
GEN III HEMI	5.7 - 6.1 - 6.4 TO 727/904		915685	\$149.00		Ford 157 toot

#### lexplate notes

- [1] All external balance flexplates must be on the crank for balancing or match-balanced to the unit that was originally balanced with the crank. [2] Cast crank only - 41.95 oz. in.
- [3] Forged crank only 42.54 oz. in.
- 25.0 oz in [4]
- No weight. Imbalance is accomplished by [5] lightening one side of the flexplate
- [6] Replacement parts require crank adapter for proper use. ATI Chrysler adapter flexplates require the use of 10 3/4" bolt circle only with GM converters.
- [7] LS flexplates sold only as a kit. Includes flexplate, crank adapter and bolts. Requires a custom aftermarket converter. Must have an engine mounted transmission. Flexplate for kit 915733 is 915543. For 1999-2000 iron block, iron head 6.0L LQ4 truck cranks, use #915543 plate only and OEM length crank bolts. Flexplate for kit 915737 is 915537.
- [8] Does not fit 5.7L Jeep Grand Cherokee. OEM converter bolt holes require longer bolts.
- [9] Replacement parts: Be sure to specify the date of original order. Parts shipped prior to January 2007 have different dimensions and part numbers (non-X numbers). Flexplate to crank bolts: for 6-bolt crank, use #951034-6; for 8- bolt crank. use #951034-8.
- [10] Special starter required. Order pt.# 915546. (See page 36.)
- [11] For use with 8-bolt cranks
- [12] Uses ATI #951479-6 flexplate to crank bolts.
- [13] Uses ARP bolt #200-2904 flexplate to crank bolts.
- [14] Flexplate has 2.75" center hole. For cranks with a 2.5" register, call ATI for an adapter.
- Ford 157 tooth

PATTERNS A	ND	TOOTH COUNT
th flexplate	=	10.750 bolt circle
th flexplate	=	11.500 bolt circle
oth flexplate	=	10 500 bolt circle

#### le Ford 164 tooth flexplate = 11.4375 bolt circle

#### FORD FLEXPLATE - AFTERMARKET CONVERTERS ONLY

APPLICATI	ON DESCRIP	TION	FLEXPLATE KIT INCLUDES FLEXPLATE, CNC-MACHINED CRANK PILOTED SPACER AND CRANK BOLTS		FLEXPLATE ONLY LESS SPACER AND BOLTS				LATE, CNC-MACHINED					DAPTER	CRANK B	BOLT SET	
-			INTERNAL	BALANCE	INTERNAL	BALANCE	EXTERNAL	BALANCE									
ENGINE	TRANS	TEETH	Part #	Price	Part #	Price	Part #	Price	Part #	Price	Part #	Price					
429/460	C-6 E40D	164	915720	\$339.00	915700	\$229.00	915701 [1]	\$236.00	915611	\$83.00	950143	\$27.00					
FE 332/428	C-6 E40D	184	915722	\$339.00	915702	\$234.00			915611	\$83.00	950143	\$27.00					
289/302 351/400	C-6 E40D	164	915724	\$289.00	915704	\$223.00	915705 <mark>[3]</mark>	\$240.00	915601	\$83.00	950142	\$31.00					
289/302 351/400	C-4 AOD	164	915727	\$289.00	915707	\$223.00	915708 <mark>[3]</mark>	\$236.00	915602	\$72.00	951471-6	\$10.00					
289/302	C-4	157	915730	\$289.00	915710	\$218.00	915711 [3] 915712 [4]	\$230.00	915602	\$72.00	951471-6	\$10.00					
FORD MOD WIT	TH GM TRANS	MISSION															
4.6-5.4 L Moo	l Motor	164	915735	\$289.00	915719	\$222.00			915607	\$72.00	950144	\$18.95					
NEW! Coyote	e 5.0L 8 Bolt	164	915738	\$339.00	915719	\$222.00			915607A	\$72.00	951378-8	\$37.00					

#### A NOTE ABOUT FORD FLEXPLATES:

ATI Ford Flexplates with 164 teeth have an 11-7/16" bolt circle, and flexplates with 157 teeth have a 10-1/2" bolt circle for Ford converters. Both have factory installed 10-3/4" & 11-1/2" bolt circles for GM converters but only the 10-3/4" bolt circle is usable for the 157 tooth flexplates due to ring gear interference. The 184 tooth FE flexplates are 11 7/16" Ford bolt circle only! ATI Ford Flexplates are flat. They will accommodate only those converters where the drive pad is ABOVE the converter body.

24 oz in - 460 truck only with D9TP-6375-AA or [1] E7TP-6375-AA OEM flexplates.

28.2 oz. in. All 289-351C-351W- 400 and 302 through 1980. [3] OEM flexplate weight is 4 1/4" x 3/4" x 3/8" thick.

[4] 50.0 oz. in. '81 & up 5.0 L only.

OEM flexplate weight is 4 1/4"x 7/8" x 7/16" thick.



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

www.atiauto.com • (877) 298-5040 Prices subject to change

# SuperPlates<sup>®</sup> and Starters

ATI has developed the Superplate line of Flexplates to keep up with rampant HP gains made each year. Superplates are manufactured from a material with a 90,000 lb, tensile and 80,000 lb, vield strength to withstand thousands of cycles. Superplates are laser machined to avoid heat and stress that stamping inflicts on the part. The crank bolt holes and center hole are bored to exacting tolerances using ATI's in-house CNC machines. The Superplate uses the correct "grip length" crank bolts as dowels to prevent the plate from moving under high torque conditions.

Why is a flexplate necessary? While manufacturing strives for precision, actually achieving it can be very difficult. Therefore, believing that a crankshaft will be 100% in the center of the main line of the engine and thinking that everything will line up perfectly from the damper to the input shaft of the transmission is a fallacy. Because of the imperfect process, the flexplate needs to be flexible in order to make up for the "allowable" tolerances of the various part manufacturers.

ATI's flexplate design is derived from a vast array of auto manufacturers, including big names like Lamborghini, Mercedes Benz, Bugatti, as well as 30 years of our own experience. A billet or thicker flexplate does not flex and therefore cannot absorb the "allowable tolerances" and that, in turn, can cause damage.

HIGH HORSEPOWER SUPER PLATES				
PART #	BOLT PATTERN	TEETH	BAL	PRICE
CHEVROLET SMALL BLOCK				
915544	Chevy for high HP, standard holes	168	Internal	\$242.00
CHEVROLET (STANDARD 2-PIECE SEAL CRANK FLANGE)				
915554	Chevy 6 bolt for 7/16" bolts (standard replacement)	168	Internal	\$309.00
915555	Chevy 6 bolt for 7/16" bolts (needs special starter)	139 10 DP	Internal	\$309.00
915570	Chevy 6 bolt for $1/2$ " bolts (fits inside SFI 6.3 can)	166	Internal	\$299.00
915548	Chevy 6 bolt for 1/2" bolts	168	Internal	\$299.00
915556	Chevy 6 bolt for 1/2" bolts (needs special starter)	139 10 DP	Internal	\$309.00
CHEVROLET (WITH AFTERMARKET CRANK WITH 8 BOLT CHRYSLER FLANGE)				
915547	Chrysler 8 bolt for 1/2" bolts (uses standard Chevy starter)	168	Internal	\$299.00
CHRYSLER ENGINE TO GM TRANS WITH ATI CRANK ADAPTER				
915549	Chrysler 8 bolt for $1/2$ " bolts (standard replacement)	130	Internal	\$299.00

Superplates will not work as designed without the proper bolts. See page 38 for bolt applications or consult your Sales Tech for assistance.

#### **CRANKSHAFT TO FLEXPLATE SPACERS** FOR USE WITH LOCK-UP CONVERTERS

· Prevents metal transfer Spring steel

915648 CHEVY 6-BOLT ...\$19.95 915649 CHRYS 8-BOLT .... \$19.95

# Tilton<sup>®</sup> Super Starters

These high torque mini-starters manufactured by Tilton have 3 HP motors and are capable of handling both 12V or 16V power systems. Tilton represents the pinnacle in starter motors for high performance applications!

#### **STANDARD CHEVY** 12-DP (168 tooth)

Stock Tilton starters for 168 tooth SB Chevy and LS applications. STANDARD CHEVY 915571..\$399.00 STANDARD LS. LT1. LT4 915572 .. \$369.00

#### **CUSTOM CHEVY** 10-DP (139 tooth) / 12-DP (166 tooth)

These Tilton starters are equipped with the correct pinion gear for use with ATI's 10 DP and 12 DP flexplates. Kit includes a machined spacer and mounting hardware. Fits both Small and Big Chevy V8s with conventional 2-piece seal blocks. CHEVY.

10 DP, 139 TOOTH 915546 .... \$439.00 CONVENTIONAL CHEVY

WITH BROWELL BELL 12 DP, 166 TOOTH 915569 ..... \$479.00



These Tilton starters have an ATI engineered and manufactured nose adapter. Specific applications were designed around ATI's DragPak Challenger. The starter clears the factory steering knuckle. With a 16V battery it cranks a 6.1 at 250+ RPM Includes mounting hardware. (May need to grind the block a small amount.) 5.7 / 6.1 HEMI WITH 904 915536..... \$535.95

5.7 / 6.1 HEMI WITH 727 915566..... \$535.95

915572 S, LSX, LT1 & LT4 - 168 \$369.00



www.atiauto.com • (877) 298-5040 Prices subject to change



# Adapters Kits for Imports

Looking to run a race-ready Powerglide or T400 in your Nissan or Toyota? Don't hassle with cut-off bell housings or struggle with alignment issues found in other aftermarket options. ATI's automatic transmissions are now available for popular import racing applications!



### **NISSAN AND TOYOTA ADAPTER KITS**

	K	(IT		PTER ATE	CRA Adaf		SFI FLE	XPLATE	BE HOU		TILTON S	TARTER	HARD	
NISSAN														
Nissan L24 / 26 / 28 [1]	915210	\$521.00	915170	\$234.00	915070	\$79.00	915460	\$238.00					950120	\$35.00
Nissan RB-26 6 Cylinder [1]	915222	\$607.00	915200	\$300.00	915100	\$89.00	915480	\$238.00					950250	\$45.00
Nissan TB48 [3]	915223	\$1395.00	915127	\$262.00	915642	\$83.00	915502	\$235.00			915573	\$465.00	950257	\$51.50
Nissan TB48 Lock Up [3,4]	915223L	\$1495.00	915127	\$262.00	915642	\$83.00	915502	\$235.00	915128	\$359.00	915573	\$465.00	950257L	\$59.50
Nissan VR38 [7]	915225	\$1295.00	915134	\$299.00	915644	\$71.10	915690	\$349.00					950259	\$106.00
Nissan VR38 Lock-Up [8]	915225L	\$1395.00	915134	\$299.00	915644	\$71.10	915690	\$349.00					950259L	\$117.00
ΤΟΥΟΤΑ														
Toyota 2JZ - 6 Cylinder [2]	915219	\$561.00	915181	\$272.00	915080	\$74.00	915471	\$223.00					950122	\$52.00
Toyota 5mg and 7mg - 6 Cylinder [2]	915220	\$543.00	915180	\$262.00	915081	\$50.00	915470	\$242.00					950121	\$59.00
Toyota 1FZ [5] Requires custom converter	915224	\$1495.00	915131	\$299.00	915643	\$79.00	915686	\$179.00	915132	\$289.00	915574	\$495.00	950258	\$81.00
Toyota 1FZ Lock-Up [6] Requires custom converter		\$1595.00		\$299.00	915643	\$79.00	915686	\$179.00	915132	\$289.00	915574	\$495.00	950258L	\$85.00

[1] Requires a custom 8" torque converter. If using an OEM bell, modification is required for proper starter clearance. 90 day lead time - semi custom part.

[2] Requires a custom 9" torque converter #408931 - page 32.

[3] Includes the following spacers: six (6) ATI #451900A, six (6) #451900C & 551900 pilot adapter.

[4] Includes bell spacer, #915129 for GM to Nissan.

[5] Includes bell spacer, #915130A for non-lock Up Converter

[6] Includes six (6) lock up converter spacers, ATI #451900D and bell spacer ATI #915133

[7] Includes starter spacer ATI# 915526 and adapter ring ATI #451183. Customer must supply OEM trigger ring.

[8] Includes bell spacer, ATI #915136, starter spacer ATI#915526 adapter ring ATI #451903. Customer must supply OEM trigger ring.



\*Converter sold separately





oming soor

.65E and 2

\*Converter sold separately



# **Transmission Parts**

# METRIC 200 SFI 30.1 BOLT-ON & DIRECT FIT BELLS

The perfect option for racers who prefer to run an OEM case. These new bellhousings are SFI 30.1 certified and are made from 356-T6 permanent mold cast aluminum. All ATI bellhousings are made in the USA. Our Direct Fit Bellhousings are available for the T350, T400, Powerglide and the Metric T200.

The **Standard** version is designed to bolt on to the face of the pump and the case finish is not as critical. The **Direct Fit** version is designed to actually indicate on the outside diameter of the pump and precise machining is required.

ATI can prep your case for you if ordering a Direct Fit Bell. Consult your Sales Technician for more information.

# TRANSMISSION SLIP YOKES

Now you can be assured of having a "bulletproof" transmission slip yoke that can handle power-adders. Billet and Forged yokes are available for PG (including SuperGlide), T350 and T400 transmissions and are made to accommodate Spicer 1350-series U-joints. Special are yokes available for use with the PG roller bearing tailhousings. Forged yokes are also available with quick release caps. OD tolerance is +/- .001".

YOKE DESCRIPTION	OD	EXT HOUSING SUPPORT TYPE	PART #	RN\$
BILLET YOKES				
PG & T350 WITH BUSHING TAIL	1.503"	BUSHING	139005	\$204.00
T400 & PG WITH 400 OUTPUT	1.885"	BUSHING / BEARING	139004	\$204.00
PG & T350 WITH ROLLER TAIL	1.498"	BEARING	139035	\$219.00
FORGED YOKES				
PG & T350	1.503"	BUSHING	139015	\$109.00
T400 & PG WITH 400 OUTPUT AND QUICK RELEASE CAPS	1.885"	BUSHING / BEARING	139016	\$185.00
PG & T350 WITH QUICK RELEASE CAPS	1.503"	BUSHING	139017	\$175.00
PG & T350 WITH QUICK RELEASE CAPS	1.498"	BEARING	139018	\$170.00



CHEVY BELL - BOLT-ON 200046 ......\$339.00 CHEVY BELL - DIRECT FIT 200046A .....\$339.00 BELL GASKET 200046G .....\$4.49







# LIGHTWEIGHT TITANIUM BOLTS

#### VALVE BODY

ATI's titanium bolt kit (#950310T) is available for ATI's new lightweight Billet Aluminum Valve Body (#203051) that's seven pounds lighter than the OEM unit. These titanium bolts are made in the USA and are 47% lighter than steel.

LWT TITANIUM VALVE BODY BOLTS - ATI WICKED QUICK, PG	950310T\$129.00
LWT TITANIUM VALVE BODY BOLTS - OEM STYLE	950311T\$83.00
LWT TITANIUM VALVE BODY BOLTS - ATI WICKED QUICK, T400**	950312T\$64.00

#### **POWERGLIDE TRANSMISSION**

ATI's Ti Powerglide Kit comes complete with just about all of the bolts needed on a standard Powerglide including the pump, pan, governor support, parking pawl bridge, valve body halves, valve body to case and the extension housing

LWT TITANIUM BOLT KIT - ATI BELL TO SUPERCASE, PG & T400	950320T	\$81.00
LWT TITANIUM BOLTS - PG TRANSMISSION*	950302T	\$199.00
LWT TITANIUM BOLTS - T400 TRANSMISSION*	950304T	\$139.00

\* Does not have valve body or ATI bell to SuperCase bolts! \*\* Does not fit OEM or Griner brakes!

www.atiauto.com • (877) 298-5040 Prices subject to change



# Hardware

950261.....\$6.95

950262.....\$6.95

950264.....\$29.95

950263.....\$25.00

# TRANSMISSION BOLTS GM TRANS TO ENGINE (6) 3/8-16 X 1-1/4, HHCS-GRADE 5

GM TRANS TO ENGINE (6) 3/8-16 X 1-1/2, HHCS-GRADE 5 STUD KIT - ATI BELL TO BLOCK 1/8" MIDPLATE MAX STUD KIT - ATI BELL TO SUPERCASE

C	0	NV	/ER	TER	HA	RD	WA	RE	
~ • •	-								

<u>GIWI</u>	
8" & 9"	950000 \$13.00
8" & 9"093" MID PLATE	950010 \$12.00
8" & 9"125" MID PLATE	950020 \$13.00
8" & 9"187" MID PLATE	950030 \$13.00
8" & 9"250" MID PLATE	950040 \$13.00
10"	950090\$6.95
11"	950080 \$9.00

FORD 8"- 10" C-4 W/PUMP BUSHING 8"- 10" C-6 W/PUMP BUSHING 10"- 11"	950060\$13.00 950070\$13.00 950100\$6.95
TORQUEFLITE 8" & 10" 10" TO ATI FLEXPLATE	950050\$30.00 950110\$25.00

# FLEXPLATE AND ADAPTER KIT HARDWARE

#### 

	ADAFIER KIIS		
	FORD 289-302-351C-351W TO CHEVY, PG & TURBO	.950141	\$80.00
	FORD 429-460 W/1.375 OR 1.848 CRANK TO CHEVY W/MOD OR 164 T FP		
	CHRYSLER A ENGINE 318-340-360 TO CHEVY	.950170	\$69.00
	CHRYSLER B OR RB ENGINES 426 HEMI TO PG & TURBO,		
	SFI FLEXPLATE, 8 BOLT 130 TEETH	.950190	\$64.00
	CHRYSLERB OR RB ENGINES PRO MOD	.950190X	\$99.00
	HEMI GEN III 5.7-6.4 TO GM TRANS	.950145	.\$129.00
	NISSAN L28	.950120	\$35.00
	NISSAN RB26	.950250	\$45.00
	TOYOTA 5 MG , 6 CYL	.950121	\$59.00
	TOYOTA SUPRA 2JZGTE 6 CYL. JZ80		
_			
	FLEXPLATE BOLTS		
	FORD 289-302-351 ALL 400-C6 / 400 164 TEETH	950142	\$31.00
	FORD 289-302HO-351 ALL 400-C6 / FE & 429 / 460 / 400 164 & 157 TEETH	950143	\$27.00

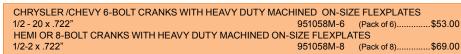
FORD 289-302-351 ALL 400-C6 / 400 164 TEETH	950142 \$31.00
FORD 289-302HO-351 ALL 400-C6 / FE & 429 / 460 / 400 164 & 157 TEETH	
FORD MOD AND LATE HEMI - 10MM X 1.00 X 30MM, CLASS 10.9	
LATE MODEL HEMI 8 BOLT - 10MM X 1.00 X 20MM, CLASS 10.9	951372-8 (Pk of 8) \$11.00

# **EXTREME DUTY FLEXPLATE BOLTS**

FOR HIGH HP APPLICATIONS USING ATI'S FLEXPLATE WITH CF	RANK ADA	PTER
MOPAR (Except HEMI) & FORD SB 7/16 - 20 X 1 1/4", .700 GRIP, 12 PT	951034-6	(Pack of 6) \$49.00
MOPARHEMI 1/2 - 20 X 1-1/4", .700 GRIP, 12 PT	951035-8	(Pack of 8)\$61.00
FLEXPLATE TO CRANK 1/2 - 20 x 7/8" Use with 1/4" HEMI fuel crank adapter	951057-8	(Pack of 8) \$44.00
CHEVY 1/2 - 20 X 1-1/4", .700 GRIP, 12 PT	951035-6	(Pack of 6) \$49.00
FORD 429-460 7/16 - 20 X 1", .200 GRIP, 12 PT	951036-6	(Pack of 6)\$29.00
FORD COYOTE 5.0L M10 X 1.0 X 35MM CLASS 10.9 HHCS	951378-8	(Pack of 8)\$37.00
FLEXPLATE TO CRANK 1/2 - 20 x 1-1/4", .225 HEAD, GRADE 8	951435-8	(Pack of 8) \$22.00

FOR FLEXPLATE TO CRANK APPLICATIONS USING EXTRA THICK MID-PLATES (See page 36) 7/16 - 20 X 1-3/32 (Must use #915000 adapter) 951062-6 (Pack of 6) ..... \$26.00 1/2 - 20 X 1-3/32 (Must use #915001 adapter) 951063-6 (Pack of 6) ..... \$30.00

FOR USE WITHOUT A CRANK ADAPTER		
FLEXPLATE TO CRANK, 1/2 - 20 x 7/8"	951057-6	(Pack of 6)
FLEXPLATE TO CRANK, 1/2 - 20 x 13/16"	951058-6	(Pack of 6)
FLEXPLATE TO CRANK, 1/2 - 20 x 13/16"	951058-8	(Pack of 8)
FLEXPLATE TO CRANK, 1/2 - 20 x 1" .450 GRIP, 12 PT	951059-6	(Pack of 6)
FLEXPLATE TO CRANK, 1/2 - 20 x 1".450 GRIP, 12 PT	951059-8	(Pack of 8)
CHEVY FLEXPLATE TO CRANK FOR USE WITH		
CHEVY / OLDSMOBILE CRANKS 7/16 - 20 x 11/16"	951479-6	(Pack of 6)



#### For damper bolts and hardware, see page 27





Stud Kit - SuperCase to Bell



GM Converter Bolts



Bolts for Chrysler Adapter Kit





Flexplate to Crank Bolts 2011+ Ford Coyote



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

www.atiauto.com • (877) 298-5040 Prices subject to change

.\$37.00 \$44.00

...\$51.20

\$42.00 .. \$45.00 ...\$22.00

# Transmission Coolers & Kits

### Extend the life of your transmission and improve performance!



### When is the best time to check my transmission fluid?

Always check your transmission fluid level after thoroughly warming up the vehicle. Levels will read much higher when warmed than when cold. Be sure to run through all gears, in reverse and check at idle, in neutral.





# **Cooler Fittings**

# **COOLER FITTINGS**

ATI offers a variety of special fittings to make it easier and faster to connect the hoses going to and from the aftermarket transmission coolers. Using the correct type of fitting is critical to your installation. Consult your ATI Sales Technician to make certain you are getting the right fittings for your application.

APPLICATION	FITTING SIZE	PART #	RN \$
PG, OEM CASE	1/8 NP T MALE TO - 6 AN MALE	960001	\$7.49
PG AND T400 ATI SUPERCASE	1/4 NPT MALE TO - 6 AN MALE	960002	\$8.95
FG AND 1400 ATT SUFERCASE	1/4 NPT MALE TO - 6 AN MALE "T"	960013	\$8.95
T350, T400, 700R4 & MOST 4L60E	-6 AN FITTING TO 1/4-18 NPSM PIPE THREADS, STRAIGHT PIPE	925137	\$29.95
Sold in sets of 2 - includes nylon sealing washers.	-8 AN FITTING TO 1/4 NPSM PIPE THREADS	925138	\$29.95
T400	-6 AN CENTER OILING HOSE ASSEMBLY	966100	\$119.00
T400 AND 4L85E	-6 AN OUT FITTING SIDE OILING ONLY	925141	\$14.95
4L85E	-6 AN TO 9/16-18 O-RING (SET OF 2)	925143	\$24.00
6L80E, 6L90E & 8L90E	ALUM COOLER LINE MANIFOLD ADAPTER WITH (2) -6 AN FITTINGS	925142	\$47.95
Undersized Diameter Cooler lines	1/4 NPT MALE TO - 4 AN MALE	960012	\$4.50

T400 Center Oiling Hose Assembly Part #966100



Straight Pipe Fittings for T350, T400. 700R4.4L60E Part #925137



Note! The threads for these cooler fittings are straight 1/4 pipe. 1/4 NPT (tapered) fittings could crack the case and cost you in excess of \$500 to replace! Be sure to use Teflon-lined braided hose.





Fitting for PG & T400 & 4L85E



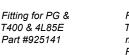
T" Fitting for PG & T400 SuperCase

Part #960013

[B]

Fittings for PG OEM Case Part #960001

Fittings for P4L85E Part #925143 \* Be sure to check installed depth!



Part #925138

Fittings for PG & T400 SuperCase Part #960002

[D]

### **T400 EXTERNAL COOLING** HARDWARE KIT



- [B] JIFFY TITE FITTING, FEMALE SOCKET TO 1/4 NPT, VALVED [C] QUICK CONNECT PLUG, 3000 SERIES
- [D] 90° MALE ELBOW -6 AN , 1/2 NPT
- [E] JIFFY TITE RUBBER CAP, MALE COUPLER 925183 ......\$6.95





# It's important to check your cooler pressure

925181 ....\$50.00 960006 .....\$6.00

960123 .....\$8.95

Cooler pressure should be checked and monitored on the line to the cooler. This pressure should never be above 65 lbs or you will lose the thrust in the engine due to the converter pushing off of the input shaft like a hydraulic jack and killing the thrust bearing. Most engine thrust is only 125 ft/lbs since it is a non-pressurized bearing.

# **COOLER INSTALL KIT**

ATI's kit includes 10 feet of transmission cooler hose, 2 barbed stock transmission fittings, 2 barbed AN-6 fittings for the ATI Trans Coolers with Integral Fan, and 4 worm drive hose clamps.



925132 ..... \$49.00



# Trick Sticks ~ Tube Locks



stainless braided hose and flexible inner dipstick. Trans plug supplied for quick change and storage.....#406493 ignition wire, a foam hood seal pulled into a carb, a crimped or clogged fuel line. We all have personal lists of glitches that have hurt or stopped vehicle performance over the years. Be sure to check first the same sorts of things that you would in a street vehicle when vehicle operation is impaired. The "trickest" engine, transmission, chassis, etc. combo can be slowed or stopped in its tracks by a broken wire connection or less.



Harvev Baker Sales Technician, Ext. 3045

www.atiauto.com • (877) 298-5040 Prices subject to change

# Shifters & Components

### **ATI/WINTERS SHIFTERS**

#### With approved lockout and safety switch

The ATI/Winters Shifter is a "gate type" shifter with extremely smooth action. High quality components are used throughout the shifter, including the "Morse" cable and a built-in neutral safety switch.

	T400	700R4 4L60E
ATI Shifter	402010	702010
Forward Pattern	\$295.00	\$295.00
ATI Shifter	402020	702060
Reverse Pattern	\$295.00	\$299.00

SHIFTER CABLE FOR ATIWINTERS SHIFTERS Driginal style, heavy duty cable features 1/4"-28" thread on both ends with 3" of travel.

3' SHIFTER CABLE 800010 ......\$61.00





RACE	SHIF1	<b>FERS</b>	AND	CON	IPO	IENT	S
Vith T-6 alun	ninum cons	truction an	d stainless	fastener	s, these li	ghtweight	shifte

Specs:

15.25" long x 5.5" wide x 9.25" tall

With T-6 aluminum construction and stainless fasteners, these lightweight shifters include a 5' lightweight custom cable, transmission lever, and pan rail bracket. Stocked in Black. Also available in Black / Red and Black / Blue (special order).

PG,	SHIFTER - AIR (PUSH)	800130A \$849.99
T400	SHIFTER - AIR, 2-SPEED (PUSH)	800100A \$849.99
T400	SHIFTER - MANUAL, 3-SPEED (PULL)	800110 \$829.99
T400	SHIFTER - MANUAL, CLEAN NEUTRAL, 3-SPD (PUSH)	800120 \$829.99
T400	SHIFTER - AIR, 3-SPD REVERSE PATTERN (PULL)	800110A\$849.99
T400	SHIFTER - AIR, CLEAN NEUTRAL, 3-SPD REV. PAT. (PUSH)	800120A\$849.99
4L80	SHIFTER - AIR, MANUAL, 4-SPEED FWD PATTERN	800140 \$869.99
4L80	SHIFTER - AIR, 4-SPEED FORWARD PATTERN	800140A \$899.99
REPL AIR TA (Inclue	STYLE POST MOUNT (Optional) ACEMENT CABLE ONLY, 5 FEET ANK KIT des tank, regulator, shift solenoid and bracket.) LOCK BRACKET	800197\$59.00 800199\$109.00 800198\$229.00 800196\$28.00
PG	SHIFT LEVER	800139\$28.00
T400	SHIFT LEVER, 3-SPEED REV PATTERN, CN	800129\$25.00
PG	SHIFT BRACKET (LEVER UP)	800138\$40.00
T400	SHIFT BRACKET, 3-SPEED REV PATTERN	800118\$40.00
T400	SHIFT BRACKET, 3-SPEED REV PATTERN, CN	800128\$40.00

adjusting your shifter! Park to Clean Neutral will be perfect!

800120A shown with red trim

TECHTOP

# HEX VENT

1/8" NPT , AND SINTERED BRONZE USED IN AIR SHIFTER SOLENOID AND TRANSMISSION CATCH CAN

960011.....\$3.49



This procedure is as important as adding fluid or tightening your converter bolts. Make sure the shifter is mounted where it will stay and the cable run and secured where it will stay. If it moves when you shift, you won't get consistent shifts.

Proper Shifter Adjustment: Make it perfect!

Some aftermarket shift levers/shafts require a locating washer to center the shift lever arm on the shaft. The lever swings in an arc. If it is higher or lower, the arc will NOT be correct, changing the amount of travel and not allowing the internal detents to line up and put the manual valve in the correct location.

Get a baseline setting in 1st or 2nd gear. Adjust the large nuts at the bracket on the cable for big changes. Use the small nuts on the cable end for final adjustment. Check that the pin pulls out of the lever freely in each gear. Check this going FORWARD and BACKWARD through the gears and repeat it twice before you say the job is done.

Anything less than perfect in all forward gears, rev, and clean neutral if equipped, IS NOT GOOD ENOUGH. You do not race in park, so be very careful that your race car will not unintentionally roll.

Some of the supplied hardware with different shifters WILL require cutting, bending, twisting and/or modifying to get a straight and level shot at the transmission lever.

Do it right, do it once, check it often! The #1 cause of premature transmission failure is THE SHIFTER ADJUSTMENT. #2 is low fluid, and #3 is driver error... just in case you were wondering.



# Transmission Accessories



### **POLYURETHANE TRANSMISSION MOUNT**

This multi-application trans mount fits all GM applications. Heavy duty design for use as a 2-bolt or single center stud application.

206621.....\$37.95

# GM DOWEL PINS

Extra long (2") bell housing-to-block dowel pins make transmission swaps easy! Black oxide-coated and precision-ground. Also a necessity when using a mid-plate. (Set of 2)

958001.....\$20.40

#### LIGHTWEIGHT HOLLOW STEEL DOWEL PINS

These extra long (1.560") bellhousing to block hollow dowel pins fit SB and BB Chevy V8 engines. Produced from zinc plated steel, these dowel pins are almost 2 1/2 ounces lighter than traditional dowel pins. (Set of 2)

958002.....\$9.95

### **MAGNETIC PAN PLUG**

Extend the life of your transmission with a magnetic drain plug to attract floating metal particles in your fluid. These particles stick to the plug protecting your valuable parts from damage. 1/2-20 threads, includes washer. Works with PG, T350 and T400 pans.

951811.....\$4.95

# **DUST COVERS AND REUSABLE SEAL KITS**

Replace your dented or rusted flywheel / torque converter **Dust Cover** with a new heavy duty plastic one from ATI. Designed to fit most Chevrolet, T350 and T400. Some trimming my be necessary to accommodate the starter pocket.

FOR MOST GM, EXCEPT PG

REUSABLE SEAL KIT, PG OR TURBO

110120.....\$26.95

**Reusable Seal Kits** include plastic plugs and caps to seal your spare trans or converters against dirt and the elements! Ideal for shipping and storage.

973080 .....\$22.95

# WATER JACKET AND OIL GALLEY PLUGS

Trying to get some weight off the nose of your LSX powered race car? ATI offers Teflon anodized 6061 billet aluminum water jacket and oil galley plugs. Don't put a heavy, rusty steel plug in your new or freshly overhauled LSX steel block! Save almost 2 lbs and look good while doing it!

WATER JACKET PLUGS (Set of 10 required) OIL GALLEY PLUGS (Set of 4 required) 951650A ......\$17.95 EA 951650B .....\$17.95 EA

### **MAGNEFINE IN-LINE OIL FILTERS**

Developed by ATI and Magnefine® this filter, when paired with any ATI transmission, will improve its longevity and durability! Arrests all debris, clutch material, metal shavings and contaminants exiting the transmission before it goes through the cooler.

925171	. \$135.00
925172	\$19.95

www.atiauto.com • (877) 298-5040 Prices subject to change



REPLACEMENT FILTER ELEMENT

**IN-LINE FILTER** 

# Transmission Accessories

### **TRANSBRAKE BUTTONS**

Looking for quick and consistent reaction times? Try one of these transbrake buttons. Available in 3 styles to fit the driver's needs. Hundreds of uses!

#### [A] STANDARD TRANSBRAKE BUTTON WITH COIL CORD

- Industry standard, thousands sold
- High amp micro switch with a standard size button
- Perfect for mounting to a steering wheel or other location
   940020 .....\$48.00

#### [B] BIONDO RACING - "DOUBLE O"

- Oversized red button (nearly 1" in diameter)
- Perfect fit with or without gloves
- Fully anodized black bracket and rim
- Easy mounting into any 1/2" hole of any door car or Dragster steering wheel
- Includes 2 shims for easy installation
- Shims used to fill space between the actuator and the bracket
- Great for .400 Pro Tree racers!
   940021 ......\$49.95

#### [C] BIONDO RACING - OVERSIZED "MUSHROOM" WITH CORD

- High amperage snap action
- 1 -1/8" diameter mushroom style cap
- Stretch coil cord
- Simple to mount with threaded shaft and lock nut
- Great for Sportsman and Pro Tree racers alike!
   940022
   \$49.95









GEAR VENDORS NDER/OVERDRIVE



[C]



# **OVERDRIVE UNITS**

A Gear Vendors Overdrive<sup>™</sup> Unit adds performance gear-splitting ratios for a 6 speed semi-automatic. Big increases in fuel mileage (typically 22-28%) and performance! Replaces the original tailhousing.

Prices starting at \$2,799.00

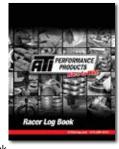


Rust can be a real enemy when storing your transmissions and converters for long periods of time. Be sure to store your units in a dry, well ventilated place with a constant temperature. All holes should be capped and plugged to prevent dust and air from getting into your transmission.

ATI offers Converter Dust Covers and Reusable Seal Kits to seal and store your spare units so they are ready for you to use.

# ATI RACER LOG BOOKS

Keep track of important race information with ATI's Racer Log Book! Provides an inexpensive, excellent system to record on-track info, maintenance records and expenses, keeping your race operation performing at peak efficiency. You can also download it for free at www.atiracing.com/products/logbook



Z31010 .....\$6.55

# Powerglide Transmissions



Straight Cut ProClick         9.10 Straight Cut Gear Set         9.310 Straight Cut Gear Set         1.310 Straight Cut Gear Set         9.310 Straight Cut Gear Set         1.310 Straight Cut High Gear Pack         1.310 St	ATI Superd	base " Ti	ans		issions	
<ul> <li>Billet Steel Clutch Hub</li> <li>Dual Ring Servo and Billet Servo Cover</li> <li>High Performance Gaskets and Seals</li> <li>Competition Sealing Rings</li> <li>7 Clutch High Gear Pack</li> <li>Deep Cast Aluminum Pan</li> <li>Competition Lined Band</li> <li>Multi Lever</li> <li>Natural OEM Tailhousing, standard</li> </ul> Most Popular Natural OEM Tailhousing, standard Extreme DUTY GEARS 200658SC 28" (1.58 / 1500 HP)	<ul> <li>ATI SuperCase with Chevy Bell</li> <li>9310 Straight Cut Gear Set</li> <li>Precision Balanced HD New Carrier with</li> <li>High Flow Front Pump with Heat-Treate</li> <li>Compu-Flow Forward Manual Transbrake</li> </ul>	4340 Output d Pinned Stator Tube e	For to 19	750 500 H iilds		
<ul> <li>7 Clutch High Gear Pack</li> <li>Deep Cast Aluminum Pan</li> <li>Competition Lined Band</li> <li>Multi Lever</li> <li>Natural OEM Tailhousing, standard</li> <li>Most POPULAR</li> <li>200640SC 28" (1.87 / 1300 HP)</li></ul>	<ul> <li>Billet Steel Clutch Hub</li> <li>Dual Ring Servo and Billet Servo Cover</li> <li>High Performance Gaskets and Seals</li> </ul>	1500 HP requires Vasco Input & 200031 Tailhousing. 500 HP less	200664SC	28"	(1.58 / 1500 HP) (1.64 / 1500 HP)	\$4,295.00
Helical Cut ProGlides	<ul> <li>7 Clutch High Gear Pack</li> <li>Deep Cast Aluminum Pan</li> <li>Competition Lined Band</li> <li>Multi Lever</li> </ul>	MOST POPULAR	200621SC 200640SC	18" 28"	(1.74 / 1500 HP) (1.80 / 1500 HP)	\$3,995.00 \$3,995.00
200610SC 28" (1.76 SuperSet / 850 HP)\$3,995.00	Helical Cut Pr 2006005c 28" (1.76 0EM / 750 HP)	\$3,395.00	200660SC	28"	Lightweight package	





# ProGlide Transmissions Options

### **AVAILABLE PROGLIDE® OPTIONS**

SUPERCASE BELL PACKAGES (Includes be	II, flexplate, adapter & hardware)
SB Mopar	202800\$450.00
SB Mopar, GEN 3 HEMI	202801\$450.00
SB Mopar, GEN 3 HEMI (Dual starter pockets)	\$650.00
BB Mopar, 6-Bolt	202802\$450.00
BB Mopar, 8-Bolt	202803\$450.00
SB Ford, 157T	202810\$450.00
SB Ford, 157T - EXT BAL, 28 OZ	202810-28 \$450.00
SB Ford, 157T - EXT BAL, 50 OZ	202810-50 \$450.00
SB Ford, 164T	202811\$450.00
SB Ford, 164T - EXT BAL, 28 OZ	202811-28 \$450.00
SB Ford, 164T - EXT BAL, 50 OZ	202811-50\$450.00
SB Ford, Mod Motor	202812\$450.00
SB Ford, 5.0L Coyote	202815\$450.00
BB Ford, 164T INT	202813\$475.00
BB Ford, 164T EXT	202814\$475.00
Toyota Supra	202820\$450.00
Requires ATI custom converter (part #408931 - See page	e 32).

Aluminum Roller Bearing Governor Support	200038\$49.00
POPULAR OPTION Roller Bearing Extension Housing	200031\$99.00
POPULAR OPTION Vasco Input Vasco Ringless Input & OEM Pump Half 2071	207146\$105.00 48 / 205261\$249.00
Super Pump and High Flow Filter Kit 2050	32 / 203564\$309.00
Super Pump Ringless, Vasco Shaft High Flow 205038 / 20714 High Flow Filter Kit	Filter Kit 8 / 203564\$499.00 203564\$44.95
Twin Seal Servo, Billet ATI cover w/ARP Bolts Gapless Servo Rings ( <i>Quantity of 2</i> )	205318/205325\$60.00 205319\$16.00
Billet Aluminum Clutch Hub	207210\$20.00
SCS-30 Cooling System	925000\$595.00
Wide Super Band Wide Super Band, red	205291\$119.00 205292\$119.00
Alum 7 Clutch Drum with steel insert 205652 includes red band	2/205310\$231.00
POPULAR OPTION Pro Style Safety Rev. Transbrake BEST OPTION "Wicked Quick" Billet Alum. Valve Body	203050\$75.00 203051\$349.00
Super F Fluid (2 Gallon Bottles) Super F Fluid (1 Case of 12 Quarts)	100004\$60.00 100001-12\$89.95
Aluminum Sheet Metal Pan	203610\$50.00
Quick Disconnect Cooler Lines	925170\$99.00
1/4 NPT to -6 AN Fittings SuperCase only (Qty of 2 required)	960002\$12.00
Locking Trick Stick, standard length Locking Trick Stick, short for dragster use Lokar® Anchor-Tight Direct Mount Stick, short Lokar® Anchor-Tight Firewall Stick	206490\$39.00 206491\$35.00 206492\$79.00 206483\$119.00
Energy Suspension Mount	206621\$35.00
POPULAR OPTION: Transmission Can	206611\$84.95

www.atiauto.com • (877) 298-5040 Prices subject to change Option prices listed below are available only at the time of order or while your Powerglide is being built!



AMANDA BOICESCO - SUPER COMP DRAGSTER 2017 Mid-Atlantic .90 Association Super Comp Champion 2017 NHRA Division 1 Win at Richmond, VA 2016 NHRA National Event Super Comp Winner - Reading, PA ATI Converter, Transmission, SuperCase, Super FATF, and Super Damper



Available for ProGlides\*, Superglides 2, 4 and Superglide 4LU!

This package brings your Superglide 4 to UNDER 100 lbs and the lock-up option down to 100 lbs!

Includes:

- Billet Aluminum Gear Set Carrier
- Gun-drill output (Available for SG4 only)
- Billet Lightweight Aluminum Servo Cover
- Light Moroso Pan
- Lightened Governor Support
- Titanium Bolts and other mods!



Aluminum Carrier

Light Moroso Pan with Skid Plate



Governor Support

Lightened Billet Aluminum Servo Cover

\*\$649 if purchasing a 1.62 ratio unit as aluminum carrier is already standard.



# Superglide<sup>®</sup> Transmissions

### The strongest PG in the industry, exclusively from ATI!

For use in high horsepower race cars, pullers and monster trucks, the Superglide is available for popular Chevy, Ford, Mopar & Toyota applications. With many custom components made exclusively by ATI, it's the ultimate in reliability!

ock-Up Outlav

verters® nov



Superglide 4 Lock Up

### SUPERGLIDE<sup>®</sup> 2

#### Rated to 2400 HP - U.S. Patent #7,971,694 Includes:

- 1.64 or 1.80 Vasco Gear Set
- Precision-balanced, new 4340 Carrier and **Output Shaft**
- Exclusive 30 Spline Clutch Hub and Input Sun Gear
- 1" Ringless Vasco Input Shaft
- ATI SFI 4.1 /30.1 SuperCase & Bell Housing
- 10 Clutch High Gear Drum w/Premium Frictions
- ATI's Extra-Wide Super Band w/Competition Lining
- New HD 4140 Band Adjuster
- Wicked Quick Billet Aluminum Valve Body
- Aluminum Super Pump with bolt-in Stator for **Ringless Shaft**
- Billet Twin Seal Servo with Gapless Rings and ATI Cover
- Deep Aluminum Cast Pan
- · Lokar Direct Mount Dipstick
- Integral Fluid Catch Can
- High Flow 727 Dacron Filter System
- · -6 AN Fittings, standard
- · Multi Lever to fit various shifters
- · Case to Bell Stud Kit
- Roller Bearing in case for Output Shaft
- Billet Aluminum Roller Bearing Governor Support
- · Heavy Duty Extension Housing with Snap-Ringed Bearing and Seal

#### 1.80 Vasco Gears - \$5,495.00

201462.....18" Shorty 201452 ..... 28" Std length

#### Attention transmission builders! **Call about our line of**

Lock-Up parts available to qualified shops!

#### • T-400 size, 4340 Output Shaft • ATI SFI 4.1 /30.1 SuperCase and Bell Housing

Rated to 3500 HP - U.S. Patent #7,971,694

· Custom extra-length Sun Gear Bushing

Precision-balanced new 4340 Steel Carrier

• 1.82 or 1.64 Vasco Gear

(1.62 is AL only)

- 1.1875 300M Ringless Input Shaft
- Aluminum Super Pump with bolt-in Stator for **Ringless Shaft**

SUPERGLIDE® 4 TRANSMISSIONS

- Custom 10 Clutch Drum for large input with **Premium Frictions**
- ATI's Extra wide Super Band w/Competition Lining
- New HD 4140 Steel Band Adjuster
- · Wicked Quick Billet Aluminum Valve Body

#### SUPERGLIDE 4

Includes:

1.82 / 1.64 Vasco Gears - \$6,595.00 201454 ..... 28" Std length 201464.....18" Shorty

ADD an ATI Outlaw Torque Converter® Part# 408422 or 408423 .....\$1.500.00

ADD an ATI Bolt Together Outlaw Converter®

Part# 408435 or 408450 .....\$2,495.00

· Billet Aluminum Twin Seal Servo and Cover with Gapless Rings

- Deep Aluminum Cast Pan
- Lokar Direct Mount Dip Stick
- Integral Fluid Catch Can
- High Flow 727 Dacron Filter System
- · -6 AN fittings, standard
- · Multi Lever to fit various shifters
- · Billet Aluminum Roller Governor Support
- · Bearing in case for Output Shaft
- · Heavy Duty Extension Housing with snap ringed bearing and seal
- · Case to Bell Stud Kit

#### **SUPERGLIDE 4 - LOCK UP**

<u>1.82 / 1.64 Vasco Gears</u>	¢0 505 00
201454LU	\$9,595.00
ATI Outlaw Torque Converter®	
Part# 408422LU	included
ADD an ATI Bolt-Together Lock	Up Outlaw
Torque Converter®	
Part# 408430LU	\$995.00

Convert your Superglide 4 to a SG4 LU when you return it for overhaul! Does not include replacement of any broken hard parts or overhaul.

#### Bell Spacers for the Superglide 4 Lock-Up:

- Chevy, .500" thick Chevy, .625" thick
- Chevy, .875" thick Chevy, 1.00" thick



borade vou transmission with a ightweight Package See page 48

Superglide 4 contains internal parts that are produced exclusively by ATI under U.S. Patent #6,892,533 and #7,780,564. These parts are unavailable for purchase by others.



# ATT SuperCase<sup>®</sup> & Components

Made from 356-T6 cast aluminum, the ATI SuperCase incorporates an internal steel safety liner and requires no external shields. With the 3-piece design, the bellhousing bolts directly to the case instead of the pump location providing exact concentricity. The tailhousing comes complete with seal and bearing; both held with snap rings. Meets SFI-certified specs 4.1 and 30.1 for competition as purchased. 356-T6 tensile strength is 6,000 psi more than a permanent mold casting that other companies use!

#### SUPERCASE WEIGHTS (in lbs.)

SUPERCASES®		Case with         18.5         Mopar BB Bell         11           Liner and Hardware         18.5         Mod Motor Bell         11           Chevy Bell
WITH CHEVROLET BELL	200011\$879.00	Ford BB Bell13 PA FE Bell23
WITH BB MOPAR BELL, 6 BOLT *	200017-6\$1,349.00	Mopar SB Bell11 Toyota10.4
WITH BB MOPAR BELL, 8 BOLT *	200017-8\$1,349.00	
WITH SB MOPAR BELL *	200024\$1,325.00	OPTIONAL SCS-30 INSTALLED ON S/CASE 925000\$749.00
WITH SB MOPAR BELL, 5.7 / 6.1L HEMI	200027\$1,325.00	SUPERCASE®, RACE-READY WITH CHEVY BELL& SCS 30 SYSTEM
WITH SB FORD/157 FLEXPLATE BELL **	200019\$1,349.00	Requires aluminum deep pan 200009\$1,399.00
WITH SB FORD/164 FLEXPLATE BELL **	200022\$1,349.00	ADD \$75 for Pro Brake.
WITH BB FORD/164 FLEXPLATE BELL		SUPERCASE® ONLY (W/LINER BUT NO BELL) 200013\$679.00
INTERNALLY BALANCED	200026IN\$1,349.00	SUPERCASE ONLY W/BEARING INSTALLED 200013B \$769.00
WITH BB FORD/164 FLEXPLATE BELL		SUPERCASE ONET WIDEARING INSTALLED Z00013B
EXTERNALLY BALANCED *	200026EX\$1,325.00	* Includes SFI internal balance flexplate, crank adapter and bolts.
WITH FORD MOD MOTOR /5.0L COYOTE BELL	200008\$1,349.00	ADD \$25 for external balance flexplate.
WITH TOYOTA SUPRA BELL	200029\$1,349.00	<ul> <li>For 28oz &amp; 50oz external balance applications, contact your Sales Tech</li> </ul>

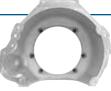




CHEVY BELL (SUPERCASE) 200014 ..... \$269.00 Optional HD Chevy Bell 200014HD...\$269.00



SB FORD/164 FLEXPLATE BELL 200021.....\$339.00



SB FORD/157 FLEXPLATE BELL 200018.....\$339.00



BB FORD/164 FLEXPLATE BELL 200025.....\$339.00

TRANS APPLICATION	PART #	BELL DEPTH	OVERALL LENGTH OF TRANS WITH SUPERCASE	BELL TO PAD DISTANCE
CHEVY	200014	6.350"	28.000"	1.00"
SB FORD/157 T FLEXPLATE	200018	6.150"	28.395"	.800"
SB FORD/164 T FLEXPLATE	200021	6.205"	27.855"	.855"
BB FORD/164 T FLEXPLATE	200025	6.460"	28.110"	1.110"
FORD MOD MOTOR	200007	6.520"	28.170"	1.170"
SB MOPAR / NEW HEMI	200023ML	6.800"	28.450"	1.450"
BB MOPAR	200016M	6.815"	28.465"	1.465"
ΤΟΥΟΤΑ	200028	6.745"	28.395"	1.395"

For available SuperCase crank adapters, adapter plates and hardware - page 51.

www.atiauto.com • (877) 298-5040 Prices subject to change



FORD MOD MOTOR / 5.0L COYOTE 200007.....\$339.00



ΤΟΥΟΤΑ SUPRA BELL 200028.....\$349.00



**BB MOPAR BELL** 200016M.....\$349.00



SB MOPAR AND NEW HEMI BELL 200023ML .....\$349.00 ----

BELL PACKAGES	\$650.00
With bell, flexplate, adapter & hardware (Case purcha	sed separately)
SB MOPAR	202800
SB MOPAR, NEW HEMI	202801
BB MOPAR, 6-BOLT	202802
BB MOPAR, 8-BOLT	202803
SB FORD, 157T - INT BAL	202810
SB FORD, 157T - EXT BAL, 28 OZ	202810-28
SB FORD, 157T - EXT BAL, 50 OZ	202810-50
SB FORD, 164T	202811
SB FORD, 164T - EXT BAL, 28 OZ	202811-28
SB FORD, 164T - EXT BAL, 50 OZ	202811-50
BB FORD, 164T INT BAL	202813
BB FORD, 164T EXT BAL	202814
FORD, MOD MOTOR	202812
FORD 5.0L COYOTE	202815
TOYOTA SUPRA	202820

Requires ATI custom converter (part #408931) - See page 32.



# ATT SuperCase / Extension Housings

### SUPERCASE COMPONENTS

#### **CRANK ADAPTERS**

CRANK ADAPTER FLEXPLATE SFI BB FORD BELL TO SUPERCASE	915611X \$87.00
CRANK ADAPTER, FORD FE	915612 \$87.00
GM TO CHRYSLER, 6 BOLT	915630X\$83.00
GM TO CHRYSLER, 8 BOLT	915640X\$83.00
GM TO CHRYSLER, 8 BOLT FLAT CRANK	915640XF \$132.00
CRANK ADAPTER 5.7 / 6.1L HEMI TO GM (ATI BELL ONLY)	915606M \$87.00

#### **ADAPTER PLATES**

ADAPTER RING, ATI CASE TO DUAL STARTER POCKET REID SB CHRYSLER BELL - HEMI GEN III, 5.7, 6.1, 6.4 915126.....CALL

#### **HARDWARE ◊**

TITANIUM BOLT KIT, PG TRANSMISSION	950302T*\$199.00	
TITANIUM BOLT KIT, ATI BELL TO CASE FOR PG & T400	950320T\$81.00	
FUR FG & 1400	9505201	
BOLT KIT - ATI BELL TO CASE PG / T400	950320\$11.95	
STUD KIT - SUPERCASE TO BELL	950263\$25.00	
STUD KIT - SUPERCASE TO BLOCK		
1/8" MIDPLATE MAX	950264\$29.95	
BOLT KIT - SUPER BELL TO TOYOTA ENGINE	950265\$14.95	
SPACER FOR CHEVY BELL MOUNTING BOLTS	200014S\$2.65	
*Does not have value body or ATI bell to SuperCase bolts!		

Does not have valve body or ATI bell to SuperCase bolts! ◊ See page 39 for Extreme Duty bolt kits

### **BILLET ALUMINUM GOVERNOR SUPPORTS**

ATI now offers several Billet Aluminum Governor Supports with Powerglide and Turbo 400 outputs and bearing.



Lightweight Billet Aluminum Governor Support

PG OEM OUTPUT-SIZE WITH BUSHING	200036\$59.95
T400 OUTPUT-SIZE WITH BEARING	200037 \$99.00
T400 OUTPUT-SIZE WITH BEARING, LIGHTWEIGHT	200037LWT \$119.00
PG OUTPUT-SIZE WITH BEARING	200038\$99.00

PG OUTPUT-SIZE WITH BEARING, LIGHTWEIGHT 200038LWT...... \$119.00

### **18" EXTENSION HOUSINGS**

PG 18" WITH BEARING 200039\$149.00	•	
PG 18" WITH T400 OUTPUT AND BEARING INCLUDES HARDWARE		
200040T\$199.00	•	100
Uses standard OD output yoke.		1

WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov



# PG SFI 30.1 DIRECT FIT BELLHOUSING



ATI's SFI Direct Fit Bellhousings are the perfect option for racers who prefer to run an OEM case. These new bellhousings are SFI 30.1 certified and are made from 356-T6 permanent mold cast aluminum. All ATI bellhousings are made in the USA. Our Direct Fit Bellhousings are available for the T350, T400, Powerglide and the Metric T200.

Two different versions of the "Bolt On" style SFI bellhousing are available. The standard version is designed to bolt on to the face of the pump and the case finish is not as critical. The "Direct Fit" version is designed to actually indicate on the outside diameter of the pump and precise machining is required.

ATI can prep your case for you if you would like the "Direct Fit" version but do not have access to proper machining equipment. Consult your Sales technician for more information.

CHEVY BELL - BOLT-ON	200045\$339.00
CHEVY BELL - DIRECT FIT	200045A\$339.00
BELL GASKET	200045G\$4.49

www.atiauto.com • (877) 298-5040 Prices subject to change

# Powerglide Pumps ~ Stator Tubes

Front Pump



Super Pump

(.721 Gears)



12.0 LBS

Oil Ring Kit Pt # 205020

Gasket Set For PG Pump To Case

### **BLUEPRINTED FRONT PUMPS**

Fully blueprinted and assembled. Includes high performance bushings, seals and high flow lube circuits. All pumps with heat-treated stator tubes are machined and pinned to eliminate the tube from spinning in the support and closing off the lube circuits.

HEAT-TREATED STATOR SUPPORT, COOLER HEAT-TREATED STATOR TUBE WITH BEARING

	0	
	205031	\$439.00
ł	205052	\$459.00

Rings installed for 207148 & 207159AV Super Shafts only!

### SUPER PUMPS

- · Permanent mold aluminum construction with billet steel bolt-in stator tube
- All new micro-polished and coated Pump Gears, standard for maximum oil flow and increased pump life
- Lightweight pump halves are CNC-machined
- Steel stator support tube's one-piece, bolt-in design prevents stator tube spin-out Increased pump gear thickness improves oil pressure and volume at low RPM
- resulting in a cool running transmission and converter Steel wear plates standard for the longest aluminum pump life on the market
- Standard equipment on the Superglide 2 and 4!

SUPER PUMP, OEM WITH BEARING AND RINGS SUPER PUMP, OEM "RINGLESS" WITH BEARING AND RINGS SUPER PUMP, SG4, WITH BEARING AND RINGS	205032         \$629.00           205038         \$669.00           205058         \$695.00
SUPER PUMP KIT - PUMP BODY, OEM SIZE	205033K1\$299.00
SUPER PUMP KIT - PUMP BODY, SUPERGLIDE 4 SIZE	205033K2\$299.00
SUPER PUMP REAR HALF ONLY, NO TUBE - OEM SIZE	205034\$179.00
SUPER PUMP REAR HALF ONLY - SUPERGLIDE 4 SIZE	205034M\$179.00

### PUMP SEALING COMPONENTS

SUPER PUMP O-RING KIT	
SEALS STATOR TUBE TO BODY (5 PIECES)	205036 \$11.95
SUPER PUMP BOLT & WASHER KIT	205037\$7.95
SUPER PUMP TEFLON RING	355006\$3.99 EA
TEFLON RINGS FOR OEM FRONT PUMP (SET OF 2) Not for Superglide 4 Super Pump!	205025\$8.95
LARGE O-RING, FRONT PUMP TO CASE	205370\$4.61
OIL RING KIT (SET OF 4 - 2 chrome pump, 2 Teflon input shaft) Use for a max of 200 PSI!	205020\$24.95

# GASKET SET FOR PG PUMP TO CASE

Use these gaskets as shims when setting end play. They eliminate the GM "drain slit" at the bottom bolt hole. Set includes (6) .015", (2) .030" and (2) .045".

205380 \$23 10

# **STATOR SUPPORT TUBES AND PUMP HALVES**

Stator Support Tubes support and center the stator inside a converter and hold the stator from turning when the converter is multiplying torque. The front ring on the input shaft seals and sends the oil through the pump to the cooler. The oil returns from the cooler to the hole between the rings into the input shaft and is then directed to cool and lube the clutches, bearings and gear set. ATI presses in new stator tubes with Loctite® and also drills and pins to the stator half of the pump to the tube. All pumps are cut for a bearing to the high gear drum.

205210\$80.55
205232 \$103.60
205262\$229.00
205261\$239.00
205297\$225.00
205035\$239.00
207133\$239.00
207153\$239.00



www.atiauto.com • (877) 298-5040 Prices subject to change



# Powerglide Input Shafts

### **RINGLESS SUPER SHAFTS®**

ATI's Patented Ringless Shaft and Stator Support Tubes use actual rings to seal nearly 100% of flow while bushings seal only 85% of your cooler flow.

- •Lost cooler flow is wasted horsepower to make the pressure!
- Lost converter charge pressure means more slip at the top end and a less efficient converter.
- 12 7/8" RINGLESS, STANDARD GEARS, VASCO 1.76 207148.....\$299.75 Requires #205232 stator tube or #205038/205052 pump
- 12 7/8" RINGLESS SUPERGLIDE 2 1.00" DIAMETER, VASCO Replacement shaft for Superglide 2
- 207159AV......\$299.75

207169 .....\$295.00

12 7/8" RINGLESS, FOR SUPERGLIDE 4 1 3/16" DIAMETER

**Ringless Super Shaft** #207148

#### NOTE!

ATI Ringless Input Shafts MUST be used with ATI Pumps. These ringless shafts are patented by ATI. Other manufacturers use bushings that will not work with ATI Input Shafts creating improper sealing which results in loss of converter charge, pressure and lubrication.

#### TORSIONAL INPUT SHAFTS **POWERGLIDE SPLINE**

E (0" 1 00 2001

TURBO SPLINE			
12 7/8" 1.76 - 300	M	207160	\$189.00
12 5/8" 1.82 - 300	DM	207190	\$199.00

#### Ι 12 5/8" 1.82 - 3

12 5/8"	1.82 - 300M W/ JOURNAL*	207200\$184.00
12 7/8"	1.76 - 300M, NO JOURNAL	207171\$204.00
12 7/8"	1.76 - VASCO, NO JOURNAL	207146\$299.75
* If not using an ATI converter, the stator support must have a		

\* If not using an ATI converter, the stator support must have a bushing installed.



TEFLON RINGS, SET OF 2	2050101\$7.95
TEFLON RING (1)	205011T\$3.99 EA.



#202011T

BUSHING -.984 ATI SHAFTS FOR NON-BUSHED CONVERTERS 207350.....\$11.52

BUSHING .998 NON-ATI SHAFTS FOR NON-BUSHED CONVERTERS 980080.....\$5.97

### WHAT YOU GET FOR YOUR MONEY

### Raw material cost for mill run

Approximately 7000 feet per order:

4340 steel	\$0.53 / in	
300M	\$1.40 / in	
Vasco	\$6.16 / in	
Based on 1.125" diameter material		
Pricing as of August, 2019		



Bushing #207350



**36% Larger!** 

ATI's Superglide 4 features a 1.1875" diameter ringless shaft that is 36% larger in diameter than a stock Powerglide input!



### Why is a well made, straight and correct input shaft important?

Input shafts serve many purposes including:

- 1. Transfer power from the converter to the input sun gear while in low gear.
- 2. Transfer power from the converter to the high gear hub in high gear.
- 3. Direct oil coming from the converter to the front ring on the shaft and out through the pump to the oil cooler.
- 4. Direct oil from the cooler between the 2 rings and down through the center of the shaft to lube and cool the direct clutches, gear set, output shaft bushing and the entire transmission.
- 5. Maintain proper oil pressure in the converter and cooler with its sized holes that are "downstream restrictions" to control the flow out of the converter.
- 6. Center and support the Input Sun Gear from its pitch diameter to the 1/2 diameter that goes into the bushing on the output shaft
- 7. Center and support the Output Sun Gear (flange gear) via the "wedding band".

Which companies in the industry are capable of making input shafts properly? Who has the hobs, shapers and cutters to cut splines? Do they have the machines and the expertise that is required to manufacture this critical part? Can they properly heat treat it, straighten and finish grind it? Or, do they just buy it from someone and resell it? One thing is for sure: at ATI, if we have a problem, we have a REASON, not an EXCUSE, because we make it in-house from start to finish. We find the problems, not you.

The bottom line is simple: Manufacturing technique for this product is critical. Material is critical. Heat-treat is critical.



# Servos ~ Clutch Drums ~ Hubs

EA.

STEEL

### TWIN SEAL SERVO AND BILLET SERVO COVERS

ATI's Twin Seal Servo features 2 metal sealing rings (as opposed to the single seal stock design) which greatly improves shifting performance in high horsepower applications and extends clutch and band life. The servo is precision CNC-machined from billet aluminum.

SERVO PISTON With regulator rings, gasket, o-ring,	205322
SERVO W/GAPLESS TWIN RINGS INSTALLED With gasket, o-ring, gapless servo rings	205318
GASKET, SERVO COVER TO CASE	205330.
O-RING, SERVO COVER TO CASE	205340.
STEEL SERVO RING	205320

The Billet Aluminum Servo Cover is a CNC-machined billet aluminum plate which covers the servo with style! Its precision construction assures an excellent seal. Servo covers feature an anodized finish.

SERVO COVER Includes gasket, o-ring, plug and ARP bolts	205325\$38.95

# CLUTCH DRUMS



10 Clutch Drum & Hub Pt # 205645



7 lbs lighter than stock CAAAAAA

Steel Sleeve for

Teflon Ring use

Pt # 205650

Steel Drum only with Check Ball & Teflon Bushing Pt # 207015

# Aluminum Drums

Remember, the drum accelerates from stopped to engine rpm on the gear change. Because an aluminum drum is 1/3 the weight of steel, it has less mass to accelerate thus extending clutch life. This new drum improves performance in Stock and Super Stock cars, especially when using a lower 1st gear. It is also valuable for high horsepower cars that leave the starting line at or below 4000 rpm on the brake.



HIGH GEAR PISTON - .765 TALL, 7 CLUTCHES IN OEM DRUM

ALUMINUM CLUTCH HUB (.34 LB) - 5 CLUTCH STEEL CLUTCH HUB (.92 LB) - 7 CLUTCH STEEL CLUTCH HUB - 10 CLUTCH STEEL CLUTCH HUB - 8/10 CLUTCH. 19 SPLINE

STEEL FOR 10 CLUTCH DRUM 30 SPLINE - SUPERGLIDE 2

STEEL FOR 10 CLUTCH DRUM 27 SPLINE FOR SUPERGLIDE



205701.....\$39.00 205690.....\$39.00 205700.....\$39.00 HIGH GEAR PISTON - .795 TALL, 5 CLUTCHES IN ALUMINUM DRUM

205660 ..... \$209.00

205650 ..... \$299.00

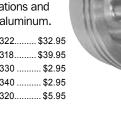
205651 ..... \$299.00

205652 ..... \$309.00

205655.....\$349.00

**CLUTCH HUBS** ATI clutch hubs replace stock cast iron units which often break, causing total transmission failure. Available in stress proof steel or hardcoated 6061-T6 aluminum.

207210 207220 207222	\$79.00
207224	
207223	\$139.00



# **GAPLESS SERVO RINGS**

ATI's new servo rings have zero gap to totally seal the servo to the bore for exceptional band pressure and easier installation. Standard equipment on ATI's Superglides. An excellent addition to ATI's Twin Seal Servo.

ALUMINUM (CAN BE MACHINED 1 TIME IF GROOVED - .025" MAX)

ASSEMBLY, 5 CLUTCHES INSTALLED - NO CLUTCH HUB (5.22 LBS)

ASSEMBLY, 6 CLUTCHES INSTALLED - NO CLUTCH HUB (5.24 LBS)

ASSEMBLY, 7 CLUTCHES INSTALLED - NO CLUTCH HUB (5.25 LBS)

ASSEMBLY, 10 CLUTCHES & HUB INSTALLED 19 SPL, PG (6.94 LBS)

SERVO RINGS

DRUM - NO PISTON, WITH BEARING

ASSEMBLY, 6 CLUTCHES INSTALLED

ASSEMBLY, 7 CLUTCHES INSTALLED

**CLUTCH DRUM PISTONS** 

205319.....\$8.95 EA.

Dual Seal Servo

Billet

Cover

Aluminum Servo

IWITH	207783
IWITH	201100
4	207223



# Glutch Packs ~ Bands

# **CLUTCH PACKS / FRICTIONS & STEELS**

#### <u>HIGH GEAR</u>

<u></u>	
CLUTCH PACK5FRICTIONS .100" (TAN)CLUTCH PACK7FRICTIONS .065" (GREEN)CLUTCH PACK8FRICTIONS .065" (GREEN)CLUTCH PACK10FRICTIONS .065" (GREEN)	6         STEELS (.068")
FRICTION PLATE .060" (CARBONITE) FRICTION PLATE .060" (BLUE) FRICTION PLATE .065" (GREEN) FRICTION PLATE .100" (TAN)	205607\$9.95 EA 205606\$10.95 EA 205602\$9.95 EA 205603\$3.95 EA
HIGH GEAR STEEL050" HIGH GEAR STEEL060" HIGH GEAR STEEL068"	205615\$3.49 EA 205612\$3.29 EA 205614\$3.29 EA

### Frictions and Steels are available in a variety of surfaces and thicknesses



#### REVERSE

CLUTCH PACK 5 FRICTIONS .100" (TAN) 5 STEEL CLUTCH PACK 6 FRICTIONS .100" (TAN) 6 STEEL CLUTCH PACK 5 FRICTIONS ONLY .100" THICK	-
FRICTION PLATE .062" (RED,SMOOTH)	205806\$10.95 EA
FRICTION PLATE .100" (TAN,SMOOTH)	205803\$3.95 EA
STEEL PLATE, .070" (OEM THICKNESS)	205811\$5.49 EA
STEEL PLATE, .075" (THICKER THAN OEM)	205812\$5.49 EA
STEEL PLATE, .100" (THICKER THAN OEM)	205814\$6.95 EA

New billet steel reverse pressure plates now available - see page 60



### BANDS

With the finest lining and adhesives available to ensure performance and reliability, these bands play an important role in transmission operation. Competition Friction lining is available for extreme duty applications.

# ATI's Super Band is an all brand new high performance replacement for the Powerglide low gear band.

The low gear band is critical in the operation of a Powerglide race transmission. This band is a completely new core made of invest cast steel, machined totally in-house with all new components. Providing 21% more clamping area than stock bands, the Super Band utilizes a premium competition lining to ensure high performance and longevity. Recommended for use with all popular dual ring servos.

PG LOW BAND PREMIUM COMPETITION LINING	205290\$69.95	BAND ADJUSTING SCREW WITH JAM NUT 205313\$19.95
PG LOW BAND, RED LINING	205310\$75.00	
ATI SUPER BAND, CARBON LINED 3/8" WIDER THAN STOCK!	205291\$199.00	Q All brand
ATI SUPER BAND RED LINED FOR ALUMINUM DRUMS 3/8" WIDER THAN STOCK!	205292\$189.95	HEAVY DUTY BAND APPLY STRUT 205312\$5.95



To keep your ATI Steel Drum Powerglide trans in good working order, you must keep the band adjustment in check. 80 in lbs - back out 3.5 turns! For Aluminum Drums, 80 in lbs - back out 4.5 turns

For Pro Glide<sup>®</sup> and High Impact<sup>®</sup> Transmissions: Adjust at the end of each race day, or every five passes, when unit is new. Once you check and there is little to no change, then check it every 25 passes.

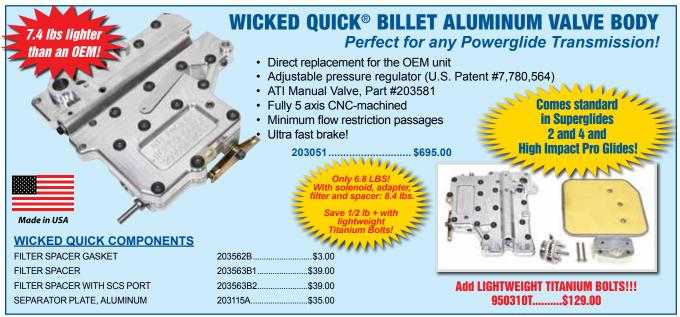
For Superglide<sup>®</sup> Transmissions: Check and adjust the band after each pass (especially important when brand new). Once the band stops changing then check at the end of each race day or after 8 rounds. This will vary with HP as Superglide units are rated from 2000 to 3500 HP. Just remember that five minutes of maintenance here will help the low gear band do its job. Consult a Sale Technician for more information.

100% new casting,

made in-house at ATI!

OK for up

# Valve Bodies and Transbrakes



# **COMPU-FLOW® VALVE BODIES**

laive Body replacement components are listed on page 57. ATI Compu-Flow Valve Bodies provide the most accurate and efficient hydraulic controls possible for automatic transmissions. Years of research and testing have enabled ATI to design optimum oil circuitry for all popular transmission applications.

#### COMPU-FLOW MANUAL VALVE BODIES

#### **COMPU-FLOW TRANSBRAKES**

Transbrakes lock your race car on the starting line for hard, consistent launches.

FORWARD PATTERN EXTERNAL MRT, ADJUSTABLE REGULATOR....203050 REVERSE SAFETY GREAT FOR PRO TREE!

FORWARD PATTERN EXTERNAL MRT, ADJUSTABLE REGULATOR .... 203250

Due to hard to find cores, ATI Valve Body part numbers 203200, 203050 and 203250 are no longer available for sale over the counter but are used only in transmission builds. ATI is working on a new line of aluminum valve bodies to replace these which should be available soon.

TRANSBRAKE	s
SOLENOID	
AMP DRAW	
INFORMATION*	
INFURMATION*	

SOLENOID	At 12	At 16
PART #	VOLTS	VOLTS
941030	7.65	7.95
941011	1.13	1.49

\* Data provided by Lingenfelter Performance Engineering



ADJUSTABLE

REGULATORS

**Adjustable Pressure** Regulators feature a 2-piece adjustable spring

be increased up to 300 psi.

Patent #7,780,564

# **Diagnosing transbrake solenoid issues**

- 1 Make sure you have a good ground to the chassis of the car.
- 2 Run a temporary wire directly from the hot side of the battery to a new switch to the solenoid. If this fixes the problem, you have a ground or wire issue.
- 3 If this doesn't fix the problem, pull the solenoid and valve. Inspect them to make sure there is no binding in the solenoid or valve.
- 4 Polish the valve if it has any sharp edges.
- 5 Test the solenoid off the car. If it still doesn't work, it's time for a new solenoid. Call ATI's Sales Technicians for assistance.

www.atiauto.com • (877) 298-5040 Prices subject to change



# Valve Body Components

# The Transbrake

The Transbrake's main function is to unload the chassis while staging to make the car shock the suspension and hook consistently. The brake will accomplish this at a mere 1000 RPM. Going higher on the brake only serves to super heat the oil in the converter and make for inconsistent launches.

You should find an RPM that your engine is comfortable with (no stumble or hesitation), hopefully below 4000 RPM. Going higher on the brake will <u>reduce the reaction time of the</u> <u>car</u>, automatically putting you closer to the light. Then, the only reason for you to go higher on the brake is if you are late on the light. If you run a delay box, be sure to remove the time delay before testing. Many people have over a second in the delay box and stage the car at 5500+ RPM.

The lower the RPM at which you launch the car (relative to the stall speed of the converter), the more free energy the converter gives you. Plus, your converter and transmission will live longer without the excessive heat. Many large, long stroke engines will run faster from a very low stage RPM.

Many of our 350 cubic inch Super Stocker racers run the quickest from 1800 RPM. The converter will flash to its stall speed no matter at what RPM you stage, provided the engine responds properly to that RPM. Engines with two carbs and big plenums on the intake system will require higher RPMs to respond consistently. Again, going higher on the torque converter only serves to reduce the reaction time of the race car.

True stall speed occurs when two things are present at the same time. They are:

1 - The maximum amount of torque (power) is input to the converter.

2 - The maximum amount of load (work) is present for the converter to accomplish.

Perfect example: The car is in a wheel stand climbing the ring gear and has not moved an inch forward while stall speed is occurring.

When checking stall speed using the transbrake, it must be checked on the starting line. Stage the car, deck the throttle, look at the stall speed, then release the brake and let the car leave. Most converter damage is caused by lifting the throttle from stall speed. Wide open throttle on the brake is extremely detrimental to the health of your converter.

### PASS-THROUGH TRANSBRAKE CONNECTOR

Double end spade terminals allow for wire to pass from inside the transmission case to the outside. For Powerglide and T400, Lock-up. Includes o-ring. Available in black and red. BLACK CONNECTOR 940340B......\$13.95 RED CONNECTOR 940340R.....\$13.95





# VALVE BODY COMPONENTS FOR STEEL AND OLDER ATI UNITS



Transbrake Solenoid #941030

FOR INTERNAL TRANSBRAKES	- PT #203300, 203	<u>350, 203070</u>
SOLENOID ONLY - 3/32" HOLE	941011	\$74.00
BRAKE VALVE RETURN SPRING	203450	\$7.15
WIRE CONNECTOR, STANDARD	940330	\$9.39
WIRE CONNECTOR, SHORTY	940340	\$13.95
FOR EXTERNAL TRANSBRAKES	<u>S</u> - <u>PT # 203250 AN</u>	D 203050
TRANSBRAKE VALVE	203440	\$31.22
BRAKE VALVE RETURN SPRING	203460	\$7.38
SOLENOID DELETE PLUG Allows for solenoid removal with 203250 and 203050 transb	207342	\$24.95
FOR ALL ATI EXTERNAL TRANSBRAKE	S	
SOLENOID WITH ADAPTER	203480	\$129.00
SOLENOID ONLY, SCREW IN CASE	941030	\$95.00
FOR COMPU-FLOW VALVE BODIES		
SEPARATOR PLATE FOR 203200	203210	\$37.11
SEPARATOR PLATE FOR 203220	203230	
FOR ALL POWERGLIDE VALVE BODIES	2	Transbrake
GASKETS (3 SETS), OEM BASED		alve and Spring
203410 \$24.6	4	
PRESSURE REGULATOR SPRING	Contraction of the second	
203490\$12.6	1	
ATI design for valve bodies without boost valve	a watthen a	
	Olton.	10
TITANUIRA VALVE SNM	Mar	
TITANIUM VALVE	inht = COR	122
BODY BOLTS		
	And Frank	140
TITANIUM BOLTS FOR	AAAAA	
ATI BILLET VALVE BODY #203051	W// HNG	
950310T\$129.00	All shares	
TITANIUM BOLTS FOR	Thomas	
OEM STYLE VALVE BODY	SKIII ALANN	
950311T\$83.00	SKOTAN.	1 200

Wet testing and repair services are also available for ATI Valve Bodies.



www.atiauto.com • (877) 298-5040 Prices subject to change

# Powerglide Gear Sets



1 vear warrantv when built in a new aluminum carriel and output sha

#### For Stock, Super Stock, Comp Eliminator and Circle Track only!

ATI stocks the widest selection of Powerglide Low Gears in the industry. These gears are based on the lightweight OEM 6 cylinder planetaries. Gear ratios include 1.58, 1.68, 1.76, 1.94, 1.98, 2.08, 2.18 Vasco gear sets. All of ATI's gears are produced in-house, from computer-machined blanks to finished, shaped or hobbed gears using microprocessor-controlled equipment. The tools we use to cut our gears are coated by a Titanium Nitride process that improves tool hardness and allows the tool to remain in "like new" condition. This results in a premium finish on all gears and allows us to hold extremely close tolerances on pitch diameters and helix angles, assuring you the highest quality possible.

These Specialty Ratio gear sets are for SB cars only, lightweight cars such as dragsters, or low torque, high RPM combination cars. 283, 327, mild 350 CI motors and lightweight combinations usually fare very well with these ratios. ATI limits HP to 650 as a max with a lightweight car. Stock, Super Stock, Comp, and Bracket Dragsters are all viable applications.

NEW - 1.82 based billet aluminum carrier and heavy duty gun drilled output shaft! This part adds rigidity and strength to your gear set and reduces overall weight by 1/2 lb! Add \$349 to your gear set of choice for a new ATI Trans build! (Part #207829AL)

Used ATI gear sets can be updated! Requires the purchase of a 1.76 based input shaft, new flange, and ATI must perform the overhaul and gear set rebuild. \$349 plus parts mentioned. Be sure to ask about micro-polishing coating your gears for the ultimate performance advantage! \$349

# HELICAL AND STRAIGHT CUT VASCO SUPER SET GEARS°

- All 8 gears are new long and short pinions, sun and flange gear.
- high quality Vasco steel.
- · Recommended for engines with a 3.5" or less stroke
- Super strong lightweight ring gears in steel or aluminum.
- Eliminates power loss from soft material friction.
- All thrust loading in the Powerglide from the
- No factory gears are used. Each gear is made of reverse ring gear to the reverse pressure plate is totally eliminated.
  - OEM carrier gear sets carry a 90 day quality of work warranty.

	1.68	1.94	1.98	2.08	2.18
	203920			203926	
28" SUPER SET - Helical	\$1,295.00			\$1,295.00	
28" SUPER SET - Straight Cut		203934	203935	203936	203937
		\$1,295.00	\$1,295.00	\$1,195.00	\$1,195.00
28" SUPER SET - Straight Cut with aluminum reverse ring gear for 3 reverse clutches		203934A	203935A	203936A	203937A
		\$1,295.00	\$1,149.00	\$1,149.00	\$1,295.00



### SHORTY AND OEM GEAR SETS

#### 1.76 GEAR SETS

Includes 1.76 OEM flange and reverse ring gears 18" W/NEW 4340 BOLT-TOGETHER OUTPUT & CARRIER 204071.....\$695.00

28" W/NEW 4340 BOLT-TOGETHER OUTPUT & CARRIER 204081.....\$695.00

204110.....\$335.00

1.82 GEAR SET 18" - OEM OUTPUT

205379 .....\$9.10

www.atiauto.com • (877) 298-5040 Prices subject to change



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

shims.

POWERGLIDE

A must for high performance applications.

Includes 0.015", 0.030" and 0.045"

SHIM KIT

# Heavy Duty Gear Sets

### **HEAVY DUTY GEAR SETS**

• Premium 9310 material for standard PG, 19 spline input shafts.

1.74	14 DP	18"	1500 HP	STRAIGHT CUT	204983 <b>\$995.00</b>
1.74	14 DP	28"	1500 HP	STRAIGHT CUT	204989 <b>\$995.00</b>
1.76	16 DP	28"	1000 HP	HELICAL SUPER SET	204988\$995.00
1.80	12 DP	18"	1500 HP	STRAIGHT CUT	204994\$995.00
1.80	12 DP	28"	1500 HP	STRAIGHT CUT	204996 <b>\$995.00</b>
1.87	14 DP	28"	1300 HP	STRAIGHT CUT	204991\$995.00

# 9310 SUPER SET GEARS

With 7 thin reverse clutches/ PG input shaft, 19 spline

1.58 28" 2000 HP STRAIGHT CUT 203938 \$2,72
---

# EXTREME DUTY VASCO GEAR SETS

- Highest HP rating for non-Superglide transmissions.
- Accepts OEM/PG spline input shafts and has std OEM PG output shafts.

1.64	12 DP	18"	2000 HP	STRAIGHT CUT	204885V\$1,395.00
1.64	12 DP	28"	2000 HP	STRAIGHT CUT	204886V\$1,595.00
1.74	14 DP	18"	2000 HP	STRAIGHT CUT	204983V\$1,395.00
1.74	14 DP	28"	2000 HP	STRAIGHT CUT	204989V\$1,595.00
1.80	12 DP	18"	2300 HP	STRAIGHT CUT	204984V\$1.595.00
1.80	12 DP	28"	2300 HP	STRAIGHT CUT	204990V\$1,595.00

# SUPERGLIDE GEAR SETS

#### FOR 30 SPLINE SUPERGLIDE 2 INPUT SHAFTS

1.64	12DP	18"	2400 HP	STRT CUT, VASCO, SG 2 SUN / PG OUTPUT	30 SPLINE	204887VS \$1,695.00
1.64	12DP	28"	2400 HP	STRT CUT, VASCO, SG 2 SUN / PG OUTPUT	30 SPLINE	204888VS <b>\$1,695.00</b>
1.80	12 DP	18"	2800 HP	STRAIGHT CUT, VASCO	30 SPLINE	204998VS <b>\$1,595.00</b>
1.80	12 DP	28"	2800 HP	STRAIGHT CUT, VASCO	30 SPLINE	204999VS <b>\$1,595.00</b>

Steel - 4.2 lbs Δluminum - 2

#### EAD 27 COLINE CLIDED CLIDE / INDUIT CUAETO

101.2	7 SFLIN	- 3011		TINFUT SHALTS		
1.62	12 DP	18"	3500 HP	L/T WEIGHT STRT CUT, VASCO SG4 SUN, T-400 OUTPUT	27 SPLINE	204879VS-LWT [1] [3] \$2,895.00
1.62	12 DP	28"	3500 HP	L/T WEIGHT STRT CUT, VASCO SG4 SUN,T-400 OUTPUT	27 SPLINE	204880VS-LWT [1] [3]\$2,895.00
1.64	12 DP	18"	3500 HP	STRAIGHT CUT, HD T-400 OUTPUT, SG 4	27 SPLINE	204898VS\$2,095.00
1.64	12 DP	28"	3500 HP	STRAIGHT CUT, HD T-400 OUTPUT, SG 4	27 SPLINE	204900VS\$2,095.00
1.64	12 DP	18"	3500 HP	LIGHTWEIGHT STRAIGHT CUT, HD T-400 OUTPUT, SG 4	27 SPLINE	204898VS-LWT [1]\$2,295.00
1.64	12 DP	28"	3500 HP	LIGHTWEIGHT STRAIGHT CUT, HD T-400 OUTPUT, SG 4	27 SPLINE	204900VS-LWT [1]\$2,295.00
1.82	12 DP	18"	3500 HP	STRAIGHT CUT, VASCO, HD T-400 OUTPUT, SG 4	27 SPLINE	204908VS\$2,095.00
1.82	12 DP	28"	3500 HP	STRAIGHT CUT, VASCO, HD T-400 OUTPUT, SG 4	27 SPLINE	204907VS\$2,095.00

[1] Includes billet aluminum carrier and gun drilled output shaft. - 4 lbs lighter than our normal unit !

[3] Only available installed in an ATI transmission! Requires modified case.

\*\*Some HP ratings are weight specific!\*\* Note! Customer must adhere to the horsepower limits for valid warranty.



Upgrade a new transmission or gear set for \$229.00

WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

#### www.atiauto.com • (877) 298-5040 Prices subject to change

All brand new parts

- Heavy duty outputs
- Brand new precision balanced carriers

Heavy Duty 9310 Gear Sets Part #204994 (18") and 204996 (28")

ear warran on all 100

ew 9310/Vasco

gear sets!

Heavy Duty Superglide4 Lightweight Vasco Gear Set Pt #204880VS

# Ring Gears ~ Components

# **STEEL AND ALUMINUM REVERSE RING GEARS**

#### **1.76 BASED GEAR SET RING GEARS**

STEEL	16 DP	OEM HELICAL
STEEL	16 DP	HEAT-TREATED HELICAL
STEEL	14 DP	1.76 STRT CUT GEAR SETS
STEEL	12 DP	1.66 & 1.80 STRT CUT GEAR SETS
STEEL	12 DP	1.82 STRT CUT GEAR SET ONLY
STEEL	12 DP	1.82 STRAIGHT CUT FOR SG 4

#### 1.82 BASED GEAR SET RING GEARS

STEEL16 DP OEM HELICAL - 6 CLUTCHSTEEL16 DP STRAIGHT CUT - 6 CLUTCHALUMINUM16 DP HELICAL - 3 CLUTCHALUMINUM14 DP STRAIGHT CUT - 3 CLUTCH

207728HT	\$259.95
204010	\$29.75
207180	\$179.54
207760	\$158.48

207770......\$158.87

204000 ....... \$49.23 204001 ...... \$203.11 207408 ...... \$189.77 207726 ...... \$208.66 207728 ...... \$208.66



In addition to our standard steel ring gears, ATI also offers a lightweight aluminum reverse ring gear. Each aluminum ring gear is fully CNC-machined from space-age aluminum and is hard-coated to 60 RC for long life. Weighing a mere 15 ounces, they are over 60% lighter than the lightest steel unit. Aluminum Reverse Ring Gears are not recommended for use with a transbrake!





# Powerglide Components





# SCS-30 Cooling System



### Let your ATI trans cool itself!

- Fill your transmission, converter, cooler and lines without starting the engine.
- Click neutral in the traps and kill the motor without losing critical lube pressure to the transmission!
- Begin moving the super hot oil sitting in your converter through your cooler immediately after shut down.
- Completely cool your transmission and converter between rounds to ambient or your predetermined temperature in 30 minutes or less. Allows you to go to the starting line with the same transmission and converter temperature every round!
- Completely change the oil in your transmission and flush your converter in minutes without removing the transmission pan.

U.S. Patent #8,251,851

Requires deep pan, 12v electric motor ~ mounting spacers may require modifications to the tailhousing.

SCS PACKAGES SCS-30 INSTALLED OPTION 925000 ...... \$749.00 \*\$595 if installed on specific ATI Transmissions at time of build. Requires deep pan and possible valve body modifications (pending age).

#### TRANNY BUILDER PACKAGE 200009 ......\$1,349.00



The SCS-30 Cooling System is available factory mounted on any new ATI Powerglide transmission or ATI SuperCase or on any SuperCaseequipped Powerglide trans when returned to ATI for overhaul.

The SCS-30 recirculates up to 30 gallons of fluid per hour through your converter and cooler while you're sitting between rounds with your engine off!

#### **SCS COMPONENTS**

SEAL	925011	\$9.75
BELT	925008	\$16.86
17 TOOTH GEAR	925006	\$29.04
44 TOOTH GEAR	925007	\$38.85
MOTOR, 12 VOLT BRUSH SERVO	940001	\$139.00
BRUSH SCREW, (PK/ 2)	940001S-2	\$9.95
PUMP GASKET	925018	\$4.95



#### The SCS system can be supplied with the following options:

- 1. Hose kit, cooler to case, for mount (#925159 \$135.00) with cooler (925140 \$189.00). For use only with ATI Case & Bell
- 2. (2) AN-6 Quick-Disconnect Teflon lined cooler hoses w/straight-6 fittings for 45°, 90°, or 180° fittings. (#925170 - \$109.00).
- 3. (2) AN-6 case fittings for OEM case or SuperCase.® (OEM 960001 - \$7.49) (SuperCase® only 960002 - \$8.95).
- 4. Temperature controlled auto shut-off with in line fittings. Will turn on at 180° and back off at 180°. (#925134 - \$29.95)
- 5. Aluminum deep pan (#203500 \$149) with required filter kit and pump suction fitting installed (#203564 - \$44.95).
- 6. Dragster cooler mount with integral bracket. Fits ATI SuperCase. (925151 \$129.00)

www.atiauto.com • (877) 298-5040 Prices subject to change



# Powerglide Kits ~ Pans

# TRANSMISSION OVERHAUL KITS

These race quality parts are identical to the ones used at ATI on new and rebuilt units. They include Borg Warner or Raybestos lined steel clutches, sealing rings, metal clad front pump and tailhousing seals, front pump bushing, all gaskets including special ATI Valve Body gaskets, high temperature lip seals and the filter.

PG (WITH STEEL DRUM) - 5 CLUTCH	206330\$219.0	0
PG (WITH STEEL DRUM) - 7 CLUTCH	206332\$249.0	0
PG (WITH STEEL DRUM) - 10 CLUTCH	206333\$274.0	0
MASTER KIT FOR SUPERGLIDE 4 NOTE! This kit or any of its individual parts are NOT ret		0
GASKETS AND SEALS, COMPLETE KIT	206300\$99.0	0
OHL KIT - PAPER AND RUBBER FOR CASE ONLY	206299\$29.9	5



Overhaul Kit Part #206299

# SERVICE KIT

A dirty filter can ruin your high performance transmission. Kits include a filter and a pan gasket. Simply pull your pan to replace!

SERVICE KIT	203600\$14.95
FILTER ONLY (BRASS OR STAINLESS)	203560\$9.95

# **HIGH FLOW FILTER SYSTEM**

Increase flow capability with this kit. Features a custom-designed adapter, gasket and all hardware to install a double-sided, oversized Dacron filter so you never experience oil starvation. Also, contamination from the pan never gets to the pump.

SERVICE KIT
TF-727 DACRON HIGH FLOW FILTER
With conversion kit for Powerglide and T400

# VALVE BODY PRESSURE TEST KIT

Higher pressures are important in Competition Transmissions. A periodic check of your transmission pressure should be a part of your maintenance program. This kit is a perfect companion to ATI's Adjustable Regulator Valve Bodies. Kit includes a 2 1/2" gauge with a 0-300 psi range, a 6' neoprene hose, brass adapters for most popular fittings and a storage pouch. Made in the USA for ATI by Gearwrench.



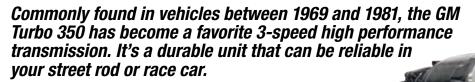
High Flow Filter System



203564 ..... \$44.95 723530 ..... \$12.61

reproductive harm. For more information go to: www.P65Warnings.ca.gov

# T350 Transmissions





DAN FLETCHER - 104 NHRA National Event wins and counting using ATI Transmission, Treemaster Converter, Flexplate and Super Damper-equipped!

# STREET/STRIP

#### Up to 400 HP Includes:

- Race Clutches and Steels
- High Flow Front Pump ATI Street/Strip Valve Body
- OEM Transmission Pan
- **Forward Pattern Auto Shift**
- 351000 Chevy Case.....

#### Forward Manual with Band Apply

351200 Chevy Case.....\$1,649.00 351200DF Chevy Case & Direct Fit Bell .. \$1,838.00 ADD a SuperCase and Bell .....\$1,295.00

### COMPETITION TRANS

Up to 400 HP

- Includes:
- Race Clutches and Steels
- Blueprinted High Flow Front Pump
- ATI Reverse Manual Valve Body
- OEM Transmission Pan

**Reverse Manual with Band Apply for engine braking** while throttle is lifted

#### 351300 Chevy Case .....\$1,449.00 351300DF Chevy Case & Direct Fit Bell .. \$1,838.00

ADD a SuperCase and Bell .....\$1,295.00

NOTE! All 3-speed (non-Powerglide) transmissions require either a like-kind core be supplied or a unit specific core fee be paid. All 4WD transmissions require the actual core be supplied for preparation. Refundable core charge for acceptable transmission cores: \$175.00. (See page 98).

### Choose from these options for your T350!

..\$1,649.00

#### To be installed at time of build

10 00 11100	
305033K1	Alum. pump half w/coated gears \$250.00
355682	Steel 36 Element HD sprag,
	Direct Drum Assy\$309.00
355702	Aluminum 36 Element HD sprag
	Direct Drum Assembly\$509.00
355270	Aluminum Fwd Drum with 300M Turbo
	Spline (850 HP max)\$695.00
353500	Deep Aluminum Cast Pan\$133.00

#### **Heavy duty Input Shafts** for HP up to 1000:

See Racer Information sheet, page 97.

357050	PG spline\$14	9.95
357052	Turbo spline\$15	9.95
960002	1/4" NPT male to -6 AN male	
	trans cooler line fittings*\$	8.95
* Be certai	in case is 1/4 NPT NOT 1/4 straight µ	oipe!
355870	SLD "Super Low Drag" with L/W s	sun sh
	and bearings installed\$25	0.00

ULTRA ALUMI TRANS

350 SuperCase

**Used by Stock and Super Stock Eliminator Cars** in NHRA and IHRA Class Racing HP rated @ 3400 lbs

Includes:

- Race Clutches and Steels
- Blueprinted High Flow Front Pump
- Billet Aluminum Forward Drum
- Aluminum Direct Drum with HD Sprag Assy.
- Clutch Packs set up for HP/Weight
- Super Low Drag "SLD" Option installed
- HD 300M Input Shaft PG or Turbo Spline
- Deep Aluminum Cast Pan
- Installed ATI Reverse Manual Valve Body

Chevy Case up to 650 HP..... \$2,895.00 351600DF Chevy Case & Direct Fit Bell . \$3,284.00 351600SC SuperCase & Chevy Bell ...... \$4,349.00 \* Specify PG or Turbo spline input!

♦ Includes coated pump gears and #355270



For units producing over 1000 horsepower, please call and consult your ATI Sales Technician for further details on what we can offer you.

www.atiauto.com • (877) 298-5040 Prices subject to change

64

Made in USA Ask about a rect Fit Bell fo

CONTINGENCY ITEM

TRANSBRAKE 350

#### Reverse Manual no Band Apply, Up to 850 HP Includes:

- Race Clutches and Steels
- **Blueprinted High Flow Front Pump**
- · Steel 36 element HD Direct Drum assembly
- HD 300M Input Shaft,
- PG or Turbo Spline
- ATI Reverse Manual Transbrake Valve Body

351470 Chevy Case......\$2,095.00 351470DF Chevy Case & Direct Fit Bell .. \$2,395.00 351470SC SuperCase & Chevy Bell ...... \$3,249.00

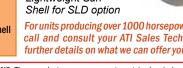
\* Specify PG or Turbo spline input!

For race applications only - not for street use. No engine braking while throttle is closed!

specs to discuss any needed upgrades or options.

Note! All transmissions are blueprinted and 351600 assembled to the specific torque demands of each engine application. Prices listed are for base model units with the valve body listed. Please call an ATI Sales Technician with your car and engine

351601 Chevy Case up to 850 HP..... \$3,095.00 351601SC SuperCase & Chevy Bell ...... \$4,549.00 forward drum-turbo spline only!





# T350 SuperCase®

ATI has again stepped to the forefront for class racers with the introduction of the T350 SuperCase. After a year of R&D, and another year of design and modeling, the first prototype parts have been started. Just like everything ATI makes, the new SFI Certified T350 SuperCase is cast in America and machined in-house! The T350 SuperCase features many upgrades to meet the high performance demands of current racers from bracket racers on up to late model Factory Stock cars!

- 356-T6 Permanent Mold Aluminum Casting meets SFI 4.1 specs with no internal or external shield needed
- CNC machined valve body passages yield extremely fast transbrake release and quicker shift times
- Increased thickness extension housing and bell flange area to ward off breakage
- Roller bearing for the output shaft and can be machined to accept T400 sized output
- Stronger internal lugs and more material to allow extra machine room for more clutch surfaces
- Custom valve body passages can be made to order for builders with specific requirements
- Cast in place band adjuster material for customers who have non-GM internal components
- Retains OEM Governor housing for auto shift applications

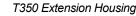


### T350 racers now benefit with ATI's T350 SuperCase



Charlie Plott Sales Technician, Ext. 3028

Powerglide & T400 racers have enjoyed the advantages of brand new ATI high strength, SFI-certified case and bell sets for some time. This will soon extend to T350 racers. ATI's new T350 SuperCase will utilize all existing ATI Super Bells for Chevrolet and other varied applications. While offering a direct SFI certified 3-speed alternative for many Powerglideequipped Chevy racers, this advantage will extend to big and small block Mopars, big, small, and modular block Fords, and the increasingly popular 2JZ Toyota. Stock GM converter spacing and dimension is used in most of these conversions, except the 2JZ. All current T350 parts will transfer to the new case, to be joined by an expanded component selection. ACCEPTS ALL CURRENT ATI BELLS!



	Contraction of the second s
SuperCase & Chevy Bell	350011\$1,495.00
SuperCase only	350013\$1,295.00
SuperCase & Chevy Bell - Band version	350111\$1,549.00
SuperCase only - Band version	350113\$1,349.00
Ext. Housing with Bushing	351934 \$199.00
Ext. Housing with Roller Bearing	351935\$209.00
Ext. Housing with Bushing & 400 Output	351936\$199.00
Ext. Housing with Bearing & 400 Output	351937 \$219.00
Ext. Housing Seal, 400 Output size	973012 \$14.95
T350 OEM Extension Housing - 6"	351930 \$59.95

# 350 / 400 SFI 30.1 BOLT-ON & DIRECT FIT BELLHOUSINGS

The perfect option for racers who prefer to run an OEM case. These new bellhousings are SFI 30.1 certified and are made from

356-T6 permanent mold cast aluminum. All ATI bellhousings are made in the USA. Our Direct Fit Bellhousings are available for the T350, T400, Powerglide and the Metric T200.

The **Standard** version is designed to bolt on to the face of the pump and the case finish is not as critical. The **Direct Fit** version is designed to actually indicate on the outside diameter of the pump and precise machining is required.

ATI can prep your case for you if ordering a Direct Fit Bell. Consult your Sales Technician for more information.



ATI custom machines an indicating guide into the OEM case to accept a new SFI Direct Fit Bell for a perfect fit.

CHEVY BELL - BOLT-ON 200044 \$329.00
CHEVY BELL - DIRECT FIT 200044A\$329.00
BELL GASKET 200044G\$4.49

4

# T350 Components

### **SUPER PUMP KIT**



ATI's 10+ years of experience making aluminum performance pumps have all been transfered to our latest T350 Super Pump Half. The T350 gear half starts with a permanent-mold aluminum casting and is machined in house on one of our 4 axis CNC machines. The complete half comes with micro-polished and performance coated gears, as well as our exclusive hardened steel wear plates. The new bushing is staked and the seal is retained by a snap ring. At just 4.5 lbs, the body saves 2 lbs over the steel OEM unit. The gear side will mate with the most common steel stator halves, and OEM fluid passages and depths are retained for proper function. The performance coated gears are extremely slick and will help free up every last HP in your application!

PUMP BODY WITH GEARS AND WEAR PLATE 305033K1 .....\$325.00

### TEFLON PUMP RINGS

TEFLON RING, LARGE 355006......\$3.99



TEFLON RING, SMALL 355007......\$3.99 TEFLON RING KIT

5 PIECES - (3) LARGE, (2) SMALL 355008...... \$15.95

**Remember! The aluminum forward** 

and the direct drum goes from

drum turns engine RPM at all times

FORWARD DRUMS

Recommended for Stock and Super Stock racers, the billet drum enhances engine acceleration, improves clutch life and lowers ET. Weighing a mere

2.38 lbs, the drum can be used with both OEM and heavy duty input shafts with either a Turbo or PG spline. Must be installed by a qualified shop!

T350 2024 BILLET ALUMINUM FORWARD DRUM Includes 300M turbo spline shaft, up to 850 HP	355270 \$729.00
STEEL WITH 300M TURBO SPLINE SHAFT	355259\$235.00
STEEL WITH 300M PG SPLINE SHAFT	355260\$219.00

# DIRECT DRUMS

STEEL HD 36 ELEMENT SPRAG FOR HIGH HP*	355682	\$369.00
BILLET ALUM. HD 36 ELEMENT SPRAG FOR HIGH HP*	355702	\$649.00
STEEL INNER SLEEVE FOR TEFLON RING USE.		

\*The most common OEM part to break!

CLUTCHES AND

CLUTCH PACK, DIRECT

(OVERSIZED) .089

T350

KEVLAR

RANDS

INTERMEDIATE BAND HD

355530 .....\$19.95

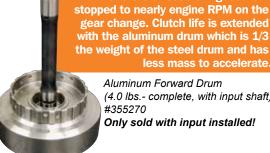
STEEL PLATE, INTERMEDIATE

355630 .....\$37.95

355413 .....\$8.37

STFFI S

NOTE! When down-shifting from 3rd to 2nd gear you are engaging the band onto the direct high gear drum. On the up-shift, this load is normally shared by the sprag and intermediate clutches, which have far more holding capacity than the band. The band was designed to hold the drum after it is stopped. Down-shifting to 2nd must be done with the throttle on; then lift to use engine braking. Otherwise, the band will be destroyed and engine braking in 2nd won't work.



Aluminum Forward Drum (4.0 lbs.- complete, with input shaft) #355270 Only sold with input installed!

less mass to accelerate.

Direct Drum Assy with 36 Element Sprag

> Part #355682 Steel (10.9 lbs) Part #355702 Aluminum (4.0 lbs)



300M Input Shaft INPUT SHAFT - 300M - PG SPLINE 357050 ..... \$189.00 INPUT SHAFT - 300M - TURBO SPLINE

INPUT SHAFTS

357052 ..... \$199.00 Input shafts are press fit and require special tooling to install in the forward drum. For 300M input shafts installed in an OEM drum, use drum part #355260 for PG spline and #355259 for Turbo spline. Must be installed by a qualified shop!







Direct

Clutch Pack

# T350 Components

### **COMPU-FLOW® VALVE BODIES**

STREET/STRIP VALVE BODIES Firm, noticeable shifts with full automatic shifting.		
FORWARD PATTERN	353100	.\$239.00
MANUAL VALVE BODIES Full manual gear selection.		
FORWARD PATTERN	353300	.\$239.00
REVERSE PATTERN - NO ENGINE BRAKING No low or 2nd gear engine braking.	353200	.\$279.00
REVERSE PATTERN WITH BAND APPLY Has engine braking in 2nd gear - No low engine braking.	353400	.\$279.00

#### **COMPU-FLOW TRANSBRAKES**

Transbrakes lock your race car on the starting line for hard, consistent launches. The Turbo 350 Brake is a Safety Brake which requires the transbrake button to be pushed to engage reverse. For transbrake buttons, see page 45. REVERS \$529.00

REVERSE PATTERN	353080

SEPARATOR PLATES	
FOR VALVE BODY #353080	
FOR VALVE BODY #353100	
FOR VALVE BODY #353200 AND 353400	
FOR VALVE BODY #353300	

#### VALVE BODY GASKETS COMPU-FL

VALVE BODT GASKETS		
COMPU-FLOW TRANSBRAKE #353080 (3 SETS)	353090	\$24.13
STREET / STRIP (3 SETS)	353230	\$24.13
Demote a sector of a sector of the state of the sector of	- LI- C- ATLACE D-	-11

Repair services and wet testing are also available for ATI Valve Bodies.

# 2.75 LOW GEAR SETS

Low gear sets increase the starting line ratio when launching. A car with a 4.10 rear gear and a standard low gear of 2.48 equals a 10.16 starting line ratio or, "SLR" (2.48 x 4.1). Utilizing the 2.75 gear set equals an



353081 .....\$35.00

353110.....\$37.47

353170.....\$37.47 353310.....\$33.72

11.30 SLR (4.1 x 2.75). The new SLR 11.30 divided by the old low gear of 2.48 equals 4.54 - the new rear gear required to obtain the 11.30 SLR with the 2.48 low gear. Great for heavy street cars and big CID high torque motors that are RPM limited and are using a 3.73, 3.90 or 4.10 rear gear. The low gear change will NOT change your trap RPM!

354040.....\$469.95

AND

PLUGS

ADJUSTABLE

MODULATOR 403390.....\$26.50

O-RING

ALUMINUM PLUG WITH

407010 ..... \$10.95



353299



**OVERHAUL KITS REBUILD KIT - GASKETS & SEALS** 

356299 ..... \$33.95 **REBUILD KIT - GASKETS & SEALS** NON-LOCK UP

356300 ..... \$59.99 RACE TRANS OHL KIT. NO BAND

APPI Y 356340 ..... \$179.00

SERVICE KITS - FILTER & GASKETS 353600 ..... \$17.15

353600

# **RACES AND SPRAGS**

OUTER RACE ATI 36 ELEMENT HD SPRAG 357110 .....\$179.95 INT. HD OUTER RACE / ROLLER CLUTCH 355450 ......\$55.00



ADJUSTABLE

MODULATORS



### DEEP PANS

ALUMINUM PAN WITH FILTER EXTENSION 353500.....\$149.00 Includes gaskets, filter, pan gasket and new hardware

STEEL OEM STYLE PAN **BLACK POWDER-COATED** 353504.....\$29.95





# TRANSMISSION **CATCH CAN**

For transmission fluid overflow. Bolts to the front of transmission pan. 356611.....\$115.00



HEX VENT, 1/8" NPT SINTERED BRONZE 960011.....\$3.49



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

#### www.atiauto.com • (877) 298-5040 Prices subject to change

# T400 Transmissions

The Turbo Hydramatic 400 is the strongest of the GM 3-speeds. Today its popularity has grown beyond the workhorse reputation the 400 has long had. Bracket racers who want seasons of reliability or ultra high horsepower Pro Mod cars can both rely on the T400 to deliver!

### ake sure to ask about s new SFI 30.1 Direct Ilhousing on your

#### STREET STRIP TRANS Auto Function Valve Body, 600 HP Max

Includes:

- · Race Clutches and Steels
- Blue-printed High Flow Front Pump
- ATI Forward Auto Valve Body
- ATI HD Sprag Assembly w/steel drum
- OFM Transmission Pan
- · Ears left on

#### 401000 Chevy Case ...... \$1,695.00

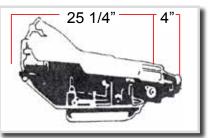
Add an SFI SuperCase and Chevy Bell at time of build for \$1,395.00

# COMPETITION TRANS+

Manual Valve Body, Up to 700 HP Max\* Includes:

- Race Clutches and Steels
- Blue-printed High Flow Front Pump
- ATI Reverse Manual Valve Body

Chevy Case, Forward Pat ..... \$1,695.00 401200DF OEM Case & Direct Fit Bell, Fwd Pat.... \$1,984.00 Chevy Case, Reverse Pat ..... \$1,695.00 401300DF 0EM Case & Direct Fit Bell, Rev Pat .... \$1,984.00



Each unit is fully dyno-tested for proper function and pressures before leaving ATI!

#### TRANSBRAKE 400 🕈

Reverse Manual, Up to 800 HP Max\* Includes:

- Race Clutches and Steels
- Blueprinted High Volume Front Pump
- ATI Compu-Flow Transbrake Valve Body
- ATI HD Sprag w/steel drum
- ATI HD Center Support
- OEM Transmission Pan
- 401360 Chevy Case ...... \$1,795.00

401360DF OEM Case & Direct Fit Bell ... \$2,195.00

\*Ears cut off - no inspection pan Reverse Manual, Up to 1200 HP mounts for ease of installation Good for high HP cars up to 3200 lbs. and header clearance. • HD Steel Forward Clutch Hub Add ATI's SFI 30.1 • HD Center Support machined for faster transbrake and bronze support bushing (• Part #406100 🦯 401555SC With Transbrake, SuperCase and Chevy Bell ......\$4,495.00 This upgrade includes: Lightweight steel forward drum with 300M 1-3/16" Input Shaft (Part #406002) Increased HD Clutch and Steel Count • HD Center Support machined for faster available transbrake and bronze support bushing (8 forward, 8 direct and 5 intermediate) and Modified Pressure Plate \* Price is for installed option at time of new build Deep Aluminum Cast Transmission Pan Fuel Comp Transmission with OEM Case ..... .....\$2.995.00 401600DF Fuel Comp Transmission with OEM Case and Direct Fit Bell......\$3,395.00 for 4WD units. 401600SC With SuperCase & Chevy Bell ......\$4,695.00 .....\$3,395.00 401603SC With Transbrake, SuperCase & Chevy Bell - ......\$4,695.00 (See page 98.)

www.atiauto.com • (877) 298-5040 Prices subject to change





WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

- **PRO-400 TRANS** Includes:
- · Race Clutches and Steels
- Blueprinted High Flow Front Pump • Heat-treated Stator Tube, pinned
- Roller Bearings
- ATI Reverse Manual Compu Flow Valve Body • ATI Severe Duty Alum Direct Drum
- One-year warranty on Drum Assembly
- 300M Input Shaft with OEM steel drum
- 300M Interr
- Deep Aluminum Cast Transmission Pan 2 48 I ow Gear-helical 401550 401550DF 0 401550SC V 401555 401555DF V

#### FUEL COMP TRANS Reverse Manual, up to 1500 HP

#### Includes: · Race Clutches and Steels

- Blueprinted High Flow Front Pump • Heat-treated Stator Tube, pinned
- Roller Bearings

401603

- ATI Reverse Manual Compu Flow Valve Body • ATI Severe Duty Alum Direct Drum
- One-year warranty on Drum Assembly
- Vasco Input Shaft with OEM steel drum

With Transbrake ..

- Vasco Intermediate Shaft 401600
- HD Clutch Packs

### Good for high HP, heavy cars up to 3600 lbs. • HD Steel Forward Clutch Hub

- Increased Clutch Capacity
- -6 AN Fittings (in Supercase units)
- 2.48 Low Gear-helical

- HD Clutch Packs
- -6 AN Fittings (in SuperCase units)
- High Flow Filter

	lical
mediate Shaft	
mediate Shaft Pro-400 Transmission OEM Case and Direct Fit Bell With SuperCase and Chevy Bell With Transbrake	\$2,895.00
OEM Case and Direct Fit Bell	\$3,295.00
With SuperCase and Chevy Bell	\$4,295.00
With Transbrake	\$2,995.00
With Transbrake, OEM Case and Direct Fit Bell	\$3,395.00
	i .'

- Aluminum Super Pump with Billet Steel Stator Tube and Adjustable Regulator (#405058)
- Billet Aluminum Forward and Direct Pistons

Call and check core availability

Refundable core charge for acceptable transmission core......\$175.00 If a SuperCase is used....\$100.00

68

CONTINGENCY ITEM

 OEM Transmission Pan 401200

• ATI HD Sprag Assembly w/steel drum

401300





# T400 Transmissions

### **COPO CAMARO SPEC T400**

#### Order a T400 with the same specifications used in the new COPO Camaro!

	Supercase w/Roller Bearing Tailhousing um Forward - Direct Drums	
401650 Naturally Aspirated - Aluminum Direct Drum with 34 element sprag and Aluminum Forward Drum with 300M input\$4,395		
401655 Supercharged with Vasco input and intermediate shafts, hardened stator tube and 36 element severe duty direct drum\$4,995		
	GM 2016+ COPO Naturally Aspirated	- ,
	M 2016 <sup>+</sup> COPO Supercharged Package	. ,
2016+ COPO Packages Quick Disconnect Cooler Lines, Polyurethane Mount, Lokar Dipstick, Catch Can and includes 2 gallons of ATI Super F ATF & crate.		

### **AVAILABLE T-400 OPTIONS**

Must be installed at time of build.

ADD a Wicked Quick Valve Body for \$250! See page 79 for details and applications.

See page 15 for details and ap	phoations.
HD Center Support w/Bronze Bushing	405471 \$125
HD Steel Forward Clutch Hub	405370 \$145
HD Steel Forward Clutch Hub	405371 \$80
HD Lightweight Steel Forward Clutch Hub	405370LW \$159
Aluminum Direct Drum w/34 Element Sprag	405722\$545
Severe Duty alum, 36 Elem Direct Drum	407056\$799
300M Input w/Forward Drum	406000\$239
Vasco Input w/Forward Drum	406001\$349
Save 2 lbs of rotating 2 300M Input w/Aluminum Drum 3.2 lbs lighter (1000 HP Max)	406004\$399
weight! Vasco Input w/Alum Fwd Drum	
Trigger Ring, ATI Steel Drum only	407265\$195
Vasco Intermediate Shaft* *Carries a 1 year warranty for up to 2000 HP. ATI Clutch Hu	405970V\$349
300M Output shaft, standard length 300M Output shaft, PG length	406025 \$449 406025P \$449
POPULAR OPTION!> 2.10 Low Gear Set, Helical	4000201ψ443
(rated to 1500 HP)	404081 \$1,199
2.75 Low Gear Set, Helical (rated to 800 HP)	404088 \$599
Roller tailhousing, aftermarket	401935\$169
Roller tailhousing, aftermarket (PG length)	401936\$199
Bolt Together Aluminum Pump	405038 \$645
Adjustable Regulator Kit	405183 \$75
Lokar Direct Mount Dipstick	406492\$82
Lokar Firewall Mount Dipstick	406493 \$119
Trick Stick, Std Length 20" Fed bent	406490\$39
-6 AN Trans Cooler Line Fittings	925137\$25
-8 AN Trans Cooler Line Fittings	925138\$25
Jiffy Tite Cooler Line Kit	925170 \$99
POPULAR OPTION Transmission Catch Can	406611\$90
Polyurethane Transmission Mount	206621 \$35
Moroso Deep Sheet Metal Pan	403610\$229
ATI Sheet Metal Deep Pan (Notched) Deep Aluminum Cast Pan	403612\$249 403500\$139
Deep Autiliuu Cast Fait	+00000φ109



# Bolt a T400 transmission directly to your 2JZ!

Add ATI's Toyota Bell Package (Part #202820) to your 400 build today for only \$450 as an installed option at the time of build (\$650 outright).

> Add the required custom converter (Part #408931) for only \$1195 to complete the package.

> > Attention

lelicat Owners!

**TOYOTA SUPRA** 

**T400 PACKAGE** 

# Want to put a 400 behind that New Gen HEMI?

These transmissions are assembled in ATI's SFI case with an SFI Mopar specific bellhousing!

- Exclusive billet aluminum with 36 element sprag
- Compu-Flow Rev Man TransBrake
- Roller bearing tailhousing
- Vasco input and main shaft
- Deep aluminum pan
- LOKAR firewall mount dipstick
- 10 quarts of ATI's 30W Super F synthetic fluid

The appropriate flexplate, crank adapter and required bolts are also included so a standard GM converter with a small bolt circle drops right in. Standard gear ratio is the OEM 2.48/1.48. Core charge and shipping crate are included in the price of these transmissions.

WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov www.atiauto.com • (877) 298-5040 Prices subject to change

# 3-Speed Max Duty Transmissions

# **3-SPEED MAXIMUM DUTY OUTLAW TRANSMISSIONS**

#### Rated from 1800 HP to 3500 HP depending on options

- Race Clutches and Steels
- Increased clutch capacity in all positions - <u>UP TO</u> 9 forward, 8 direct and 6 intermediates
- Blueprinted high-flow front pump with heat-treated tube or ATI Super Pump
- Billet aluminum safety reverse transbrake valve body (band apply option available)
- ATI Severe Duty 36 element alum direct drum with billet piston
- · Vasco intermediate shaft

- 1" Vasco input shaft with new lightweight steel drum & billet piston
- 4140 HT steel forward clutch hub
- HD center support
- HD cast aluminum bearing tail
- New billet aluminum reverse servo cover
- Deep aluminum cast pan
- -6 AN fittings

Includes 1.125 main shaft, 300M Output, and sheet metal pan

Includes 1.125 main shaft, 300M Output, and sheet metal pan

New 1.51 / 1.26 available for an additional charge.

401608LU 1.86 Low/1.31 Second - Straight Cut ......\$10,295.00 with SuperCase and Chevy Bell with Lock-Up 401611LU 1.60 Low/1.26 Second - Straight Cut .....\$14,295.00 with SuperCase and Chevy Bell with Lock-Up

An OPTIONAL HD 300M output shaft is recommended in heavy weight vehicles

Convert vour ATI 400

ansmission to Lock Ur

Starting at \$1995

with SuperCase and Chevy Bell

\*Add a standard Lock Up converter for \$2,750! \*Add a bolt together Lock up converter for \$3,750!

(3000 lbs with a BB or 3200 lbs with a SB). Order #406025....\$449.00 at time of build.

**MAXIMUM DUTY LOCK - UP TRANS** 

• Lokar<sup>®</sup> direct mount dipstick

#### **1" VASCO INPUT**

ax Dutv Outla

Made in USA

MAX DUTY - 1,800 HP MAX RATING ONLY
401606DF 2.10 Low/1.40 Second - Helical Cut\$5,384.00 with OEM Case and Direct Fit Bell
401606SC 2.10 Low/1.40 Second - Helical Cut\$6,595.00 with SuperCase and Chevy Bell
401605SC 2.48 Low/1.48 Second - Helical Cut
401609SC 2.10 Low/1.40 Second - Straight Cut\$7,895.00 with SuperCase and Chevy Bell (6 pinion alum carrier)
401607SC 1.95 Low/1.34 Second - Straight Cut\$7,895.00 with SuperCase and Chevy Bell (6 pinion alum carrier)
401608SC 1.86 Low/1.31 Second - Straight Cut
401610SC 1.60 Low/1.26 Second - Straight Cut \$9,495.00
with SuperCase and Chevy Bell (6 pinion alum carrier)
New 401620SC 1.51 Low/1.26 Second - Straight Cut \$9,495.00
with SuperCase and Chevy Bell (6 pinion alum carrier)

### Brake in 1st and 2nd -Choose any Wicked Quick Transbrake available at no charge on Max Duty units! Consult your Sales Tech

403085 1-2 Reverse Manual Transbrake PRN 123, No Band Apply

403085CN 1-2 Reverse Transbrake P(RN)123N, No Band Apply Clean Neutral

See page 79 for more information.

Attention transmission builders!

For more

information see page 78.

Ask about our line of *UESk Megic* Lock-Up parts available only to qualified transmission builders! See page 72.



# 2-Speed Max Duty Transmissions

# 2-SPEED MAXIMUM DUTY OUTLAW TRANSMISSIONS

#### ATI Aluminum Transbrake, rated from 1800 HP to 3000 HP depending on options.

As horsepower gets easier and cheaper to make and racers set the bar higher and higher, a need is created for numerically lower gear sets with higher strength requirements. Today's high HP racer needs a durable transmission with a less aggressive starting line ratio. Most racers achieve this by converting the Turbo 400 transmission to a 2-speed unit allowing them the ability to leave off the transbrake in 2nd gear. ATI now has an answer for this market and offers several variations of a 2-speed Turbo 400!

- · Race Clutches and Steels
- · Increased clutch capacity in all positions - UP TO 9 forward, 8 direct and 6 intermediates
- Blueprinted high-flow front pump heat-treated tube or ATI Super Pump
- Billet aluminum safety reverse transbrake valve body (band apply option available)
- Vasco intermediate shaft
- ATI Severe Duty 36 element alum direct drum with billet piston
- 1" Vasco input shaft with new lightweight steel drum & billet piston

- 4140 HT steel forward clutch hub
- HD center support
- · HD cast aluminum bearing tail
- New billet aluminum reverse servo cover
- Deep aluminum cast pan
- -6 AN fittings
- Lokar<sup>®</sup> direct mount dipstick

Upgrade any Max Duty unit to a Super Pump and 1-3/16" Input for \$395!

2-Speed Max Duty Transmissions feature all the same options as our 3-Speed Transmissions plus a HD Billet Aluminum Center Support and Billet Aluminum Clutch Pack Spacer

\* An <u>OPTIONAL HD</u> 300M output shaft is recommended in heavy weight vehicles (3000 lbs with a BB or 3200 lbs with a SB) Order #406025....\$449.

**OEM** cased units are rated to 1800 HP and not intended for heavy weight cars. ATI SuperCase recommended over 2000 HP!



# When do I need a 2-Speed 400?

We regularly are asked, "What is the need for a 2-Speed T400?" Some people even call up wanting to order one simply because it's the latest hot piece everyone is talking about. But, do they really need one, and will they go any faster with it? The truth is, a 2-speed is normally used in specific applications and can actually slow down lower HP cars.

The 2-Speed T400 is primarily used for small tire 1/8 mile racing where the Starting Line Ratio (SLR) is critical. When you make your peak HP at 8000 RPM, you need to have the rear gear to let the engine get where it makes the power. BUT ... if you put too much rear gear in the car, then the SLR is too aggressive and the car will either spin or stand straight up. Neither one wins races. For years, people would "manage" the power; ramp it in slowly in order to consistently get off the line. By leaving in "2nd gear", you can now run more rear gear and put more power in off the line, and not worry about spinning or looking at the stars.

These types of transmission are also used in Pro-Mod cars, making obscene amounts of power. When you have enough power to pull the gear, you can lower the mechanical advantage and leave with more power. So in the case of a 4000 HP twin turbo 481X combo, instead of limiting the power to get off the line, you simply take away the starting gear ratio (effectively lowering the SLR) allowing you to use more of the power earlier in the run. This equates to guicker ETs and more WIN lights.

Plain and simple, the more power you make, the less mechanical advantage is required to get the car going. Losing 1st gear in a T400 also allows you to lose rotating weight making the unit lighter and taking less power to turn sending more power to the ground.

401612DF	1.57Low - Straight Cut w/ OEM Case & Direct Fit Bell \$5,384
401612SC	1.57Low-StraightCutw/SuperCase&ChevyBell\$6,995
401613DF	1.48 Low - Helical (5 pinion) w/ OEM Case & Direct Fit Bell \$5,384
401613SC	1.48 Low - Helical (5 pinion) w/ SuperCase & Chevy Bell \$6,395
401616DF	1.40 Low - Straight Cut w/OEM Case & Direct Fit Bell
401616SC	1.40Low - Straight Cut w/SuperCase & Chevy Bell \$7,595
401618SC	1.34 Low - Straight Cut w/SuperCase & Chevy Bell \$7,995

# **2-SPEED "SEVERE DUTY" KIT**

For high horsepower and ultimate 2-speed performance!

This kit includes:

- Complete drum with 36 element sprag
- 8 clutches and steels
- Teflon rings
- Steel insert for Teflon rings

1.3 lbs!

- Billet aluminum center support
- · Billet aluminum clutch eliminator



CLUTCH PACK SPACER, ONLY Required when removing intermediate clutch pack 405573.....\$229.00

BILLET ALUMINUM CENTER SUPPORT, ONLY 405473.....\$409.00





# Transmission Builder Program



0.



# LOCK UP COMPONENTS

If you are a qualified transmission builder, ask about our new line of Lock-Up transmission components for the T400.\*

405038L	Lock Up Super Pump, OEM Shaft with adjustable pressure regulator
405058L	Lock Up Super Pump, Big Shaft with adjustable pressure regulator
406002L	Input Shaft, 300M Big, Lightweight 4140 Heat-Treated Steel Forward Drum with Aluminum Piston
406002LV	Input Shaft, Vasco Big, Lightweight 4140 Heat-Treated Steel Forward Drum with Aluminum Piston

406003L Input Shaft, 300M Big, Aluminum Forward Drum with Steel Insert 406003LV Input Shaft, Vasco Big, Aluminum Forward Drum with Steel Insert

 406005L Input Shaft, Vasco OEM, Aluminum Forward Drum with Steel Insert
 406006L Input Shaft, Vasco OEM, Lightweight Steel Forward Drum Aluminum Piston

403172 Lock up Hose and Solenoid Kit

#### 403182 Cooler Pressure Dump Hose and Solenoid Kit

Designed for use with ATI Aluminum Valve Bodies. Must add one of the following:

- 405153KD Converter Dump (Big Shaft)
- 405153LD Converter Dump (Big Shaft) Lock Up
- 405133D Converter Dump with stator tube/plate assembly (OEM shaft)
- 405133LD Converter Dump with stator tube/plate assembly (OEM shaft) Lock Up

Note: Wicked Quick<sup>®</sup> Valve Bodies are ready to use. Case modifications are required.

#### **\*** HOW TO QUALIFY

In order to be considered for this program, you must be a qualified performance business located at a commercial location. A business license and Tax ID number are required.

NOTE! Lock up parts are not returnable!

\* Not for individual sale





www.atiauto.com • (877) 298-5040 Prices subject to change



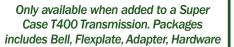
# T400 SuperGase

Bolt-on bellhousing allows use behind all popular engines Increased wall thickness makes the case SFI 4.1 certified without shields or liners Stiff tailhousing mounting flange supports transfer case and underdrives Extra material for input speed sensors Stock depth oil pan rail with added material to top Roller thrust bearing 1-2 and 2-3 shift channels resized installed for improved shift characteristics

T400 Case and Chevy Bell	400011 \$1,549.00
T400 Case and Chevy Bell, Lightweight	400011LW \$1,649.00
T400 Case Only	400013 \$1,495.00
T400 Case Only, <u>Lightweight (</u> 2 Pounds Lighter)	400013LW \$1,495.00
Accepts only ATI Bell or ATI bolt pattern Bell	
T400 Case w/Reid Bell Pattern machine casting	400013MBP \$1,495.00
Supercase , HD Chevy Bell	200014HD \$269.00
Supercase , 1" Deep Bell (Lock-Up)	200014+1 \$349.00
Bolt Kit - ATI Bell To Case Includes 6 Bolts, 6 Serrated Washers	950320\$11.95
Adapter Ring Reid Bell To ATI SuperCase	915126Call

### **Optional T400** SuperCase Bell Packages

202800	SB Mopar\$450
202801	SB Mopar, New Gen HEMI\$450
202804	SB Mopar, GEN 3 HEMI (Dual starter pockets)\$650
202802	BB Mopar, 6 Bolt\$450
202803	BB Mopar, 8 Bolt\$450
202810	SB Ford, 157 tooth\$450
202810-28	SB Ford, 157T EXT BAL, 28 OZ\$450
202810-50	SB Ford, 157T EXT BAL, 50 OZ\$450



202811	SB Ford, 164 tooth\$450
202811-28	SB Ford, 164T EXT BAL, 28 OZ\$450
202811-50	SB Ford, 164T EXT BAL, 50 OZ\$450
202812	Ford Mod\$450
202813	BB Ford, 164 tooth, IN\$475
202814	BB Ford, 164 tooth, EX .\$475
202815	Ford, 5.0L Coyote\$650
202820 *Must u	Toyota Supra*,NEW



R

CHRIS RINI ATI Transmission, Outlaw Converter®, Super F, ATF Super Plate and Super Damper-equipped!

<b>EXTENSION HOUSINGS</b>
#401935 ALL NEW PART #401936
CAST TAILHOUSING W/ ROLLER BEARING 401935
CAST TAILHOUSING W/ROLLER BEARING SHORT FOR POWERGLIDE DRIVE SHAFT 401936\$219.00
CAST TAILHOUSING W/ BUSHING NEW OEM REPLACEMENT 401931\$79.99
EXT. HOUSING SEAL, 400 OUTPUT SIZE 973012\$14.95



ATI's T400 Supercase DOES NOT facilitate the use of a standard gear driven cable drive speedometer. If one is necessary, there are 2 options. Use a GPS driven speedometer or ATI can install a 3 wire Hall Effect sensor in the case to provide a pulse signal used by many digital speedometers. Make sure to mention you need a speedometer when ordering a Supercase or SuperCase-equipped transmission.





ATI's SFI Direct Fit Bellhousings are the perfect option for racers who prefer to run an OEM case. These new bellhousings are SFI 30.1 certified and are made from 356-T6 permanent mold cast aluminum. All ATI bellhousings are made in the USA. Our Direct Fit Bellhousings are available for the T350, T400, Powerglide and the Metric T200.

Two different versions of the "Bolt On" style SFI bellhousing are available. The standard version is designed to bolt on to the face of the pump and the case finish is not as critical. The "Direct Fit" version is designed to actually indicate on the outside diameter of the pump and precise machining is required.

ATI can prep your case for you if you would like the "Direct Fit" version but do not have access to proper machining equipment. Consult your Sales technician for more information.

CHEVY BELL - BOLT-ON CHEVY BELL - DIRECT FIT BELL GASKET

BILLET ALUMINUM SUPER PUMP

200044	\$329.00
200044A	\$329.00
200044G	\$4.49



aftermarket tube. Micro-finished and coated gears are used along with ATI's exclusive hardened steel wear plates. At just 12 lbs, this pump is 5 lbs lighter than an OEM unit. The gear side comes with 6 bolt holes drilled and 2 left spotted for easy addition by the builder for 8 bolt applications. The gear side will mate with all current steel stator

halves. OEM fluid passages and depths are retained as well the pressure regulator. An adjustable pressure regulator is also available and is standard on some pumps. The T400 Super Pump is available for OEM sized input shafts as well as 1.187", 27 spline Big Shaft. Lock-up pumps are available in both OEM and Big Shaft as well.

ATI's aluminum Super Pump for the T400 starts with a permanent-mold aluminum

casting. The finished pump features a 3-piece design with a one-piece bolt-in, heattreated alloy steel stator tube for improved fluid routing versus a pressed-in OEM or

SUPER PUMP - OEM SHAFT WITH 180+ PSI SPRING	405038\$729.00
SUPER PUMP, LOCK UP - OEM SHAFT W/ADJUSTABLE REGULATOR,	405038L\$779.00
KIT - PUMP BODY, OEM SHAFT WITH GEARS AND PLATES	405033K1 \$329.00
KIT - STATOR HALF, OEM REGULATOR, & 210 PSI SPRING, BOLTS, WASHERS	405133K\$469.00
STATOR HALF , OEM SHAFT, NO REGULATOR PARTS	405133\$429.00
SUPER PUMP, BIG SHAFT W/ADJUSTABLE PRESSURE REGULATOR	405058\$749.00
KIT - PUMP BODY, BIG SHAFT WITH GEARS AND PLATES	405033K2 \$329.00
STATOR HALF, BIG SHAFT W/ADJUSTABLE REGULATOR, BOLTS, WASHERS	
STATOR TUBE / PLATE ASSEMBLY ONLY, BIG SHAFT	405153\$395.00
ADJUST. REGULATOR KIT, ELIMINATES OEM BOOST VALVE, 185 PSI+	405183 \$79.95
FRONT PUMPS	
STOCK-STYLE BLUEPRINTED STEEL PUMP WITH COOLER	
SET TO 185 PSI	405020\$329.00
STEEL WITH COOLER AND PINNED HEAT-TREATED STATOR TUBE	
SET TO 210 PSI	405025\$395.00
O-RING - PUMP TO CASE	405110\$3.63
SELECTIVE GASKETS	
GASKET SET, 400 PUMP TO CASE (6) .015", (2) .030", (2) .045"	405380\$26.95
GASKET, 400 PUMP TO CASE .015" THICK	405380-15 \$4.49 EA
GASKET, 400 PUMP TO CASE .030" THICK	405380-30 \$4.49 EA
GASKET, 400 PUMP TO CASE .045" THICK	405380-45 \$4.69 EA

	405000
GASKET SET, 400 PUMP TO CASE (6) .015", (2) .030", (2) .045"	405380
GASKET, 400 PUMP TO CASE .015" THICK	405380-15
GASKET, 400 PUMP TO CASE .030" THICK	405380-30
GASKET, 400 PUMP TO CASE .045" THICK	405380-45

www.atiauto.com • (877) 298-5040 Prices subject to change



### **INPUT SHAFTS WITH STEEL & ALUMINUM DRUMS**

ATI's Input Shafts are not only premium material but also have a 1-1/4" diameter spline into the forward drum, eliminating failure at that point.

ì	OEM SIZE		_
	300M, OEM - STEEL FORWARD DRUM 300M, OEM - ALUMINUM FORWARD DRUM W/ STEEL INSERT	406000 \$299.00 406004\$579.00	
	300M, OEM - LIGHTWEIGHT STEEL FWD DRUM W/ ALUM PISTON	406007\$519.00	
	VASCO, OEM - STEEL FORWARD DRUM	406001\$419.00	
	VASCO, OEM - ALUMINUM FORWARD DRUM W/ STEEL INSERT	406005\$719.00	
	VASCO, OEM - LIGHTWEIGHT STEEL FWD DRUM W/ ALUM PISTON	406006 \$659.00	-
ì	1 3/16" SIZE		-
	300M BIG LIGHTWEIGHT STEEL EWD DRUM W/ ALLIM BISTON	406002 \$510.00	

300M, BIG - LIGHTWEIGHT STEEL FWD DRUM W/ ALUM PISTON	406002\$519.00
300M, BIG - ALUMINUM FORWARD DRUM W/ STEEL INSERT	406003\$559.00
	(0000)/ 000000
VASCO, BIG - LIGHTWEIGHT STEEL FWD DRUM W/ ALUM PISTON	406002V\$639.00
VASCO, BIG - ALUMINUM FORWARD DRUM W/ STEEL INSERT	406003V \$719.00

Remember! The forward drum rotates at engine RPM at all times you are driving forward. The direct drum is spinning on average, at 80% of engine RPM in low gear and then STOPS, on the 1-2 gear change and is held while in 2nd gear. It then must accelerate back to Engine RPM at the 2-3 gear change. Aluminum is 1/3 the weight of steel. The weight difference is a performance must...but also a reliability must as the sprag takes less shock and the clutches have less work to do.

Part #406001 9.1 LBS

Part #406002V

7.3 LBS

Part #406004 **5.7 LBS** 



#407255

BEARING, REAR INTERNAL GEAR 405703 ......\$13.95 For use between the bottom of the sun gear to rear planetary ring gear on all Turbo 400 units

www.atiauto.com • (877) 298-5040

Prices subject to change

WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

INTERMEDIATE PRESSURE PLATE

407255 \$34.49



## HIGH GEAR DIRECT DRUMS

ATI recommends the use of a bearing (ATI part #405701) in place of the OEM thrust washer to avoid damage to the aluminum direct drum. Consult your Sales Technician for more information.



#### ALUMINUM DIRECT DRUMS

CLUTCHES & STEEI RINGS, 34 ELEMEN			N, TEFLON PUMP
6 CLUTCH	405724		\$649.00
	405721		
WITH BILLET PISTON NO SPRAG OR OUTE 6 CLUTCH	N, TEFLON PUMF	RINGS AND IN	NER RACE ONLY
BILLET ALUMINUM D FOR 5 CLUTCHES	,		\$84.99
STEEL DIRECT DRU	IMS		
5 CLUTCH DIRECT, I ELEMENT SPRAG, I (NO CLUTCHES INS	NNER RACE AN		SNAP RING, 34
405680	,		\$394.14
DIRECT, WITH HD S INNER RACE (NO PISTON, CLUTC 405681	HES OR STEEL	S INSTALLED)	



With the finest lining and adhesives available to insure performance and reliability, these bands play an important role in transmission operation.

Kevlar lining available for extreme duty applications.

INTERMEDIATE, HD COMPETITION LINED	405450\$18.95
INTERMEDIATE, HD RED LINING	405451\$18.95
REVERSE, HD COMPETITION LINED	405800 \$34.95
REVERSE, HD RED LINING (FOR ALUMINUM CARRIER)	405810\$34.95
4L80E OEM INTERMEDIATE HIGH ENERGY	BAND
1999 AND UP	
Can be used in T400 if used with #407655	405455 \$23.95

4L80E OEM SERVO PIN KIT OEM, 1999 AND UP Can be used in T400 if used with #405455

407655.....\$35.00





# **T400 GEAR SETS**

Low gear sets increase the starting line ratio when launching. A car with a 4.10 rear gear and a standard low gear of 2.48 equals a 10.16 starting line ratio or, "SLR" (2.48 x 4.1). Utilizing the 2.75 gear set equals an 11.30 SLR (4.1 x 2.75). The new SLR 11.30 divided by the old low gear of 2.48 equals 4.54 - the new rear gear required to obtain the 11.30 SLR with the 2.48 low gear. Great for heavy street cars and big CID high torque motors that are RPM limited and are using a 3.73, 3.90 or 4.10 rear gear. The low gear

change will NOT change your trap RPM!



1	Contraction of the second	0
RC	No.	Y
No.	opp	

2.10 LOW GEAR SET, HELICAL Installed in a steel carrier, 1500 HP MAX 404081	\$1,395.00
2.75 LOW GEAR SET, HELICAL Installed in a steel carrier, 1000 HP MAX 404088	\$699.00
2.75 LOW GEAR SET, STRAIGHT, 6 PINION 404275	\$1,250.00
2.48 OUTPUT CARRIER HELICAL, 5 PINION Lightened by 1.1 lb	
404001	\$729.00
2.48 REACTION CARRIER, HELICAL, 5 PINION 404101C	\$545.00
1.48 REACTION CARRIER, HELICAL, 5 PINION Lightened by 1.2 lb	
404101 2 speed only!	\$595.00

<b>CLUTCH I</b> Replace those w out or damaged packs with a set high quality clut frictions, steels!	vorn clutch cof ches,	
DIRECT 8 FRICTIONS (.062) 7 FRICTIONS (.062) (6 steels are .062 • Requires part #4	7 STEELS and 1 steel is .090)	405633 <sup>•</sup> \$114.95 405634 <sup>•</sup> \$109.95
<ul> <li>6 FRICTIONS</li> <li>5 FRICTIONS</li> </ul>	6 STEELS 5 STEELS (OEM qty)	405635\$64.95 405640\$53.95
FORWARD 5 FRICTIONS 5 FRICTIONS	5 STEELS (OEM qty)	405320\$52.95 405300\$32.95
INTERMEDIATE 6 FRICTIONS 5 FRICTIONS 4 FRICTIONS 3 FRICTIONS * You must use an ATI work for this quantity.	6 STEELS 5 STEELS 4 STEELS 3 STEELS (OEM qty) Center Support and Severe	405432 <sup>*</sup> \$91.95 405431\$76.95 405430\$50.95 405420\$36.95 e Duty Drum with machine
Individual	Frictions &	Steels Price Each:
		092" 405621 \$5.05

		Price Each:
DIRECT FRICTION, SMOOTH (GREEN)	.062"	405602\$5.95
DIRECT FRICTION, WAFFLE (GREEN)	.082"	405621\$5.95
FORWARD FRICTION, SMOOTH (TAN) FORWARD FRICTION, SMOOTH (TAN) FORWARD FRICTION, SMOOTH (GREEN) (HIGH ENERGY)	.062" .078" .081"	405302\$5.95 405301\$7.29 405301H\$5.95
FORWARD & DIRECT STEEL	.060"	405612\$9.95
FORWARD & DIRECT STEEL (OEM SIZE)	.078"	405311\$4.95
FORWARD & DIRECT STEEL (OEM SIZE)	.090"	405511\$4.95
INTERMEDIATE FRICTION, SMOOTH (RED)	.060	405405\$9.95
INTERMEDIATE FRICTION, WAFFLE (GREEN)	.070"	401404\$5.95
INTERMEDIATE FRICTION, WAFFLE (GREEN)	.078"	405401\$7.49
INTERMEDIATE FRICTION, GROOVED (BLUE)	.080"	405403\$17.95
INTERMEDIATE FRICTION, SMOOTH (TAN)	.084"	405402\$5.95
INTERMEDIATE STEEL	.060"	405412\$5.95
INTERMEDIATE STEEL	.075"	401403\$6.95
INTERMEDIATE STEEL (OEM SIZE)	.100"	405411\$4.95



404020...... \$494.10 #407070 Shown with #405810 red heavy duty band (sold separately)

## **CENTER SUPPORTS FOR T400**

The upgraded center support for the Turbo 400 features a bronze bushing that helps eliminate sprag failure by supporting the direct drum on a bushing. It is highly recommended for all T400 applications.

Core or core fee required! \$25

CENTER SUPPORT WITH OVERSIZED BRONZE BUSHING REPLACEMENT BUSHING, BRONZE, EXTRA THICK, 2 PC. SPLIT SNAP RING FOR UNDER CENTER SUPPORT



405471.....\$189.00 407252 .....\$24.95 EA 405574.....\$13.38



300M 2-PIECE OUTPUT SHAFTS

> These new heavy duty output shafts feature a 2-piece design with an extended bearing surface. They are gun-drilled to save weight with no governor or speedometer support. A "must have" for your T400 when high horsepower meets heavy weight or rear gear is numerically low.

T400 STANDARD LENGTH	9.188"
POWERGLIDE LENGTH	8.688"
T400 4X4 LENGTH	6.920"
T400 4X4 SHORTY	5.250"

406025	\$489.00
406025P	\$489.00
406025S	\$489.00
406025SS	\$489.00

\* No speedo or governor supported!

## 4340 FORGED OUTPUT SHAFTS



ATI's new forged 4340 1-piece output shaft is a brand new replacement shaft. Featuring extralong splines and markings so that it can be cut to Powerglide length all the way to the shortest 4x4 length. It accepts standard speedometer gears and has a bushing, but does not have provisions for an OEM governor.

T400 STANDARD LENGTH WITH BUSHING 406027 ......\$189.00 \* No governor supported!

T400 COOLER PRESSURE DUMP KITS EXTERNAL HI FLOW COOLER PRESSURE DUMP KIT Must be installed by ATI 402300......\$395.95 COOLER PRESSURE DUMP HOSE AND SOLENOID KIT For use with ATI Aluminum Valve Body

403182 .....\$329.00

www.atiauto.com • (877) 298-5040 Prices subject to change

### **OVERHAUL KITS**







**OVERHAUL KIT** 

OEM style.

Includes gaskets and seals.

406299.....\$36.95

OVERHAUL KIT Includes gaskets, Teflon rings, bushing, seals and filter

406300.....\$104.00

#### REBUILD KIT - FOR STREET / STRIP & RV

Includes frictions, steels, gaskets, Teflon rings, bushing, seals, filter and intermediate band

406310......\$219.00

SERVICE KIT Includes fiber pan gasket, stainless filter and (2) o-rings (filter tube to case), 403600.....\$19.00



## **T400 COMPONENTS**

Heavy Duty Race

Teflon Rings for Pump and Center Support

SPRAG, LOW / REVERSE - ROLLER TYPE ('66 & UP) SPRAG, INTERMEDIATE HEAVY DUTY (1965 - 1971)	405350 \$23.74 405500\$97.41
34 ELEMENT OUTER RACE, ALL ROLLER AND ELEMENT, OEM	405530 \$29.46
TEFLON RING KIT FOR PUMP & CENTER SUPPORT (SET OF 5)	405011 \$16.95
BUSHING KIT (SET OF 8)	406400\$44.00



# T400 Valve Bodles and Brakes



Don't be fooled by cheap, copies of ATI's T400 Valve Body being sold at warehouses! Buy American-made quality!

> passages **COMPONENTS**

 Direct bolt-on replacement Fully 5 Axis CNC-machined Ultra fast fluid release brake Minimum flow restriction

### WICKED QUICK<sup>®</sup> BILLET ALUMINUM TRANSBRAKE VALVE BODIES.....\$695.00

Shift Direction	Shift Pattern	Low Band Apply	Transbrake Function	Clean Neutral	Part #
	PRN123	NO	1ST ONLY	NO	403091
	PRN123	NO	1ST & 2ND	NO	403085
REVERSE MANUAL	P(RN)123N	NO	1ST & 2ND	YES	403085CN
	P(RN)123N	YES	1ST ONLY	YES	403091CN
	PRN123	YES	1ST ONLY	NO	403087
FORWARD	PRN32 2-SPEED ONLY	NO	1ST & 2ND	YES	403086

\*Clean Neutral valve bodies require different shifter. Contact your Sales Tech.

See page 43 for available shifters.

## COMPU-FLOW® VALVE BODIES AND TRANSBRAKES

#### COMPU-FLOW TRANSBRAKES

REVERSE MANUAL, OEM BASED (Internal style solenoid) 403080\* ..... \$499.00 No engine braking

\* Very limited availability - please call your Sale Technician.

SOLENOID W/ADAPTER FOR	

COMPU-FLOW BRAKE	403621\$121.03
SOLENOID ONLY FOR #403080	941011\$74.00
ADAPTER ONLY FOR #403080	403620 \$43.83

#### MANUAL VALVE BODIES Full manual gear selection.

REVERSE MANUAL, OEM BASED	
No second gear engine braking	403200 \$299.00
Not recommended for street use!	*Valve body to case years

STEEL, FWD MANUAL, OEM BASED ENGINE BRAKING IN LOW AND 2ND GEAR 403300...... \$249.00

## PASS-THROUGH TRANSBRAKE CONNECTOR

Double end spade terminals allow for wire to pass from inside the transmission case to the outside. For Powerglide and T400, Lock-up. Includes o-ring. Available in black and red.

BLACK CONNECTOR **RED CONNECTOR** 

940340B ..... \$13.95 940340R.....\$13.95



Always remember to soak clutches and bands for at least 30 minutes prior to installation. Soaking allows the friction materials to be fully impregnated with oil preventing glazing while adding to the life of the friction material.

For transbrake buttons, see page 45.

STREET/STRIP VALVE BODIES Firm, noticeable shifts with full automatic shifting. STEEL, FWD AUTOMATIC, OEM BASED

..... \$249.00 403100

.....\$219.00

941030M ..... \$116.00

403480.....\$188.00

403092..... \$35.00

403222.....\$4.95 EA

#### VALVE BODY GASKETS

REVERSE PATTERN (3 SETS)	403220 \$24.13
MANUAL / AUTO & FORWARD PAT. (3 SETS)	403230 \$24.13
TRANSBRAKE (3 SETS)	403250 \$32.74

ONLY 4.2 LBSI

MAAAAA

SOLENOID ASSEMBLY Assembled & ready to use! 403099...

(Includes solenoid, adapter, valve spring, valve block)

SOLENOID, NO ADAPTER, WITH NUTS

GASKETS (Require 2 gaskets per valve body)

SOLENOID WITH ADAPTER

SEPARATOR PLATE

Repair services & wet testing are also available for ATI Valve Bodies.

#### E-QUICK<sup>™</sup> ELECTRONIC SHIFT **BILLET ALUMIN** M VALVE BODIES



Great for racers who can't use an air shifter and need computer controlled shifting!

• Reverse manual, PRN123

- For high performance applications with Low Gear Band Apply
- · Provides repeatable computer controlled error free shifting for consistent performance every run (Controller not required.)
- 403070 ...... \$899.00 REV. MAN. VALVE BODY

### MINUM VALVE BODY FOR STOCK ELIMINATOR

SAFETY REVERSE MANUAL. CLEAN NEUTRAL P(RN)123N WITH BAND APPLY 403062CN.....\$569.00

**NO TRANSBRAKE!** 



# T400 Accessorfles

## **T400 SMALL PARTS**

Don't let a 40 year old small part ruin your brand new racing transmission! ATI now offers new, hard-to-find small parts for your next T400 transmission build. These new parts will save you from having to reuse, or look for these commonly worn out parts in your performance T400 builds. All parts are exact or better OE style replacements and will also work with OE mating parts and competition-type shifters with no modifications to the case.







WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other

reproductive harm. For more information go to: www.P65Warnings.ca.gov



# T400 Accessories

#### See pages 40-45 for additional accessories

## **DEEP PANS**

ATI Transmission pans are key to the proper function of your transmission. While the stock pan holds adequate fluid for many uses, the aluminum deep pan holds up to two quarts more fluid for high performance use and is far stronger than a stock pan. For added efficiency, the Moroso pan is half the weight of a cast pan and features "anti-slosh" baffles.

The ATI/Moroso Deep Metal Pan for the T400 and T400 SuperCase features a one-piece billet rail to ensure leak free sealing. Features two 1/8th ports for sensor locations, one drain plug on the front to allow the drain to work at the case's natural angle, trimmed rail flanges, and a skid plate on the bottom. For those cars with stubborn cross members, the pan has a rear cut-out to provide maximum clearance. Installation hardware included.

ATI NOTCHED DEEP PAN	(3.75 LBS)	403612 \$289.00
DEEP SHEET METAL PAN	(4.45 LBS)	403610\$239.00
CAST ALUMINUM DEEP PAN	(8.40 LBS)	403500\$149.00
PAN GASKET		403550\$6.95
COMETIC PAN GASKET		403551\$19.95



5.9 Qts

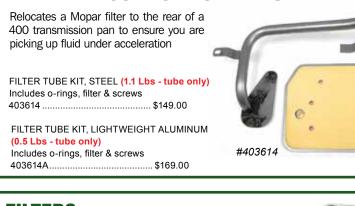
ATI Notched Deep Pan #403612 Requires a modified filter #403560M or Filter Tube Kit # 403614 or #403614A

additional cross

member clearance!







FILTER RELOCATION TUBE KITS

### FILTERS

BRASS HI FLOW FILTER MODIFIED FOR SHORT PAN For use with ATI Pan #403612 403560M.....\$19.95

TORQUEFLITE DACRON HIGH FLOW FILTER (1962-1981)

This oversized filter an be used for PG and T400. Requires the use of a filter tube kit in the T400. 723530 ..... \$12.61

#723530



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

#403560M

# 4L65E / 4L85E Transmissions



The 4L65E and 4L85E transmissions, the later cousins of GM's first automatic overdrive transmission, the 700R4, are built with quality ATI components to handle the abuse of race competition!

4L65E WITH ATI FORD BELL

<u>Gea</u>	aring
Example: 4.10 rear gear, 2	6" tall tire=2400 RPM @ 6
<u>700R4 / 4L65E</u> 1st3:08 2nd1:65 3rd1:1 4th	<u>4L85E</u> 1st2:4 2nd1:4 3rd1 4th

## TRANSMISSION PACKAGES

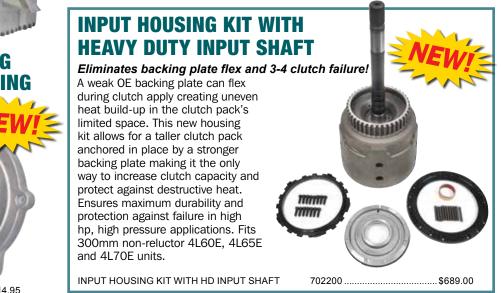
<u>4L65E</u>		
STREET ROD PACKAGE	(550 HP MAX!)	701803 <sup>*</sup> \$3,995.00
STREET ROD PACKAGE	(550 HP)	
WITH TRANS CONTROLL	ER	701804 <sup>*</sup> \$4,495.00

#### 4L85E

#### (Optional 2.10 low gear, 6 pinion, straight cut gears for over 1500 HP)

STREET ROD PACKAGE (700 HP MAX!)	701805 <sup>*</sup> \$5,995.00
STREET ROD PACKAGE (700 HP) WITH SIMPLE SHIFT (EFI) ↓ ◆ For carb applications, must use #705501 tps	701806 <sup>*</sup> \$6,695.00 sensor unit
STREET/STRIP PACKAGE (1000 HP MAX!)	701807*\$6,595.00
STREET/STRIP PACKAGE (1000 HP) WITH TRANS CONTROLLER ◆ ◆ For carb applications, must use #705501 tps	701808 <b>*</b> \$7,595.00 sensor unit
STREET/STRIP PACKAGE (1500 HP MAX!)	701817 <sup>*</sup> \$9,295.00
STREET/STRIP PACKAGE (1500 HP) WITH PCS SHIFT CONTROLLER	701818*\$9,995.00

\*See page 87 for more information on Street Rod Packages. No core charge, crate included.



EXT. HOUSING SEAL 400 OUTPUT SIZE 973012 .....\$14.95

**EXTENSION HOUSIN** 

WITH ROLLER B

FOR 4L80 AND 4L85

Only works with ATI

300M Output Shaft

(#705241)

701935.....\$209.00

www.atiauto.com • (877) 298-5040 Prices subject to change



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

4L85E

4L85E with ATI Ford Mod Motor Bell

# 4L80E / 4L85E Components



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov www.atiauto.com • (877) 298-5040 Prices subject to change

# 4L60E / 4L65E / 4L85E Components



Shift Kit







"Simple Shift" Trans Controller & Carb Kit



SHIFT KITS FOR 4L60E, 4L65E AND 4L70E

This Shift Correction Package offers regular and heavy duty applications in one package. The Superior 4L60-E kit helps prevent premature wear of the forward sprag. Improves overall performance and shift quality. Converts lock-up to an on/off system to help stop the TCC slippage code. Fits 4L60E, 4L65E and 4L70E. <u>Servo not included</u>.

SHIFT KIT FOR 1998 & UP FOR 4L60E, 4L65E, 4L70E

703213 ..... \$74.95

## SIMPLE SHIFT TRANS CONTROLLER

Laptops or hand-held tuning devices are not required to completely control shift points (raise or lower when your transmission shifts), shift firmness (change from soft to hard to suit your driving style), and torque converter lock-up (lock-up sooner for better fuel economy). All parameters are simply adjusted with easy-to-use dials on the end of the Simple Shift unit.

Complete control of how and when your transmission shifts is at your fingertips:

- Shift Points raise or lower when your transmission shifts
- · Shift Firmness change from soft to hard to suit your driving style
- Torque Converter Lockup lockup sooner for better fuel economy

Simple Shift also comes with complete diagnostic capabilities and a full wiring harness tailored to your specific transmission.

PCS TRANSMISSION HARNESS, 4L60/4L65E PCS TRANSMISSION HARNESS, 4L80/4L85E	705514\$129.00 705515\$129.00
4L60 /65 PCS "SIMPLE SHIFT" TRANS CONTROLLER WITH WIRE HARNESS FOR CARBURETED MOTORS	705505\$679.00
4L60 /65 PCS "SIMPLE SHIFT" TRANS CONTROLLER WITH EFI WIRE HARNESS	705506\$579.00
4L80 /85 PCS "SIMPLE SHIFT" TRANS CONTROLLER WITH WIRE HARNESS FOR CARBURETED MOTORS	705507\$669.00
4L80 /85 PCS "SIMPLE SHIFT" TRANS CONTROLLER WITH EFI WIRE HARNESS	705508\$579.00
SIMPLE SHIFT HAND HELD TUNER WITH CABLE	705520\$289.00

## **TRANS CONTROLLER**

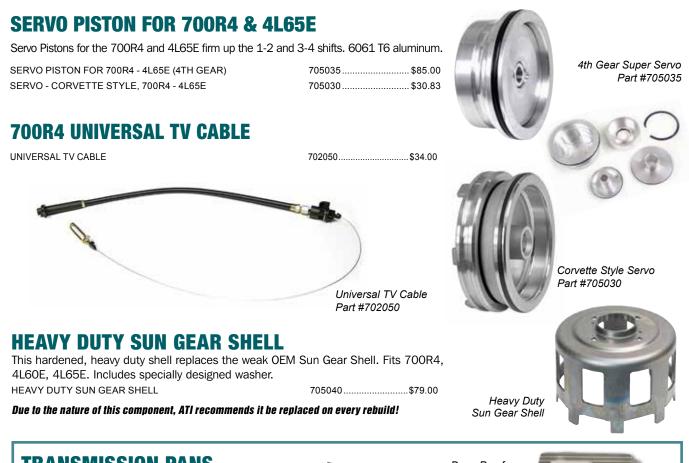
The Universal Automatic Transmission Controller by Powertrain Control Solutions, LLC. is a fully programmable transmission control system. Through a friendly PC Windows interface, users are able to program transmission settings based on speed, engine load, engine speed and other parameters. This powerful unit allows users to control every type of electronic automatic transmission and is available for ATI's 4L65E, 4L80E and 4L85E transmissions.

PCS TRANSMISSION CONTROL UNIT	705500\$699.00
PCS TPS SENSOR UNIT	705501\$99.00
PCS TRANSMISSION WIRING HARNESS, 4L80/4L85E (CARB OR EFI)	705502\$160.00
PCS PROGRAMMABLE KIT, 4L60/65E WITH EFI WIRE HARNESS	705509\$789.00
PCS PROGRAMMABLE KIT, 4L80/85E WITH EFI WIRE HARNESS	705511\$785.00

www.atiauto.com • (877) 298-5040 Prices subject to change



# 700R4 / 4L65E / 4L85E Components





### **HEX VENT**

1/8" NPT and sintered bronze used in air shifter solenoid and transmission catch can.

960011.....\$3.49

### TRANSMISSION CATCH CAN FOR 4L80E / 4L85E

Bolts to front of transmission pan. 707611.....\$124.00



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov www.atiauto.com • (877) 298-5040 Catch Can Prices subject to change

# 6L80E / 8L90E Components

In late 2005, General Motors introduced the 6L80E six-speed automatic transmission. Featuring clutch to clutch shifting, it eliminated the one-way clutches used in earlier transmissions. Its eight-speed successor, the 8L90E was introduced in 2014. ATI is now developing components to upgrade your 6 and 8 speed transmission!



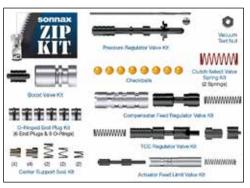




8L90E Master Overhaul Kit



1-2-3-4 HD Piston



### **8L90E VASCO INPUT SHAFT**

8L90E INPUT 704000.....\$749.00

**8L90E FILTER** OEM FILTER REPLACEMENT 704560 ..... \$24.95

#### **8L90E BEARING FOR DRUM** 703514 .....\$11.95

FOR 1-3-5-6-7 CLUTCH

8L90E Filter

## **8L90E MASTER OVERHAUL KIT**

Complete rebuild kit that includes filter, all seals and rings as well as Raybestos' upgraded friction components and parts manufactured with the unique blend of GPZ high energy fibers for ultimate stress and high durability. 8I 90F REBUILD KIT 706520.....\$495.85

## 6L80E / 6L90E UPGRADE KIT

Includes piston, piston kit, backing plate, pump slide spring, seal kit, valve kits and boost and zip kit.

ZIP KIT COMPONENTS		
ZIP KIT (COMPLETE KIT)	710011	\$264.50
PUMP SLIDE SPRING	710004	\$7.02
BACKING PLATE	710003	\$62.83
4-5-6 HEAVY DUTY CLUTCH APPLY PISTON KIT	710002	\$132.27
1-2-3-4 HEAVY DUTY PISTON	710001	\$82.45

CENTER SUPPORT SEAL KIT CLUTCH BOOST VALVE TCC REGULATOR VALVE KIT CONVERTER FEED LIMIT VALVE PRESSURE REGULATOR & BOOST VALVE AFL VALVE

GPZ FRICTION MODULE KIT FOR 10L80, 10L90 / 10R80, 10R90

702100 .....\$176.23

## HDXTREME™ CLUTCH & FRICTION KITS

Massive amounts of holding capacity for your 8L90E transmission! Increased clutch counts in all positions by as much as 40%! Billet steel, American Made, pressure plates, with updated high performance frictions and steels.

Backing Plate

#### Coming soon currently in vehicle testing!

www.atiauto.com • (877) 298-5040 Prices subject to change



710005 .....\$40.91

710006 .....\$30.24

710007 ..... \$37.40

710008 .....\$23.44

710009 .....\$62.08

710010.....\$51.13



### Street Rod Packages Save money with package pricing!

Save money when you take advantage of these great transmission/converter packages from ATI! Choose from several applications that include one of ATI's Street/ Strip transmissions, a Streetmaster Torque Converter, transmission cooler, a "Trick Stick" locking dipstick and tube and, on non-electronic units, a case of ATI's Super F<sup>™</sup> automatic transmission fluid! Other components and a variety of options are also available.

<b>T350</b>	Forward patter	rn automatic	function only
TRANSMISSION		351000	\$1,649.00
HIGH PERF. CONVERTER	2	408330/40	\$549.00
POLYURETHANE TRANS	MOUNT	206621	\$37.95
<b>TRICK STICK DIPSTICK &amp;</b>	TUBE	356490	\$44.95
COOLER WITH INTEGRAI		925139	
COOLER INSTALLATION I		925132	
SUPER F ATF (CASE/12 Q	,		
CRATE FEE			
CORE CHARGE			\$175.00
TOTAL PACKAGE IF PURC	CHASED SEPA	RATELY	\$2,854.85
PACKAGE PRICE		#351800	\$2,449.00
OPTION #1 - STEEL DRUM W/HD	<b>36 ELEMENT SPR</b>	AG 355682	\$369.00
<b>OPTION #2 - HD TORSIONAL INP</b>	UT SHAFT	357052	\$199.00
OPTION #3 - DEEP CAST ALUMIN	IUM PAN	353500	\$149.00

			-	
_	- 7	"		
		1		

#### Forward pattern automatic function only

TRANSMISSION	401000\$1,695.00
HIGH PERF. CONVERTER	408330/40 \$549.00
POLYURETHANE TRANS MOUNT	206621 \$37.95
TRICK STICK DIPSTICK & TUBE	406490 \$44.95
COOLER WITH INTEGRAL FAN	925139\$175.00
COOLER INSTALLATION KIT	925132 \$49.00
SUPER F ATF (CASE/12 QT BOTTLES)	) 100001-12 \$99.95
CRATE FEE	\$75.00
CORE CHARGE	\$175.00
TOTAL IF PURCHASED SEPARATELY.	\$2,900.85
PACKAGE PRICE	#401800\$2,595.00
OPTION #1 - HD CENTER SUPPORT	405471 \$189.00
<b>OPTION #2 - HD TORSIONAL INPUT SHAFT</b>	406000\$299.00
OPTION #3 - STL. DIR DRUM W/HD 34 ELE. SP	RAG 405681\$362.61

## L65E

Forward pattern automatic function only

TRANSMISSION KIT INCLUDES:

- 4L65E TRANSMISSION\* • HIGH PERFORMANCE 10" LOCK-UP CONVERTER
- POLYURETHANE TRANS MOUNT TRICK STICK DIPSTICK & TUBE

**OPTION #4 - DEEP CAST ALUMINUM PAN** 

- COOLER WITH INTEGRAL FAN
- COOLER INSTALLATION KIT
- CRATE FEE

New Duit-OIL SEL
Ford and Mopar <
bells available!

403500 ..... \$149.00

PACKAGE PRICE (NO SHIFT CONTROLLER) #701803......\$3,995.00 **PACKAGE W/ SIMPLE SHIFT** #701804...... \$4,495.00

OPTION #1 - DEEP CAST ALUMINUM PAN	703500\$179.00
OPTION #2 - SIMPLE SHIFT TRANS CONTROL KIT (CARB)	705505\$679.00
OPTION #3 - SIMPLE SHIFT TRANS CONTROL KIT (EFI)	705506\$579.00
OPTION #4 - PROGRAMMABLE TRANS CONTROL KIT (EFI)	705509\$789.00



Credit may be obtained for the return of a good core on the T350 and T400 Kits

## **4L85E**

Forward pattern automatic function only TRANSMISSION KIT INCLUDES:

- 4L85E TRANSMISSION\*
- HIGH PERFORMANCE 10" LOCK-UP CONVERTER
- WITH BILLET COVER (#708338)
- POLYURETHANE TRANS MOUNT TRICK STICK DIPSTICK & TUBE
- COOLER WITH INTEGRAL FAN
- COOLER INSTALLATION KIT
- CRATE FEE

PACKAGE PRICE (NO SHIFT CONTROLLER) #701805....... \$5,995.00 PACKAGE W/ SIMPLE SHIFT (EFI) #701806\*...... \$6,695.00 For carb applications, must use #705501 TPS sensor unit

**OPTIONAL DEEP CAST ALUMINUM PAN** 

703500.....\$179.00

HIGH HP 4L85E PACKAGE - RATED TO 100 • 10" BILLET COVER SINGLE DISC CONVERTER • 300M INPUT AND MAIN SHAFT • BILLET CLUTCH HUB • EXTRA CLUTCHES IN 3RD GEAR • HIGH ENERGY CLUTCH MATERIAL • DEEP CAST PAN PACKAGE PRICE (NO SHIFT CONTROLLER) #701807\$6, PACKAGE PRICE (WITH SIMPLE SHIFT EFI) #701808*\$7, * For carb applications, must use #705501 TPS sensor unit	595.00
HIGH HP 4L85E PACKAGE - RATED TO 150 • SFI 30.1 CHEVY BELL WITH ADAPTER INSTALL • 10" BILLET COVER TRIPLE FRICTION CONVER • VASCO INPUT AND MAIN SHAFT • BILLET CLUTCH HUB • BILLET ALUMINUM PISTONS • BEARING ROLLER CASE • 300M OUTPUT • DEEP CAST PAN PACKAGE PRICE (NO SHIFT CONTROLLER) #701817\$9, PACKAGE PRICE (WIPCS SHIFT CONTROLLER) #701818\$9,	ED TER 295.00
OPTION #1 - SIMPLE SHIFT TRANS CONTROL KIT (CARB)       705507         OPTION #2 - SIMPLE SHIFT TRANS CONTROL KIT (EFI)       705508         OPTION #3 - PROGRAMMABLE TRANS CONTROL KIT(EFI)       705511         OPTION #4 - SIMPLE SHIFT HAND HELD TUNER WITH CABLE       70520         OPTION #5 - 2.10 6 PINION STRAIGHT CUT GEAR SET	.\$579.00 .\$785.00 .\$289.00 \$1,500.00

\*For 4L65E and 4L85E, a transmission pressure and temperature gauge must be installed or warranty is void.

Option prices are valid only for factory installed parts by ATI Technicians on-site. Price does not include installed option prices if ordered or shipping charges.



# Torquefilite Transmissions

Long thought of as the "mainstay" of Chrysler vehicles. 3-speed Torqueflite transmissions have been powering vehicles since 1956 through the 1990's. For heavy duty applications. Torgueflites have withstood the test of time and provided winning performance race after race.





J.C., BEATTIE, JR. - FS/C NHRA Stock Eliminator - 9.315 @144MPH at 3250 lbs ATI Transmission, Converter, Super Damper & Super F ATF-equipped

TRANSMISSION TO BLOCK

915646 \$69.95

**OVERRUN CLUTCH** 

**SPACER FOR 904** 

This .125" thick spacer allows the

use of a standard

Gen 5.7, 6.1 HEMI.

converter for a 904 bell to New

## **TF-727 COMPETITION TRANSMISSI**

**Reverse Manual Competition for 273-360 Engine** 721300.....\$1,795.00

**Reverse Manual Competition for 361-440 Engine** 721320.....\$1,795.00

**Reverse Manual Competition with A&A Pro Brake\*** 

721340.....\$2,495.00

\*Specify small block or big block case

NOTE! All 3-speed (non-Powerglide) transmissions require either a like-kind core be supplied or a unit specific core fee be paid. All 4WD transmissions require the actual core be supplied for preparation. (See page 98.) Refundable core charge for acceptable transmission core.......\$175.00

# **Torqueflite Warning:**

All Torqueflite transmissions must have an SFI-approved transmission shield mounted prior to installation or operation!

## 904 LOW SPRAG ASSEMBLY

This new rear (low) clutch for the TF-904 is a 1000 ft/lb element clutch that provides 800% more contact area than the conventional roller clutch. It is retained in

the case by three 1/4" dowels and four 1/4"shoulder bolts. These bolts act as dowels to retain the outer race to the case.

Professional installation reguired

1964-1973 SPRAG, 10 ROLLERS, 4.710 OD

1974-1987 SPRAG, 10 ROLLERS, 4.810 OD

905320 ..... \$369.00

\*Special order item consult your Sales Technician



After having your car in reverse or neutral, be sure to "roll" your car forward 12" - 18" before leaving the starting line. This will ensure that the sprag is fully engaged and minimizes failure.



INNER RACE FOR OVERRUN CLUTCH .....\$56.57 725330\*

Spring & Roller Kit

Part #725350

\* QUALITY USED OEM COMPONENT.

#### TF-904

SPRING & ROLLER KIT FOR OVERRUN CLUTCH 905350.....\$11.61



# Torqueflite Components

BANDS	LIGHTWEIGHT ALUMINUM PARTS FOR TF-904
727 Intermediate	
Kevlar-lined for Steel Drum.	ALUMINUM PARK GEAR (#904206) WITH GOVERNOR SUPPORT Includes spacer
RIGID Band	904204
	ALUMINUM PARK RING SPACER
727 Reverse.	904205\$19.00
Red Lined	
<u>TF-727</u>	
INTERMEDIATE, KEVLAR, RIGID 725400\$159.00	
INTERMEDIATE, RED LINING, RIGID	Aluminum Park Ring Spacer
725410\$155.00	Aluminum Governor Support
INTERMEDIATE HEAVY DUTY ('62 & UP)	INPUT SHAFT 27 SPLINE, VASCO
KEVLAR, FLEX 725400F \$29.50	904200
	3 PC TORRINGTON STYLE
REVERSE, KEVLAR 725800\$42.45	OUTPUT SHAFT BEARING KIT
TF-904	904207\$19.95
INTERMEDIATE, RED LINING, WIDE	
905399\$40.02	weight of
INTERMEDIATE, RED LINING 905401\$23.28	3 Piece Output Shaft Bearing Kit
REVERSE, HEAVY DUTY KEVLAR, SOLID	
905800\$27.89	ALUMINUM NEUTRAL SAFETY SWITCH
	For 727 & 904 940121\$14.95
FRICTIONS	Aluminum Neutral Safety Switch Eliminator Plug eliminates the OEM
AND	switch that usually leaks. 940121E\$14.95
STEELS	ALUMINUM DIRECT DRUM
	6 CLUTCH 904202\$595.00
	NOTE! Includes a roller bearing. Inner race #983048
TF-727 FRICTION - FWD SMOOTH (TAN) 065" (1)	required. This drum does not fit the OEM pump back. Must hold pump half machine back of stator where
725201\$4.99	inner race will be installed. ATI can perform this for \$60. Call for information.
FRICTION - DIRECT WAFFLE (TAN) .094" (1) 725601\$4.99	
STEELS - DIRECT / FORWARD . 068" (1)	ALUMINUM FORWARD DRUM 5 CLUTCH Aluminum Direct Drum
725211\$3.99	904201\$535.50
<u>TF-904</u> FRICTION - FORWARD,	ALUMINUM REACTION DRUM
SMOOTH (GRAY) .065" (1)	904203\$449.10
905201\$5.99	Aluminum
FRICTION - DIRECT, WAFFLE (TAN) .088" (1)	Forward Drum
905601\$5.99	
FRICTION - DIRECT / FORWARD WAFFLE (BLUE) .064" (1)	
905605\$9.49	REVERSE WOUND DIRECT DRUM SPRING
STEELS - DIRECT / FORWARD .068" (1) 905211\$3.49	904208\$19.95 Aluminum
	Reaction Drum

WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

www.atiauto.com • (877) 298-5040 Prices subject to change

# Torqueflite Components

## **COMPU-FLOW® TRANSBRAKES**

Transbrakes lock your race car on the starting line for hard, consistent launches. The Torqueflite Transbrake is a Safety Brake which requires the transbrake button be pushed to engage reverse.

For transbrake buttons, see page 45.

TF-727 REVERSE PATTERN,	
SAFETY MRT PRO START A & A TRANSBRAKE	723080

This valve body has low band gear apply

.....\$749.00

Repair services and wet testing are also available for ATI Valve Bodies. Consult your Sales Tech.





# **RINGS-SEALS-GASKETS - COMP**

RING KIT, TF-904 (1968-1979)	905000\$24.95
CHROME INPUT SHAFT RING, TF-727 (1967-UP) (1)	725011\$7.95
FRONT PUMP STATOR RING (1971 & UP)	725021\$7.52
SEAL KIT FOR FRONT PUMP, TF-727	725100\$17.46
FRONT PUMP SEAL, TF-727	725130\$8.87
FRONT PUMP SEAL, TF-904	905130\$9.22
O-RING - FRONT PUMP TO CASE, TF-727	725110\$4.67
O-RING, FRONT PUMP TO CASE, TF-904	905110\$4.67
GASKET - FRONT PUMP TO CASE, TF-727	725120\$4.67
GASKET - FRONT PUMP TO CASE, TF-904	905120\$3.85
THRUST WASHER FOR FORWARD DRUM (.061)	725265 \$2.89

BUSHINGS				
TF-727 FRONT PUMP,	BABBIT	725140	\$5	5.57
TF-904 FRONT PUMP,	BABBIT	905140	\$5	i.19

## OVERHAUL AND REBUILD KITS

OVERHAUL KIT - RUBBER & PAPER ONLY ('71 - UP)	726299	\$27.95

#### FILTERS LARGE

SMALL

E BRASS, TF-727 (1966 - 1997)	723535	\$10.30
L DACRON, TF-727	723540	\$9.99

## TRANSMISSION PAN GASKETS

TF-904, PAN GASKET	903550	\$5.95
TF-727, PAN GASKET	723550	\$5.95

# Running a high horsepower engine?

If you are running a turbocharged or high horsepower engine, consider using ATI's new 30 weight Max Duty Super FATF. It's a 100% mPAO based synthetic and provides better lubrication than straight hydraulic oil. Great for Hyrdamatics, Powerglides, C-4s, C-6's and Torqueflites!





# Ford C-4 & C-6 Components



CONVERTER ('71-'86)

646030 \$204.00

#### Identifying the correct input shaft for your C-4:

1964-1969: 26 SPLINE TRANS 1964-1969: 24 SPLINE TRANS EARLY - .788 FOR RESTORATION ONLY - MILD PERFORMANCE 1970 ONLY: 26 SPLINE TRANS 1971-UP: 24 SPLINE TRANS

> For Ford 289-351

Engines

24 SPLINE CONVERTER 24 SPLINE CONVERTER **26 SPLINE CONVERTER 26 SPLINE CONVERTER** 

## **STARTER BLOCK PLATE**

Protect your expensive starters, flywheels and torque converters with a block plate that ensures perfect starter/flywheel alignment and correct torque converter back spacing. Ventilation holes are provided to ensure adequate air circulation. Manufactured from .060 steel and gold irradiated, a removable starter spacer provides for exact starter positioning to prevent starter kick out and flywheel damage on either 157 or 164 tooth flywheels.

915116 ..... \$81.95

## MANUAL LEVER SEAL

MANUAL SHIFT CONTROL LEVER SEAL 973056 ..... \$3.95

## FRONT PUMPS

SEALS C-4 / C-6 - SEAL FOR FRONT PUMPS 645130 .....\$9.92



# Seals and Mounts

#### WHEEL BEARING SEALS U.S. Patent #7,021,431

Eliminate the time consuming task of removing pressed-in wheel bearing seals without damage and the added cost of having to replace them. ATI's fully CNC-machined

aluminum adapter replaces the seal removed when repacking your wheel bearings. Can be installed and removed with only your fingers.

The adapter houses an inexpensive, easy-to-replace o-ring, Smalley brand snap ring, and CR Viton seal. The OD of the adapter is the same size as your current seal and the o-ring acts as the seal for the inner diameter of your hub. Adapters are available for 2" spindles.

COMPLETE ADAPTER & SEAL FOR 2" SPINDLE	150006\$69.00
HOUSING	150007\$24.95
SNAP RING ADAPTER HOUSING FOR 2" SPINDLE	150008\$0.96
VITON SEAL	150009\$39.00
SNAP RING	150010\$0.96

## BRAKE CALIPER MOUNTS

Eliminate hours of wasted time caused by adjusting your brake calipers! Made from billet aluminum, these mounts bolt the caliper at the correct angle to the axle snout reducing the need for shims. Turn a 4 hour job into 30 minutes!

Available for any rear end with bolton cambered or straight snout 8-bolt hub. Snout must be shortened by .100" or track will be wider. Made to fit .810 thick, 11" rotors in five degree choices.



\$99.00

	0.5° MOUNT	150020-0.5
U.S. Patent	1.0° MOUNT	150020-1.0
#7,080,841	1.5° MOUNT	
	2.0° MOUNT	150020-2.0
	2.5° MOUNT	150020-2.5



# Automatic Transmission Fluid

Improves ETs and Round-to-Round Consistency!

Superior Transmission Protection

- True "Type F" Friction Chemistry
- 🖌 Faster Clutch Engagement
- 🗸 Firmer Shifts
- 🖌 Lower Temperature Base
- 🖌 Foam Inhibiting
- 🖌 Fully Synthetic For Long Life

## 20 Weight Super F

We've track-tested Super F<sup>™</sup> to be highly effective in Powerglides, Turbo-Hydro 350 and 400, Torqueflite 727 and 904, as well as Ford C-4 and C-6 automatics. Super F<sup>™</sup> is great for any non-electric transmission. There are a multitude of reasons why ATI's new Super F<sup>™</sup>

synthetic ATF is the BEST fluid for your automatic transmissions. Super F can also be used in high performance street applications, and is excellent for towing use. It can be mixed with petroleum-based ATF without harm, but obviously the higher the percentage of Super F in the mix, the better the performance and reliability will be.

ATI COPO Camaro

THETI

Type F ATF

20

	Part #	RN \$
QUART BOTTLE	100001	\$8.49
QUART BOTTLE, CASE OF 12	100001-12	\$99.95
GALLON BOTTLE	100004	\$33.95
GALLON BOTTLE, CASE OF 4	100004-4	\$134.95

# 30 Weight Max Duty Super F

The new 30 Weight Max Duty Super F is for large displacement, turbocharged or +2,000 HP engines - including off-road use and monster truck use. 100% mPAO based synthetic, it features heavier viscosity for less thermal break down, cooler temps and better converter lock-up over our 20 Weight Super F. Recommended for use in GM Powerglide, T350, T400, Chrysler TF727, TF904, Ford C-4, C-6 and other non-electronic transmissions.

	Part #	RN \$
QUART BOTTLE	100021	\$10.95
QUART BOTTLE, CASE OF 12	100021-12	\$131.40
GALLON BOTTLE	100024	\$43.85
GALLON BOTTLE, CASE OF 4	100024-4	\$174.95

"ATI's Max Duty Super F fluid improved our E.T. and MPH. It's the fluid that won't get you hot!" Chris Rini - 3.63 @ 206 mph PDRA Pro Nitrous racer - 2 x NMCA Pro Street and Big Dawg Champ and Extreme Outlaw Pro Mod Piedmont track record holder

# 8 Weight Super F Ultra Low Viscosity

ATI's new 8 Weight Ultra Low Viscosity Super F is perfect for low horsepower, heads up racing and qualifying runs. This 100% mPAO based synthetic, is recommended for use in GM Powerglide, T350, T400, Chrysler TF727, TF904, Ford C-4, C-6 and other non-electronic transmissions.

QUART BOTTLE

QUART BOTTLE, CASE OF 12

ATI Drag Pak #047

www.atiauto.com • (877) 298-5040 Prices subject to change



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

Part #

100010

100010-12

RN \$

\$10.95

\$129.95



# Lubricants ~ Racing Oils

Note! All Driven Racing Oil products are available from ATI. Part #s highlighted in yellow are normally in-stock.

### **RACE ENGINE OILS**

SYNTHETIC					
JGD – XP0 – 0W5	quart	100406	\$18.99		
JGD – XP1 – 5W20	quart	100006	\$18.99		
JGD – XP10 – 0W10	quart	103306	\$18.99		
JGD – XP2 – 0W20	quart	100206	\$18.99		
JGD – XP3 – 10W30	quart	100306	\$15.99		
JGD – XP9 – 10W40	quart	103206	\$15.99		
JGD – XP6 – 15W50	quart	101006	\$15.99		
SEMI-SYNTHETIC					
JGD - XP5 - 20W50	quart	100906	\$10.71		
PETROLEUM					
JGD – XP4 – 15W50	quart	100506	\$8.99		
JGD – XP8 – 5W30	quart	101906	\$8.99		
LS30 - FOR HIGH PERFORMANCE LS ENGINES					
JGD – LS30 – 5W30	quart	102906	\$12.49		

FR20 - FOR HIGH PERF. FORD MODULAR ENGINES

JGD – FR20 – 5W20 quart 103006 .....\$12.49

#### **HIGH PERFORMANCE OILS**

#### SYNTHETIC BLEND

JGD – GP1 – 0W20	quart	119206\$8.95
JGD – GP1 – 10W30	quart	119306\$8.95
JGD – GP1 – 20W50	quart	119506\$8.95

....

### **HOT ROD PERFORMANCE OILS**

PETROLEUM			
JGD – HR1 – 15W50	quart	102106	. \$8.99
JGD – HR2 – 10W30	quart	102006	. \$8.99
JGD – HR5 – 10W40	quart	103806	. \$8.95
<b>SYNTHETIC</b>			
JGD – HR3 – 15W50	quart	101606	\$10.99
JGD – HR4 – 10W30	quart	101506	\$10.99
JGD – HR6 – 10W40	quart	103906	\$10.95

### **DIRECT INJECTION OIL**

JGD – DI40 – 0W40	quart	118406\$15.99
JGD – DI30 – 5W30	quart	118306\$15.99

### **BREAK-IN OILS**

JGD – BR – 15W50	quart	100106	\$8.99
JGD – BR30 – 5W30	quart	101806	\$8.99
JGD – BR40 –10W40	quart	103706	\$8.99

### **GEAR BREAK-IN OIL**

An ultra lightweight gear oil developed specifically for stock car qualifying. It also provides race proven durability in open wheel competition. It can also be used in transmissions and spiral bevel gear boxes.

JGD – GBO –80W90 quart

rt 102330 .....\$10.99

### **QUALIFYING GEAR OIL**

JGD – QUALIFYING quart 101130 ......\$20.99

### SUPER SPEEDWAY GEAR OIL

This 75W-85 synthetic gear oil provides race proven durability and dyno proven power gains from reduced friction and parasitic drag. It can be used in quick change style rear ends and drag race applications.

JGD - SPEEDWAY - 75/85 quart 100830 ..... \$20.99



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov ATI proudly carries many of the DRIVEN<sup>®</sup> Racing Oils formulated by Joe Gibbs Racing. Driven Oils offer three main types of oils for Street Performance, Hot Rod, Competition/ Race and Small Engine/Powersport applications as well as specialty oils, cleaners and much more.



www.atiauto.com • (877) 298-5040 Prices subject to change



# **Race Fuels**

One Ethanol<sup>®</sup> fuels are derived from the purest ethanol base stock made in America! Twenty-five years of biofuel experience, precision equipment, and certified standards ensure you will always receive perfect and consistent product every time you open a new container of One Ethanol<sup>®</sup>.

# **PRODUCT R**

High Powered Forced Induction, Naturally Aspirated, and Nitrous

Ethanol Content: Over 85%

• Effective Octane: 117+

- Street Legal: No
  - Leaded: No

One Ethanol<sup>®</sup> "R" is a specially formulated ethanol blend intended for ultra high performance racing engines. R was designed to be used in forced induction, nitrous, and N/A engines requiring race fuels with an octane rating of 116 or higher. R has powered drag radial race cars with small displacement engines running 6 second 1/4 mile times at over 200 MPH.

5 GALLON	100902	\$60.00
54 GALLON	100903	\$425.00



# PRODUCT S

## Forced Induction, Naturally Aspirated, and Nitrous

- Ethanol Content: 85%Effective Octane: 112
- Street Legal: No
- · Leaded: No

One Ethanol<sup>®</sup> "S" is high performance E85 fuel built for racers with powerful engines requiring precise ethanol content. S is intended to be used in forced induction, nitrous, and N/A engines that typically use race fuels with an octane rating of 100 to 112. One Ethanol S is a fantastic product to bridge the gap between pump E85 and One Ethanol R.

5 GALLON	100900	\$44.00
54 GALLON	100901	\$392.31

"With 55+ years of company history in the aftermarket and racing industry, the products ATI stands behind must be consistent and perform flawlessly for our dealers and racers. One Ethanol is a company we are proud to be a part of, and their fuels deliver the reliability and power our customers require to win races."





# **Batteries & Chargers**

ATI is now a proud distributor for **Rock Racing Batteries!** 



#### Rock 1236 - 700 CCA / 12 VOLT BATTERY

- 12 Volt Heavy Duty
- 5.25" D x 7.625" W x 6.875" H
- Deep Cycle Battery • Weight: 24 lbs.
- 700 amps CCA @ 20 second rate

- 36 Reserve Capacity Minutes
- Peak Discharge Amps: 1200 @ 15 seconds
- 100800.....\$249.99

### Rock 1257 - 850 CCA / 12 VOLT BATTERY

- Deep Cycle Battery
- 5.25" D x 9.75" W x 6.875" H
- Weight: 31 lbs.
- 850 amps CCA @ 20 second rate • 57 Reserve Capacity Minutes
- Peak Discharge Amps: 1500 @ 10 seconds
- 100801.....\$259.99

### Rock 1685-2/1685-3 - 1050 CCA / 16 VOLT HEAVY DUTY

- MORE CRANKING AMPS 1050\*
- ✓ MORE RESERVE MINUTES 85
- ✓ MORE POWER, LESS WEIGHT 42 lbs.

The revolutionary 3-post model allows you to connect your 12 volt gauges, lights, etc. to the 12 volt terminal.

- Faster recharging
- Sealed construction

- Unbeatable reliability
- · No need for water
- Install in any position
- No shipping restrictions
- 6.6" deep x 10.2" wide x 8.3" high
- · Lower weight than conventional batteries

\*5 seconds continuous @ 75° F to 7.2 volts = 1050 Amperes 15 seconds continuous @ 75° F to 7.2 volts = 950 Amperes

100802	2-post	\$313.99
100803	3-post	\$318.99

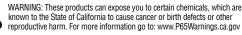
We strongly recommend using the 12/16 volt Charger.

### **12V/16V BATTERY MAINTAINER AND CHARGER**

This charger was designed and built specifically for motorsports. Works equally well with liquid, sealed, maintenance-free, gelled, or other lead acid batteries. Easily switches from 12v to 16v operation to recharge 16v racing batteries. Uses three-stage, microprocessorcontrolled technology. The 30 amp output rating assures fast recharge times. Charger does not include DC cable termination. Contact a Sales Technician for further information. 100804.....\$429.99

### **CHARGER 12-VOLT WITH CABLES**

100805.....\$249.99



HUTCHING



# ATT Shirts, Sweatshirts and Caps

**T-SHIRTS** 

Be a part of Team ATI! Available in a variety of styles. Sizes S to 2X, Youth and Ladies V-Neck. Sizes, styles and colors may vary, please call to verify availability. Note! Back view of t-shirts shown.

SMALL





with a Black Magic Commemorative t-shirt. Made of 100% cotton, these vividly decorated t-shirts portray Jim Beattie's 1974 Black Magic Vega Funny Car and retro ATI logo.



Keep warm and toasty at the track with a heavyweight blended ATI sweatshirt! These sweatshirts feature set-in sleeves, pill resistant fabric and 50% cotton/50% polyester construction.

#### Shown: Back view of sweatshirt

RACE TO WIN , SMALL	
RACE TO WIN, MEDIUM	
RACE TO WIN , LARGE	
RACE TO WIN , X-LARGE	
RACE TO WIN , XX-LARGE	



	ZZ 1100DLI(	ψ10.00
EDIUM	Z21101BLK	\$15.00
RGE	Z21102BLK	\$19.00
ARGE	Z21103BLK	\$19.00
LARGE	Z21104BLK	\$19.00

SMALL	Z21000BLK	Z21000WH1		\$10.00
MEDIUM	Z21001BLK	Z21001WHT	Z21001GRY	\$10.00
LARGE	Z21002BLK	Z21002WHT	Z21002GRY	\$10.00
X-LARGE	Z21003BLK	Z21003WHT	Z21003GRY	\$10.00
XX-LARGE	Z21004BLK	Z21004WHT	Z21004GRY	\$12.00
XXX-LARGE	Z21005BLK	Z21005WHT	Z21005GRY	\$12.00
YOUTH MEDI		Z21008BLK	Z21008WHT	
YOUTH LARG	F	Z21009BLK	Z21009WHT	
V-NECK LADIE		Z21170BLK	Z21170WHT	
V-NECK LADIE		Z21171BLK	Z21171WHT	
V-NECK LADIE		Z21172BLK	Z21172WHT	
			le in black and g	-
SMALL	Z21010BLK		<u>ie ili black allu g</u>	
MEDIUM	Z21010BLK			
LARGE	Z210112BLK			
X-LARGE	Z21013BLK			
XX-LARGE	Z21014BLK			
			black only. limit	
LARGE	Z21042BLK			
X-LARGE	Z21043BLK			
XX-LARGE	Z21044BLK			\$10.00
	DGO T-SHIRTS			
LARGE	Z21022BLK	\$10.00		
X-LARGE	Z21023BLK	\$10.00 📹	CHATTA	
XX-LARGE	Z21024BLK	\$12.00	FIL	1
CHRIS RINI R	ACING T-SHIR	TS		
SMALL	Z21030BLK	\$15.00	30	74-6
MEDIUM	Z21031BLK		1000	
LARGE	Z21032BLK			
X-LARGE	Z21033BLK			
XX-LARGE	Z21034BLK		lan -	
XXX-LARGE	Z21035BLK			
700(E) ((OE	ZE TOOODER	φ10.00		
477/	Race	Han	<b>S</b>	
		The second		
			S. Caller	
		• \\ 🙆		
			5	The second
			لمغا	and the second s
1		the second		
Alle -				
[A]	[B]		[ <b>C</b> ]	
			100	NEW
		81		DESIG
				and the
			2	ALL ALL

RACE TO WIN T-SHIRTS - Available in black, white and gray

Z21000WHT

.....\$10.00

Z21000BLK

]		C) NEW DESIGN! [F]
	ATI PERFORMANCE LOGO (COTTON TWILL)	Z20070\$9.95
	ATI "MADE IN THE USA" (BLACK/WHITE MESH BACK)	Z20071\$9.95
	ATI RACE TO WIN (BLACK MESH)	Z20072\$9.95
	ATI RACING (BLACK/WHITE MESH BACK)	Z20073\$9.95

[D] ATI RACING (BLACK/WHITE MESH BACK) ATI "MADE IN THE USA" [E] (RED COTTON/BLACK MESH BACK) [F]

LEGACY FLAG / USA LOGO



[D

[A]

[B]

[C]

WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

Z20074.....\$9.95

Z20075.....\$15.95

# Freshen Up Services

## **Transmission and Converter Freshen-Up**

#### Don't let an untimely part failure keep you from reaching the Winner's Circle!

**CONVERTERS:** To retain the superior quality and performance of your ATI Converter, return it directly to ATI for rebuild or repair. Approximately 95% of all units are typically rebuilt and shipped within 48 hours after being received. Remember! If another company rebuilds your unit, ATI will not rework the converter. Inferior parts may be installed; your performance could suffer and all warranties and considerations are void. See below or go on-line for a spec sheet.

Freshen-up prices start at \$195.00. This does not include replacement of hard parts, stall changes or converter upgrades. Freshen-ups for non-ATI Converters start at \$250. No warranties or guarantees are offered on non-ATI units.



**TRANSMISSIONS:** Keep your ATI transmission in race-winning shape! When you return your transmission for a basic freshen-up, ATI will replace the gaskets, seals, filter, clutches and steels. We test the valve body and recondition the case.

<b>Basic transmission fres</b>	hen-ups start at:
ATI POWERGLIDE	\$395.00
ATI SUPERGLIDE	\$495.00
ATI 3-SPEEDS	\$449.00
ATI 4-SPEEDS Call for pricing on non-ATI un	

Please call an ATI Sales Technician with information about your converter and transmission prior to shipping them back to ATI! 410-298-4343 800-284-3433

NOTE! When returning your transmission for a freshen-up or overhaul, please remove all transmission accessories. Failure to do so will result in a \$50.00 handling fee. Always drain fluid from your transmission and converter prior to shipping to ATI!

# **Racer Info Sheet**

#### http://www.atiracing.com/pdf/converter\_sheet.pdf

ATI's Sales Technicians will need to know the following information in order to develop the correct transmission / converter combination for your car. You must have this information ready when you place an order with ATI. Download from our website today! TYPE OF CAR (CHECK ONE):

□ RACE □ STREET □ STREET/STRIP			□ 1/8	□ 1/4	🗆 ВОТН	
BODY		CLASS	BRACKET	_ AVERAGE ET	AVG MPH	60'
TOTAL WEIGHT W/DRIVER				ESTIMATED ET	EST MPH	
TIRE TYPE WIDTH DIAMETER			MAX TRAP RPM TRAP RPM NOW			
REAR GEAR RATIO ALTITUDE				SHIFT RPM 1ST GEAR RATIO		
CID ENGINE STROKE COMP				PRESENT CONVERTER		
CARBURETOR MANIFOLD				TYPE OF TRANSMISSION		
GAS ALCOHOL NITROUS				SPLINE		
DURATION			PILOT DIAMETER BOLT CIRCLE			
CAM AT .050" LIFT	INTAKE			TRANSBRAKE		
	EXHAUST			MIDPLATE	THICKNESS	
CAMSHAFT LOBE CENTER				CONVERTER SERIAL NUMBER		
TYPE OF CYLINDER HEAD			TRANSMISSION SERIAL NUMBER			
HEADER SIZE COL. OUTLET			PEAK HP AT RPM			
OTHER INFO	RMATION YOU W	/ANT US TO			AT RPM	

# Ordering Information

Parts can be ordered via telephone by calling toll-free (877) 298-5040 or (410) 298-4343 Monday through Friday from 8:00 a.m. to 4:45 p.m. EST.

Many parts can be shipped UPS within 24 hours. "Next Day" & "Second Day Air" orders MUST BE PLACED BY 3:00 p.m. EST. There is a minimum order of \$15 for all phone orders. Please fax or e-mail any orders under \$15. Dial (410) 298-3579 for FAX. E-mail should be sent to sales@ atiracing.com.

#### TRANSMISSION AND TORQUE CONVERTER ORDERS

Due to the specialized nature of these items, it is extremely important that you speak with an ATI Sales Technician regarding your vehicle's combination. ATI will recommend a specific transmission / converter combination based on your application. The Racer Information Sheet on page 97 will help us determine the proper combination for your specific combination.

ATI can not accept same day transmission overhaul walk-ins. You must make an appointment with a Sales Technician. There will be a \$225 Transmission Expedite Fee if you require same day repair/ overhaul service.

#### **CORE ALLOWANCES**

A core allowance will be refunded to customers who return their used transmissions when required. (Excludes Powerglides which do not have core charges.) Once these transmissions have been inspected and determined to be the correct type and are rebuildable, payment will be made to you in the appropriate amount. Cores must be returned within 30 days. Units have specific core charges.

#### **CRATING CHARGES**

All ATI transmissions are shipped in sealed, wooden crates, which you can also use to ship your core back to ATI. The non-refundable crating charge is \$75.00.

#### **C.O.D**.

UPS currently charges an additional \$14.50 per package charge on all C.O.D. orders. For open account status or company check, request an ATI credit application. For checks and COD terms, you must be pre-approved. WDs and Jobbers please contact the ATI office.

www.atiauto.com • (877) 298-5040

Prices subject to change

Note! Exporting ATI goods contrary to U.S. export laws is strictly prohibited.





#### **PAYMENT OPTIONS**

Orders may be placed using a major credit card (U.S. ONLY) - Visa, Master Card or Discover as well as PayPal, ACH and money orders. Wire transfers are accepted for international orders. Checks are accepted upon pre-approval. If using a credit card, include the name of the card holder, the credit card number, CVV (security code) and expiration date of the card. Specify quantity, part number, part description, price and any other necessary information. Some orders will require detailed specifications of your car. Also include your name, full street address (no PO. Box numbers), city, state, zip code and phone numbers where we can contact you during the day and in the evening and, if possible by e-mail.

#### **UPS DELIVERIES**

A package weighing up to 150 pounds can be sent via UPS. **ORDERS CAN NOT BE DELIVERED TO P.O. BOXES!** Other charges may apply for residential shipments.





The Shipping and Receiving Department and Warehouse at ATI's new facility are ready to serve all of your shipping needs. Our dedicated and knowledgeable staff will work to find the best way to deliver your ATI products quickly and safely.



# Warrangy and Return Information

### LIMITED WARRANTY -

Your ATI products are built to the highest quality standards and should provide you with years of satisfaction. This warranty is issued by ATI Performance Products, inc. (ATI) and is limited to those products manufactured by ATI that are purchased in the United States or its territories directly from ATI or authorized ATI dealers. Because ATI manufactures parts which are meant for the high-performance market, purchaser understands and acknowledges that such parts may be used in conditions and applications for which they were not designed or intended to be used. Because of this ATI cannot warrant the performance of any parts but does warrant against defects in material and workmanship. Further, by purchasing and using this part, purchaser acknowledges that the use of this part in purchaser's vehicle is done based solely on the knowledge of the purchaser, and purchaser is not relying on ATI skill or judgment or knowledge to select the part for the vehicle but is relying on his/her own expertise and judgment to select equipment which is best suited to purchaser's vehicle, use, type of racing, method of racing, location of racing, etc. Therefore purchaser assumes all risks associated with the performance and use of any part purchased from ATI.

#### LIMITED WARRANTY

ATI PERFORMANCE PRODUCTS, INC. (ATI) warrants to the **Original Retail Purchaser** that all products manufactured by ATI and that are purchased in the United States or its territories from ATI or Authorized ATI Dealers, will be free from defects in material and workmanship. This warranty will extend for a period of 90 days from the date of the original invoice, unless otherwise agreed. ATI will repair or replace, at its option, any part, assembly or portion thereof which ATI's examination discloses to be defective. Shipping costs are not included. Disassembly by anyone other than an authorized ATI Representative voids all warranties.

THIS WARRANTY CONSTITUTES THE FULL AND FINAL ATI LIMITED WARRANTY. THERE IS NO OTHER EXPRESS WARRANTY EXCEPT AS STATED HEREIN. ANY AND ALL IMPLIED WARRANTIES OF FITNESS AND MERCHANTABILITY ARE LIMITED IN DURATION TO THE DURATION OF THIS WARRANTY. THE LIABILITIES OF ATI ARE LIMITED SOLELY AND EXCLUSIVELY TO REPLACEMENT AS STATED HEREIN AND DO NOT INCLUDE ANY LIABILITY FOR ANY INCIDENTAL, CONSEQUENTIAL, OR OTHER DAMAGES OF ANY KIND WHATSOEVER, WHETHER ANY CLAIM IS BASED UPON THEORIES OF CONTRACT, NEGLIGENCE OR TORT. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

Purchaser understands and agrees that no officer, director, employee or salesman of ATI or any vendor, dealer, or distributor has any authority to make any statements contrary to the terms of this Limited Warranty. ATI disavows any statements contrary to what is above written. This Limited Warranty shall be governed by and in accordance with the laws of the State of Maryland and should litigation occur, it shall be exclusively in the Baltimore County Court System or in the Federal Court System which encompasses Baltimore County, Maryland.

Purchaser hereby agrees to indemnify and hold harmless ATI from and against any and all claims, liability, loss and damage, including attorney's fees made by any third party against ATI relating to a part or the use of any part thereof.

# **Returns and Exchanges**

If you are not completely satisfied with your purchase, you may return it for a full refund or exchange within 90 days provided:

- 1. You are the original purchaser and you purchased your item directly from ATI.
- 2. You have a copy of the original receipt in the box with your current contact information and the reason for the return.
- 3. The item is new, in its original packaging and has not been used, installed or tampered with in any way.

Return your package (pre-paid and insured) to: ATI Performance Products, Inc. Attention: Returns Department 6718 Whitestone Road Gywnn Oak, Maryland 21207



Credit will be issued for merchandise only. Freight, handling and associated fees are not refundable. Credit will be issued to the name on the invoice in the same form of payment as originally received. For international shipments, please call or e-mail info@atiracing.com. **Please note! Custom manufactured, specially built or special order items are not returnable under any circumstances.** There is a 15% restocking fee. If your item has a dated SFI decal, and the month returned is different from the month on the decal there will be a \$25.00 re-certification fee. This applies to ATI-manufactured products only, and the fee will increase and vary if the part is SFI approved by another manufacturer. WD Vendors: please review your WD information package for stock adjustment and return policy.





Order Toll Free **1-877-298-5040** Visit us online at **www.ATIAuto.com** 

ATI Performance Products, Inc. 6718 Whitestone Road Gwynn Oak, MD 21207

# Check out ATI's newest parts inside and online!

### Upgrade your 6L90E or 8L90E today!

High performance clutches, steels, input shafts and triple friction Lock Up Converters too with billet back covers!

## **T400 Output Shafts**

- 300M 2-Piece in multiple lengths
- 4340 Forged 1-Piece

NEW!

## **Direct Fit Bells**

ATI's SFI Direct Fit Bells are available for the T350, T400, Powerglide and the Metric T200 and are the perfect option for racers who prefer to run an OEM case.



### Rock Racing Batteries

Now available from ATI,12V and 16V racing batteries & chargers. Ideal for Sportsman & Late Model Racers.



ATI's latest and greatest SFI certified SuperCase!

### We now carry Racing Ethanol!

112 & 115 octane One Ethanol<sup>®</sup> fuels are derived from the purest ethanol base stock made in America, and contain over 85% ethanol. 5 gallon pails or 54 gallon drums.



2020 WINTER CATALOG ATIAUTO.COM 877-298-5040